



**STEP 1:**

Measure in from each end of the front and back bottom bar 3.5" and mark with a pencil. Screw the 2 x 2 that has 4 x 1 fastened to it in place.



**STEP 2:**

Tip the arch top onto its side and place the side panel as shown. Ensure that the side panel is flush with the fascia strips on the top section. Then fix with appropriate screws in points indicated with arrows. Fix the 3 x 2 support bars into place as shown.



**STEP 3:**

Now grab a couple of the angled supports and screw into place as shown.



**STEP 4:**

Now repeat the process on the other side and fix an angled support to each leg.

Your arch is now ready to be placed in your desired location.