



HOW TO ASSEMBLE

ARIZONA™ WAVE

10x16 / 3x5

IMPORTANT!

Please read these instructions carefully before starting assembly.
Keep these instructions in a safe place for future reference.



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AVAILABLE MODELS

| | | |
|------------------------------------|--|----------------|
| 10x16 / 3x5 | | |
| PRIMARY UNIT 10x16 / 3x5 | | 2 BOXES |

| | | |
|------------------------------------|--|----------------|
| 19x16 / 6x5 - ARCH | | |
| PRIMARY UNIT 10x16 / 3x5 | | 2 BOXES |
| EZ LINK KIT | | 1 BOX |

| | | |
|------------------------------------|--|----------------|
| 19x16 / 6x5 - WINGS | | |
| PRIMARY UNIT 10x16 / 3x5 | | 2 BOXES |
| EZ LINK KIT | | 1 BOX |

TOOLS & EQUIPMENT

| | | | | | | | | | |
|--|---|--|--|--|---|--|---|--|------------------------------------|
| | <input type="checkbox"/> 2 people needed | | <input type="checkbox"/> Work gloves | | <input type="checkbox"/> Spirit Level | | <input type="checkbox"/> C Clamp | | <input type="checkbox"/> 2 Ladders |
| | <input type="checkbox"/> Cordless Drill - Allen Head 10 mm 3/8" | | <input type="checkbox"/> Cordless drill Phillips head | | <input type="checkbox"/> Wrench 10 mm 3/8" 13 mm 1/2" | | <input type="checkbox"/> 8 Wooden beams | | |

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HABEN SIE BEDENKEN? WIR KÖNNEN HELFEN.

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Client local ci-dessous.





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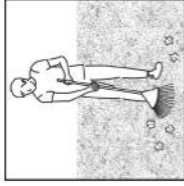
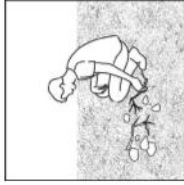
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SITE PREPARATION & FOUNDATION

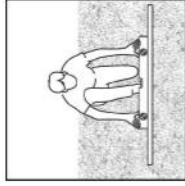
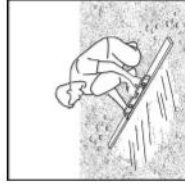
A - PREPARE THE SITE

The product must be positioned and fixed on a flat level surface.

1 - Clear the site



2 - Level the ground



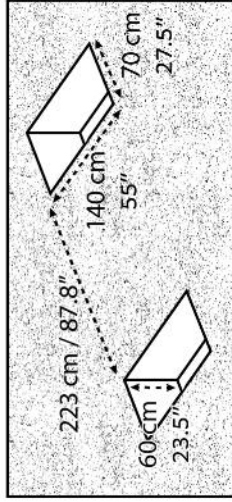
| | A | 1 | 2 |
|----|---|---------------------------|--|
| FR | PRÉPARER LE TERRAIN La produit doit être positionnée et fixée sur une surface plane | Déblayer le terrain | Niveler le sol |
| DE | VORBEREITUNG DES UNTERGRUNDES Das Produkt muss auf einem flachen Untergrund aufgestellt und befestigt werden. | Standort säubern | Untergrund ausgleichen und nivellieren |
| ES | PREPARE EL SITIO El producto debe colocarse y fijarse en una superficie plana y nivelada. | Limpie el sitio | Nivele el terreno |
| SV | FÖRBEREDA OMRÅDET Produkt måste placeras på en fast och plant underlag. | Rensa området | Platta marken |
| NN | FORBERED OMRÅDET Produkt må plasseres og festes på et flatt underlag. | Rydd området | Flat ut bakken |
| FI | VALMISTELE RAKENNUSALUE Pinnan on oltava täysin tasainen ja suora, ja perustan oltava kiinteä. | Raivaa rakennusalue | Tasoita maa |
| DA | FORBERED OMRÅDET Produkt skal placeres og opføres på en plan flade. | Ryd stedet | Gør jorden jævn |
| NL | TERREIN VOORBEREIDEN Het grondoppervlak moet perfect vlak en waterpas zijn. | Maak het terrein vrij | Egaliseer de grond |
| IT | PREPARARE IL SITO Il prodotto deve essere posizionata e fissata su una superficie piana | Sgombrare il sito | Livellare il terreno |
| SK | PRIPRAVTE SI MIESTO Výrobok musí byť postavený a upevnený na rovnom povrchu. | Vyčistite miesto | Vyrovnajte povrch |
| SL | PRIPRAVITE LOKACIJO Izdelek mora biti nameščen in pritrjen na ravno in ravno površino. | Očistite lokacijo | Poravnajte tla |
| ET | VALMISTAGE ETTE MAATÜKK Tootetuleb paigaldada ja kinnitada tasasele pinnale | Puhastage maatükki | Tasandage maapinda |
| HU | TEREP ELŐKÉSZÍTÉSE A termék építési, egyenes vízszintes és felületen helyezze el. | Tisztítsa meg a területet | Egyengesse vízszintese a talaját |
| PL | PRZYGOTUJ MIEJSCE Produkt musi być umieszczona i umocowana na płaskiej i równej powierzchni. | Oczyść miejsce | Wyrównaj podłoże |
| RU | ПОДГОТОВЬТЕ ПЛОЩАДКУ Продукт нужно расположить и зафиксировать на плоской ровной поверхности. | Очистите площадку | Выровняйте грунт |
| LT | SACATAVOJIIET VIETU Produktu įanovietu un įanostiprina uz plokakanas gludas viršmas. | Notiriet vietu | Nolidziniet zemi |
| CS | PŘIPRAVTE SI MÍSTO Produkt musí být umístěn a upevněn na rovném povrchu | Vyčistěte místo | Vyrovnejte povrch |
| HE | הכן את האתר את המוצר יש להקים על קרקע יציבה ומפולסת. בכדי שחוא יתפקד כראוי. | פנה את האתר | פלט את הקרקע |

B - FOUNDATION

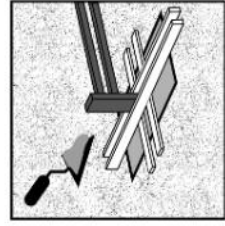
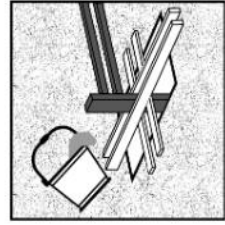
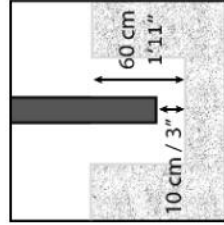
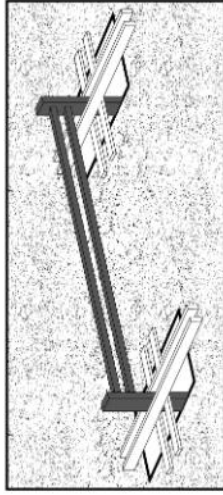
In order to assemble this product, it is **essential** to first dig 2 holes (pits) according to the instructions (for all surfaces).

Use wooden beams (not supplied) to assist in leveling of the aluminum poles.

Pour the concrete casting into the holes and wait till dries before continuing assembly.



More details are available in Steps 1-7.



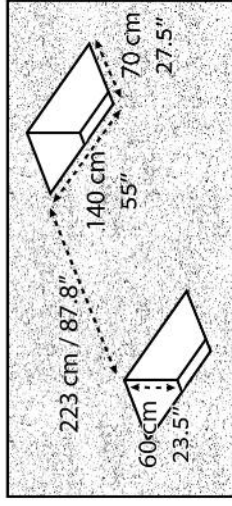
| B | | |
|-----------|--|---|
| FR | <p>FONDATIONS</p> <p>Pour assembler ce produit, il est essentiel de creuser d'abord 2 trous (fosses) conformément aux instructions (pour toutes les surfaces). Utilisez des poutres en bois (non fournies) pour aider à niveler les poteaux en aluminium. Versez le béton dans les trous et attendez qu'il sèche avant de poursuivre le montage.</p> | <p>Voir les étapes 1 à 7 pour plus de détails.</p> |
| DE | <p>UNTERGRUND</p> <p>Um dieses Produkt zu montieren, müssen Sie zuerst 2 Erdlöcher (Gruben) gemäß den Anweisungen ausgraben (dies gilt für alle Bodenflächen). Verwenden Sie Holzbalken (nicht im Lieferumfang enthalten), um die Aluminiumstangen zu nivellieren. Gießen Sie den Beton in die Bohrlöcher und warten Sie, bis dieser aushärtet, bevor Sie mit der Montage fortfahren.</p> | <p>Weitere detaillierte Informationen hierzu finden Sie in den Schritten 1-7.</p> |
| ES | <p>CIMENTOS</p> <p>Para montar este producto, es imprescindible cavar primero 2 agujeros (fosos) según las instrucciones (para todas las superficies). Utilice vigas de madera (no suministradas) para ayudar a nivelar los postes de aluminio. Vierta el hormigón en los agujeros y espere a que se seque antes de continuar con el montaje.</p> | <p>Encontrará más detalles en los pasos 1-7.</p> |
| SV | <p>FUNDAMENT</p> <p>För att montera produkten måste du först gräva 2 hål (gropar) enligt instruktionerna (för alla ytor). Använd träbalkar (medföljer inte) för att hjälpa till att jämna ut aluminiumstolparna. Häll betonggjutningen i hålen och vänta tills den torkar innan du fortsätter monteringen.</p> | <p>Mer information finns i steg 1-7.</p> |
| NN | <p>FUNDAMENT</p> <p>For å sette sammen produktet er det viktig å først grave 2 hull (gropar) i henhold til instruksjonene (for alle overflater). Bruk trebjelker (ikke inkludert) for å hjelpe til med å jevne aluminiumsstolpene. Hell betongen i hullene og vent til den tørker før du fortsetter å montere.</p> | <p>Se trinn 1-7 for detaljer.</p> |
| FI | <p>PERUSTUS</p> <p>Tuotteen kokoamiseksi on tärkeää kaivaa ensin 2 reikää (kuoppaa) ohjeiden mukaisesti (kaikille pinnolle). Käytä puupalkkeja (eivät sisälly toimitukseen) alumiinitolppien tasauksen apuna. Kaada betoni reikiin ja odota sen kuivumista ennen kuin jatkat kokoamista.</p> | <p>Lisätietoja on vaiheissa 1-7.</p> |
| DA | <p>FUNDAMENT</p> <p>For at samle produktet er det vigtigt først at grave 2 huller (gruber) i henhold til instruktionerne (for alle overflader). Brug træbjælker (medfølger ikke) for at hjælpe med at nivelere aluminiumsstolperne. Hæld betonen i hullerne og vent til den tørrer, før du fortsætter med at samle.</p> | <p>Se trin 1-7 for detaljer.</p> |
| NL | <p>FUNDERING</p> <p>Om dit product te monteren, is het belangrijk om eerst 2 gaten (kuilen) te graven volgens de instructies (voor alle ondergronden). Gebruik houten balken (niet meegeleverd) om te helpen bij het waterpas zetten van de aluminium palen. Giet het beton in de gaten en wacht tot het droog is alvorens verder te gaan met de montage.</p> | <p>Voor meer details, zie de stappen 1-7.</p> |
| IT | <p>FONDAZIONI</p> <p>Per assemblare questo prodotto, è essenziale scavare prima 2 buche (pozze) secondo le istruzioni (per tutte le superfici). Utilizzi delle travi di legno (non fornite) per aiutare a livellare i montanti in alluminio. Versare il calcestruzzo nei fori e attendere che si asciughi prima di procedere al montaggio.</p> | <p>Troverà maggiori dettagli nelle fasi 1-7.</p> |

B - FOUNDATION

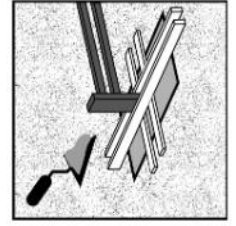
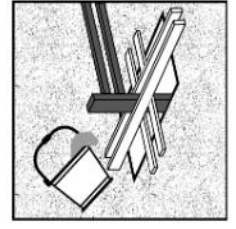
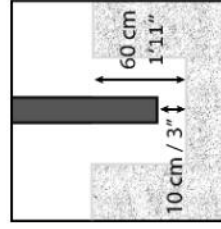
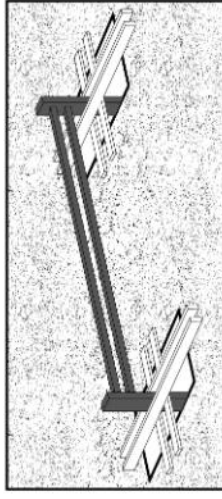
In order to assemble this product, it is **essential** to first dig 2 holes (pits) according to the instructions (for all surfaces).

Use wooden beams (not supplied) to assist in leveling of the aluminum poles.

Pour the concrete casting into the holes and wait till dries before continuing assembly.



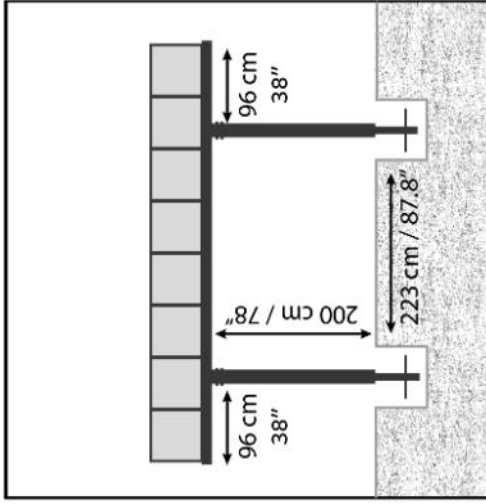
More details are available in Steps 1-7.



| B | | | |
|-----------|------------------|---|--|
| SK | ZÁKLADY | Pre montáž tohto výrobku je nevyhnutné najskôr vykopať 2 jamy (otvory) podľa návodu (pre všetky povrchy). Na vyrovnanie hliníkových stĺpov použite drevené trámy (nie sú súčasťou dodávky). Nalejte betónový odliatok do jam a pred pokračovaním v montáži počkajte, kým zaschne. | Ďalšie informácie nájdete v krokoch 1-7. |
| SL | TEMELJI | Za montažo tega izdelka je treba najprej izkopati 2 luknji (jamy) v skladu z navodili (za vse površine). Uporabite lesene nosilce (niso priloženi) za pomoč pri izravnavi aluminijastih drogov. V luknji vlijte beton in počakajte, da se posuši, preden nadaljujete z montažo. | Več podrobnosti je na voljo v korakih 1-7. |
| ET | VUNDAMENT | Selle toote kokkupanekuks tuleb esmalt kaevata 2 auku (süvendit) vastavalt juhistele (koikide pindade jaoks). Alumiiniumpostide nivelleerimiseks kasutage puittalasid (pole kaasas). Valage betoonivalu aukudesse ja oodake, kuni see kuivab, enne kui jätkate kokkupanekut. | Lisateavet leiате sammudest 1-7. |
| HU | ALAPOZÁS | A termék összeszereléséhez elengedhetetlen, hogy először ásson 2 mélyedést (gödört) az utasításoknak megfelelően (minden felület esetében). Használjon fagerendákat (nincs mellékelve), azzal segít az alumínium oszlopok vízszintese állításában. Öntse be a betont a mélyedésekbe, majd várja meg, amíg megszárad, mielőtt folytatná az összeszerelést. | További részletek az 1-7. lépéseknel. |
| PL | FUNDAMENT | Aby zainstalować ten produkt, należy najpierw wykopać 2 dołki (zaglebienia) zgodnie z instrukcją (dla wszystkich powierzchni). Zastosuj drewniane belki (nie dołączone do zestawu), które pomogą w wyziomowaniu aluminiowych słupków. Wlej do dołków betonową zaprawę i odczekaj do jej zaschnięcia. Następnie kontynuuj montaż. | Więcej szczegółów zawarto w krokach 1-7. |
| RU | Основание | Для сборки данного изделия необходимо сначала выкопать 2 ямы (углубления) в соответствии с инструкциями (для любых поверхностей). Используйте деревянные балки (не входят в комплект поставки), чтобы выравнивать алюминиевые столбы. Залейте в углубления бетон и дождитесь высыхания перед продолжением сборки. | Более подробная информация содержится в Шагах 1-7. |
| LT | PAMATNE | Lai saliktu šo izstrādājumu, vispirms ir jāizrok 2 caurumi (padziļinājumi) saskaņā ar instrukciju (visām virsmām). Izmantojiet koka sijas (nav iekļautas) alumīnija stabu izlīdzināšanai. Ielejiet betonu padziļinājumos un pagaidiet, līdz tas izžūst, pirms turpināt montāžu. | Plašāku informāciju skatiet 1-7. darbībā. |
| CS | BAZE | Aby bylo možné tento výrobek sestavit, je nezbytné nejprve vykopat 2 díry (jámy) podle návodu (pro všechny povrchy). K vyrovnání hliníkových tyčí použijte dřevěné trámy (nejsou součástí dodávky). Nalijte betonový odlietek do otvorů a počkejte, až zaschne, než budete pokračovat v montáži. | Další podrobnosti jsou k dispozici v krocích 1-7. |
| HE | לפית | על מנת להרכיב את המוצר הזה, נדרש לחפור תחילה 2 חורים (בורות). לכל המשטח, לפי ההוראות. יש להשתמש בקורות עץ (לא כלולות) כדי לסייע ביישור מוטות האלומיניום. לפני המשיך הרכבה יוצקים את יציקת הבטון לתוך החורים וממתנים לייבוש. | ראו פרטים נוספים בשלבים 1 עד 7. |

C - DIMENSIONS

The illustration describes center-to-center distance between poles.



Required for assembly (in addition to the previously depicted tools).

- 1.8 wooden beams, minimum 6' long (1.8 m)
- Concrete
- Digging equipment, compatible with the soil type and required measurements

| | C | 1. | 2. | 3. |
|----|---------------------------|---|--|---|
| FR | DIMENSIONS | Requis pour l'assemblage (en plus des outils précédemment décrits) | hout (8) poutres en bois de 6' po de long au minimum (1.8 m) | Équipement de forage compatible avec le type de sol et les mesures requises |
| DE | ABMESSUNGEN | Erforderlich für die Montage (zusätzlich zu den zuvor dargestellten Werkzeugen) | acht (8) Holzbalken, mindestens 6' lang (1.8 m) | Tiefbau- Einrichtung, kompatibel mit der Bodenart und den erforderlichen Messungen |
| ES | DIMENSIONES | Requis pour l'assemblage (en plus des outils précédemment décrits) | ocho (8) vigas de madera de mínimo 6' de largo (1.8 m) | Équipement de forage compatible avec le type de sol et les mesures requises |
| SV | MÅTT | Krävs för montering (utöver de tidigare visade verktygen) | 8 träbjälkar, minst 6' långa (1.8 m) | Grävutrustning kompatibel med jordtypen och nödvändiga mått |
| NN | DIMENSJONER | Påkrevd til montering (i tillegg til tidligere avbildet verktøy) | 8 trebjelker, minst 1,8 m lang | Gravestyr som egner seg til jordtypen og nødvendige mål |
| FI | MITAT | Kokoamisessa tarvitaan (edellä mainittujen työvälineiden lisäksi) | 8 puupalkkia, vähintään 1,8 m (6') pitkiä | Kaivuvälineet, maaperään ja vaadittaviin mittoihin soveltuvat |
| DA | DIMENSION | Påkrævet til montering (ud over de tidligere afbildede værktøjer) | 8 træbjælker, minimum 6' lang (1,8 m) | Gravestyr, kompatibelt med jordtype og nødvendige målinger |
| NL | AFMETINGEN | Vereist voor montage (naast de eerder afgebeelde gereedschappen) | 8 houten balken, minimaal 6' lang (1,8 m) | Graafapparatuur, compatibel met het bodemtype en de vereiste metingen |
| IT | DIMENSIONI | Necessari per l'assemblaggio (oltre agli strumenti precedentemente illustrati) | 8 travi in legno, di minimo 1.8 m di lunghezza (6') | Attrezzatura per scavare, compatibile con il tipo di suolo e le rilevazioni richieste |
| SK | ROZMERY | Na montáž potrebujete (okrem už spomínaného náradia) | 8 drevených trámov, minimálne 6 stóp dlhých (1.8m) | Kopacie zariadenie, ktoré je kompatibilné s typom pôdy a potrebnými meraniami |
| SL | MERE | Za sestavljanje potrebujete (dodatno k predhodno navedenim orodjem) | 8 lesenih drogov, dolžine najmanj 6' (1,8 m) | Opremo za kopanje, združljivo s tipom zemlje in zahtevanimi merami |
| ET | MÕÕDUD ANKUR | Kokkupanekuks on tarvis (Isaks varem kujutatud tööriistadele) | 8 puittala, minimaalselt 6' pikkusega (1,8 m) | Kaevamisvarustus, sobilik pinnase tüübile ja vajalikele mõõtmetele |
| HU | MÉRETEK | Az összeszereléshez szükséges (a korábban bemutatott szerszámokon kívül) | 8 db, legalább 6 col hosszú (1.8 m) fagerenda | A talaj típusának megfelelő ásószerszámok és mérőszközök |
| PL | WYMIARY | Wymagane do montażu (oprócz wcześniejszej przedstawionych narzędzi) | osiem (8) drewnianych belek, o długości minimum 6' (1.8 m) | Sprzet do kopania, odpowiedni dla rodzaju gruntu i wymaganych wymiarów. |
| RU | ГАБАРИТНЫЕ РАЗМЕРЫ | Требуется для сборки (в дополнение к ранее изображенным инструментам) | 8 деревянных балок, минимум 6 футов в длину (1.8 м) | Оборудование для копания, совместимое с типом почвы и требуемыми измерениями |
| LT | IZMĖRI | Montažai reikiama (papildus iepriekš paminėtajam rikiem) | 8 koka balki, minimums 6 colias garį (1.8 m) | Rakšanas piederumi, saderīgi ar augšnes tipu un nepieciešamajiem mērījumiem |
| CS | ROZMĚRY | Požadováno pro montáž (kromě dříve popsanych nástrojů) | 8 dřevěných nosníků, délka minimálně 6' (1,8 m) | Zařízení na kopání, kompatibilní s typem půdy a požadovaným měřením |
| HE | מִדּוּת | דרושים לכלים המאויים קודם (בנוסף לציוד שהוצגו) | 8 קורות עץ, באורך 1.8 מטר לפחות | ציוד הפירור, המתאים לסוג הקרקע למידות הדרושות |

SAFETY ADVICE

- It is of utmost importance to assemble all of the parts according to the directions. Do not skip any steps.
- Always wear work gloves during panel sliding.
- Always wear shoes and safety goggles when working with extruded aluminium.
- If using a step ladder or power tools make sure that you follow the manufacturer's safety advice.
- Do not touch overhead power cables with the aluminium profiles.
- Do not climb or stand on the roof.
- Keep children away from the assembly area.
- Do not attempt to assemble the product in windy or wet conditions.
- Dispose of all plastic bags. Keep them out of reach of small children.
- Do not lean against or push the products during construction.
- Do not position your product in an area exposed to excessive winds.
- Do not attempt to assemble this product if you are tired, have taken drugs or alcohol or if you are prone to dizzy spells.
- Make sure there are no hidden pipes or cables in the ground before anchoring to foundation.
- This product is designed to be used mainly as a carport.
- Heavy snow load on the roof can make it unsafe to stand below or nearby.
- Keep roof and gutters clear of snow, dirt & leaves.
- **Make sure to anchor the product directly to a solid foundation to increase the product's stability and wind resistance, especially in areas with severe weather conditions.**

CARE & MAINTENANCE

- When your product needs to be cleaned, use a mild detergent solution and rinse with cold clean water.
- DO NOT use acetone, abrasive cleaners or other special detergents to clean the panels.
- Clean the product once assembly is complete.

BEFORE ASSEMBLY

- Selecting a site:
 - Choose your site carefully before beginning assembly.
 - Choose a sunny position away from overhanging trees.
 - The product must be positioned and fixed on a flat level surface.
 - The product must be secured directly to a solid foundation.
- Take all components & parts out of the packages. Sort the parts and check against the content parts list.
- Parts should be laid out close at hand. Keep all small parts (screws etc.) in a bowl so they do not get lost.
- Please note multi-sided profiles are used in this product. As a result some holes in the profiles are not used during assembly.
- Please review entire instructions before starting. Carry out the assembly steps in exact order.
- Please consult your local authorities if any permits are required prior to constructing the product.
- Use only the parts registered in the content list, some parts may be surplus.

IMPORTANT!

- Firmly connect the product to a level surface immediately after completion of the assembly.
- Anchoring this product to the ground is essential to its stability and rigidity. It is required to complete this stage in order for your warranty to be valid.
- During assembly use a soft surface below the parts to avoid scratches and damages.
- We recommend checking for restrictions or covenants for building this product in your area. In addition we advise to check if you need to submit any forms or if any permit is required prior to building the product.

DURING ASSEMBLY

During assembly, you will encounter different icons for different products. Please see below for more information:



You may use silicone lubricant spray on the frame in order to help you slide the panels into the profiles. Do not spray the panels.



Use a rubber mallet if necessary.



All panels with the stamped words "THIS SIDE OUT" must be facing out to create full UV protection. Remove plastic sticker as panels are locked in place.



Steps marked with dashed outlines refer to Extensions only. Some of the steps are irrelevant for an assembly of a single product. When assembling a single or an extended product, some parts may be surplus.



These 2 icons below indicate if screw's tightening is required or not.



Temporary tightening of a few screws may be needed to prevent a profile from sliding out. Tighten all screws once assembly is completed.

IMPORTANT ASSEMBLY STEPS



When encountering this information icon during assembly, please refer the relevant assembly step for important additional comments.

- Step 1:** Dig two (2) holes according to the specified measurements and make sure the bottom is tight/well packed.
Plan ahead according to the placement of the parking as shown in the drawing. Make sure the pits' walls are at a 90° if the ground is sandy and digging proper holes is impossible, please consult a local expert / constructor.
- Step 2:** Profiles **#8646** come covered in plastic film, please do not peel at this point, it serves to protect the profiles from the concrete.
These profiles assist in stabilizing the concrete casting, and will be later assembled in the roof.
- Step 5:** Please use wooden beams (not supplied) to set and hold the aluminum poles in place, make sure the profiles are set at a depth of **19.6" (50 cm)** in accordance with the former **Step (4)**.
The aluminum poles must be leveled in all directions.
- Step 6:** Please ensure the concrete casting reaches the line that was marked on the profile at the previous steps.
- Step 7:** Please wait for the concrete to be fully set and dry, in accordance with the manufacturer's instructions and depending on the weather conditions, before continuing with the assembly!
- Step 9:** Please note the profile's direction.
- Step 19:** **Optional:** if you find it difficult to tighten the screws, it is possible to use toggle clamps before tightening the screws.
Make sure the toggle clamps do not come in direct contact with the powder coated profiles!
Use a wooden plank in order to protect the profile from bending.
- Step 31:** In order to be able to tighten the screws, use a high step ladder.
Be careful!

PRINCIPALES ÉTAPES D'ASSEMBLAGE












Lorsque vous rencontrez cette icône d'information pendant l'assemblage, veuillez vous référer à l'étape d'assemblage correspondante pour d'autres commentaires importants.

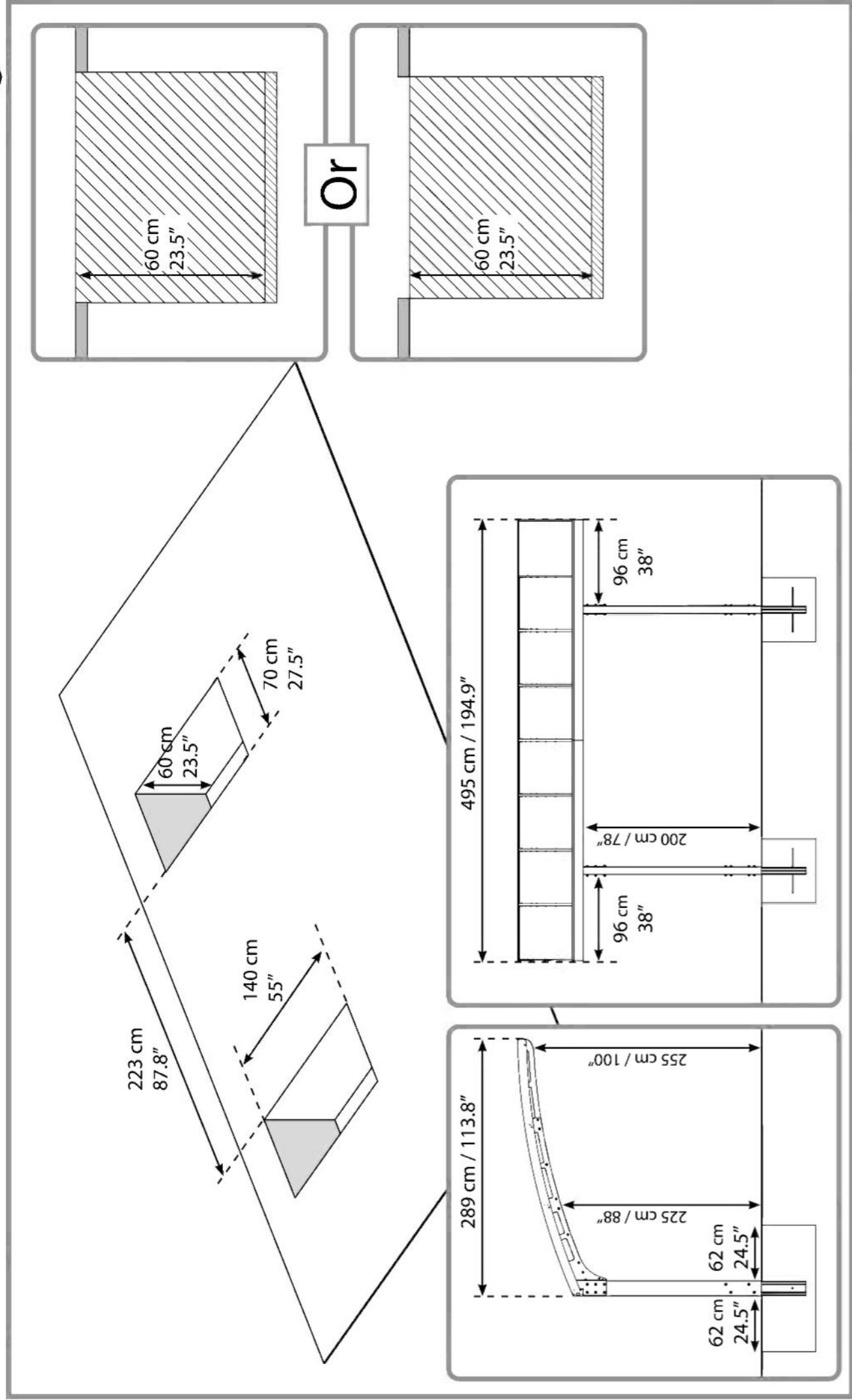
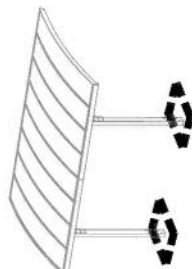
- Étape 1:** Creusez deux (2) trous aux dimensions spécifiées et assurez-vous que le fond est bien compacté.
Prévoir l'emplacement du parking comme l'illustre le schéma. S'assurer que les trous muraux soient à un angle de 90°.
Si le sol est sableux et qu'il est impossible de creuser des trous, contacter un expert local / un constructeur.
- Étape 2:** Les profilés **#8646** sont livrés couverts d'un film plastique. Ne pas retirer ce film pour le moment, il sert à protéger les profilés du béton.
Ces profilés permettent de stabiliser le coulage de béton et seront plus tard assemblés sur le toit.
- Étape 5:** Utiliser les poutres en bois (non fournies) pour placer et maintenir en place les poteaux en aluminium. S'assurer que les profilés soient placés à une profondeur de **19,6 po (50 cm)** conformément à l'étape **précédente (4)**.
Les poteaux en aluminium doivent être parfaitement nivelés.
- Étape 6:** Assurez-vous que la coulée de béton atteint la ligne tracée sur le profil lors des étapes précédentes.
- Étape 7:** Avant de continuer l'assemblage, attendre que le béton soit complètement sec, conformément aux instructions du fabricant et en fonction des conditions climatiques.
- Étape 9:** Noter l'orientation du profilé.
- Étape 19:** **Facultatif :** Si les vis sont difficiles à serrer, il est possible d'utiliser des dispositifs de serrage à genouillère avant de les serrer.
S'assurer que les dispositifs de serrage ne touchent pas directement le revêtement en poudre des profilés !
Utiliser une planche en bois afin de ne pas tordre le profilé.
- Étape 31:** Afin de pouvoir serrer les vis, utiliser une grande échelle.
Faire bien attention !

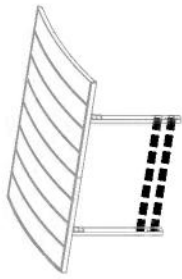
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| | | | |
|------|---|--|------|
| 8643 | 2 | | Qty. |
| 8645 | 6 | | Qty. |
| 8646 | 3 | | Qty. |
| 8647 | 1 | | Qty. |
| 8648 | 1 | | Qty. |
| 8649 | 2 | | Qty. |
| 8761 | 8 | | Qty. |
| 7506 | 1 | | Qty. |
| 8381 | 6 | | Qty. |
| 8644 | 2 | | Qty. |
| 8665 | 4 | | Qty. |
| 7985 | 1 | | Qty. |
| 8666 | 2 | | Qty. |
| 8652 | 1 | | Qty. |
| 8653 | 1 | | Qty. |
| 8662 | 2 | | Qty. |
| 8663 | 2 | | Qty. |
| 9268 | 2 | | Qty. |
| 9269 | 2 | | Qty. |
| 9270 | 2 | | Qty. |
| 9271 | 4 | | Qty. |

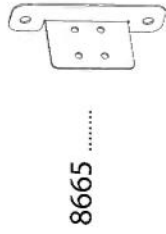
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| Item | Qty. | Item | Qty. |
|------|---------|---|-----------|
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| 411 | 4 |  | 16 (+2) |
| 7445 | 20 (+2) |  | 74 (+7) |
| 8387 | 74 (+7) |  | 148 (+15) |
| 8703 | 24 (+2) |  | 12 (+1) |
| 8124 | 66 (+7) |  | |
| 8388 | 92 (+9) |  | |
| | |  | 4 (+2) |
| | |  | 116 (+10) |





8646 2

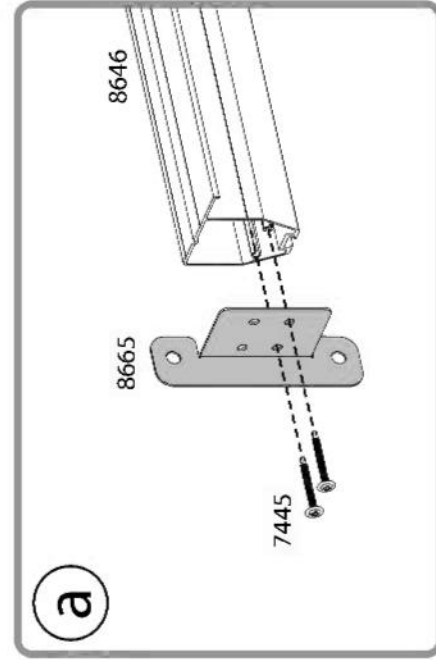


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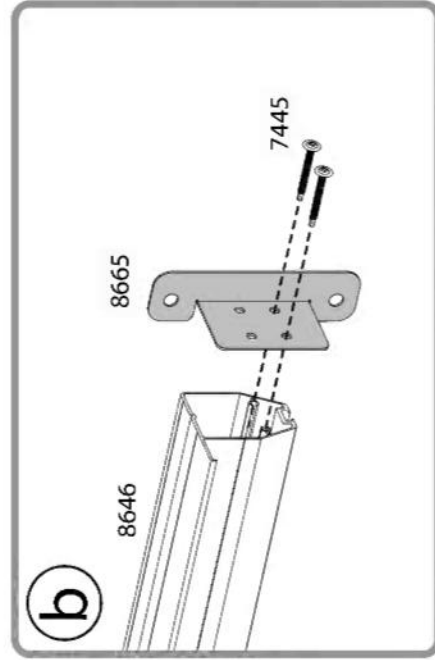
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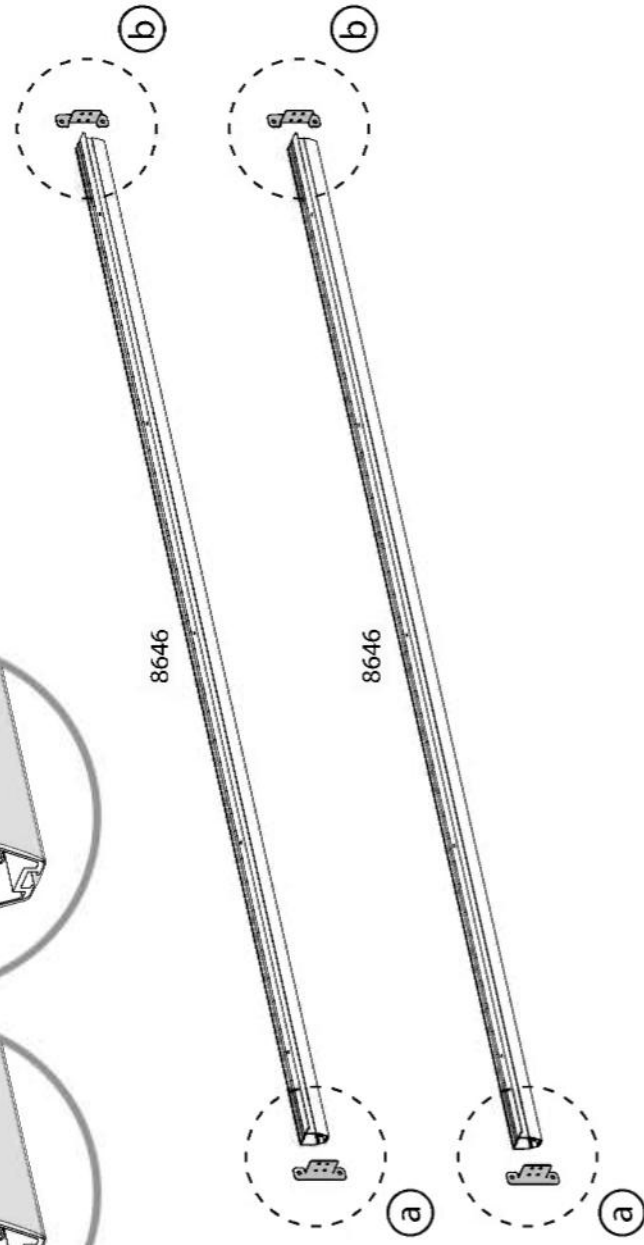
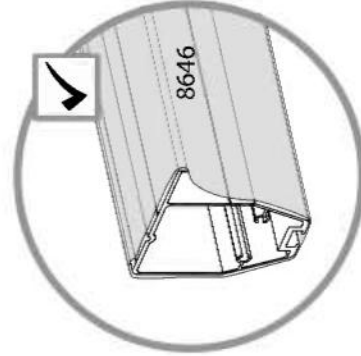
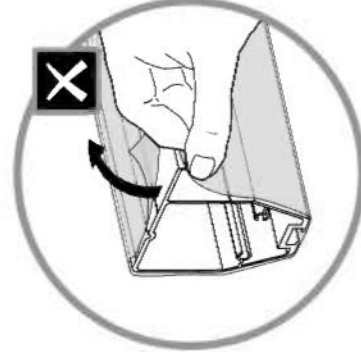
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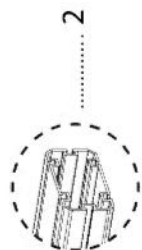
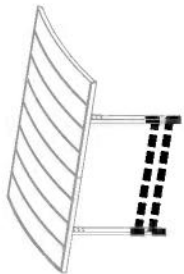


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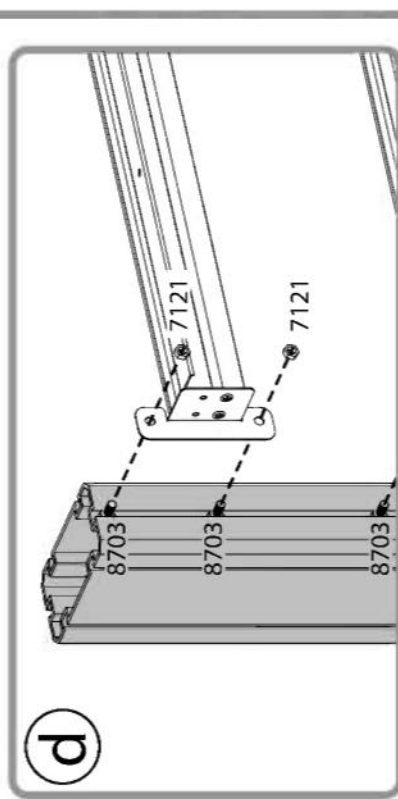
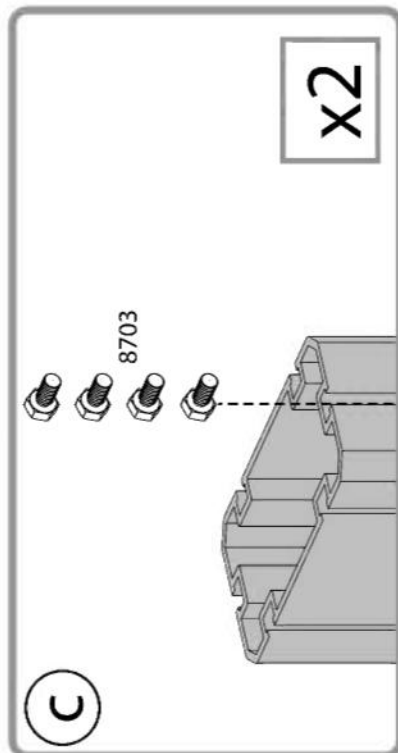
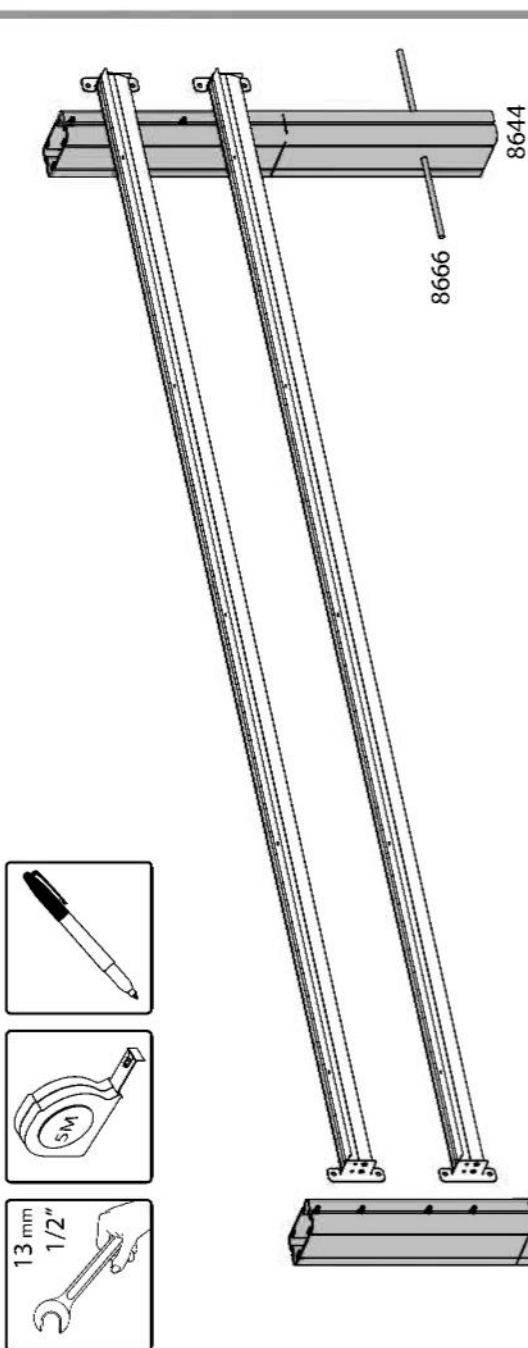
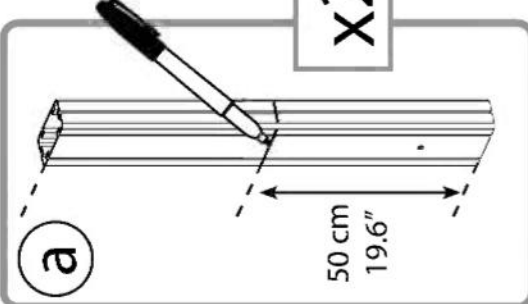
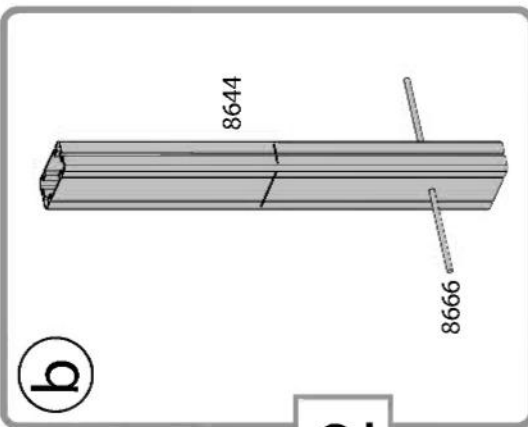


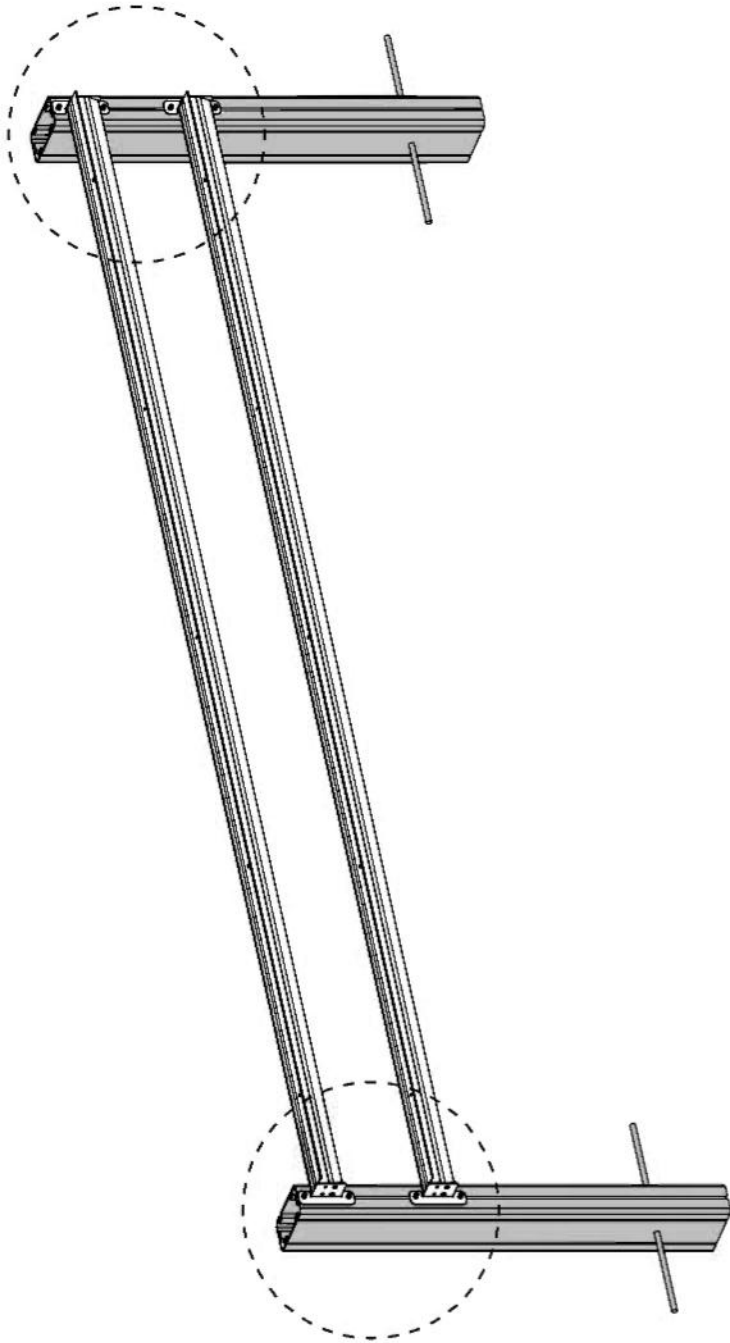
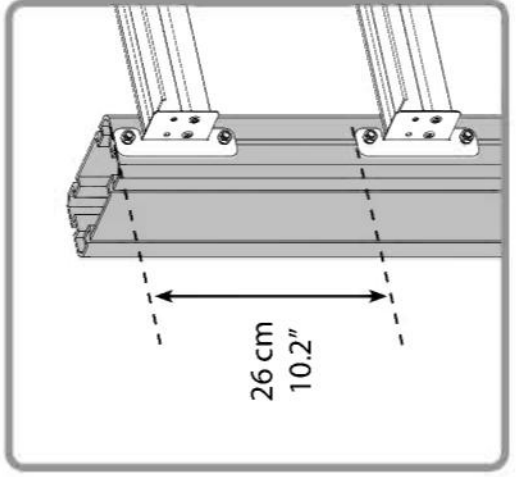
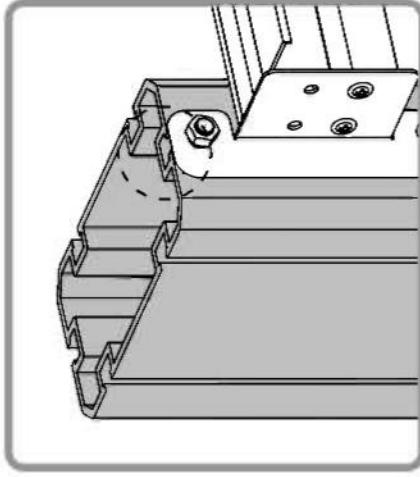
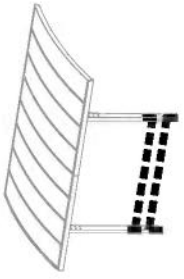
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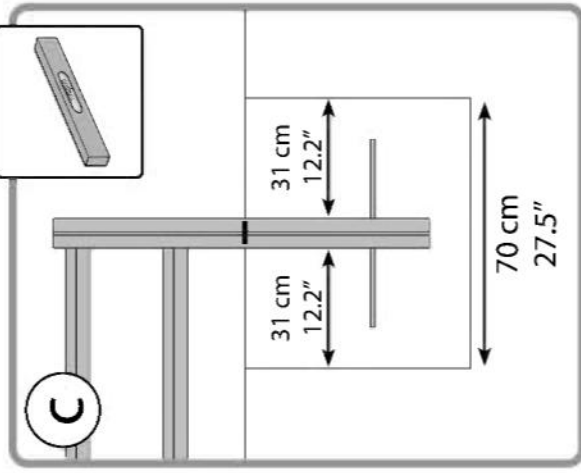
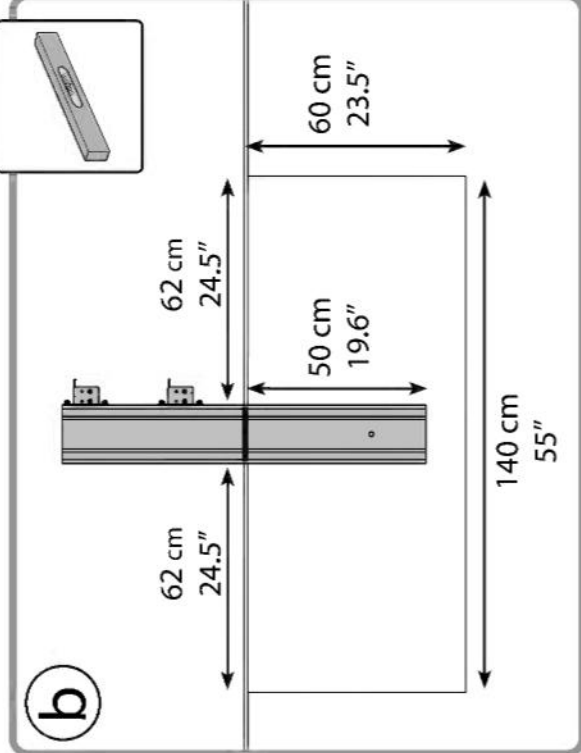
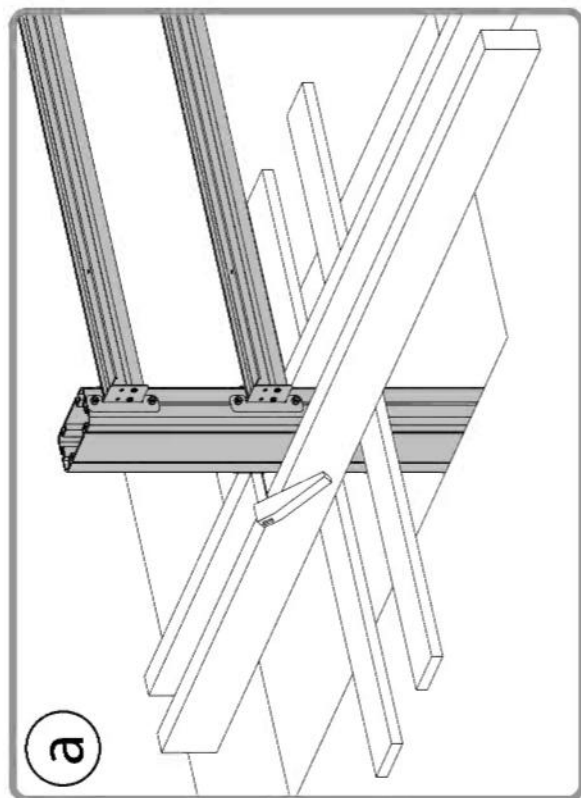
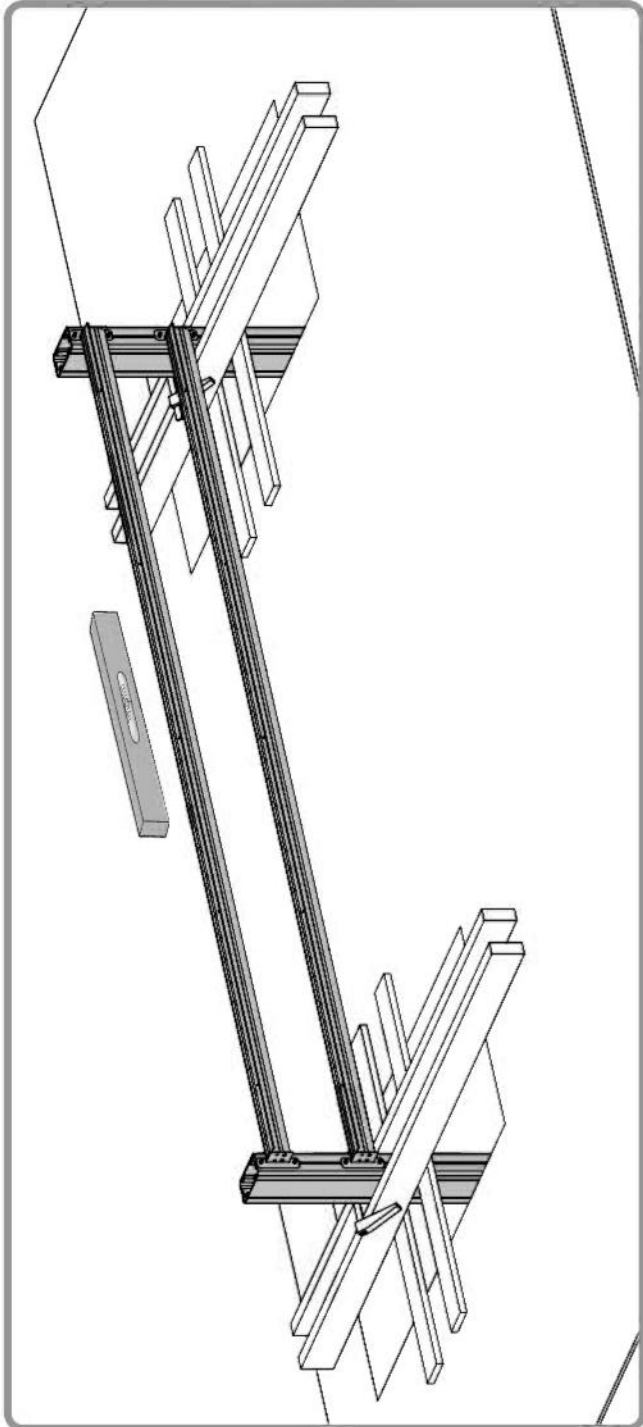
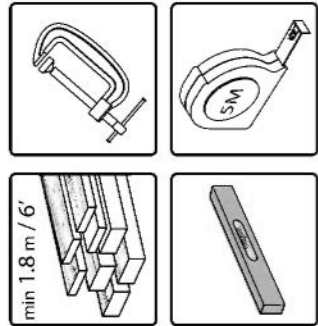
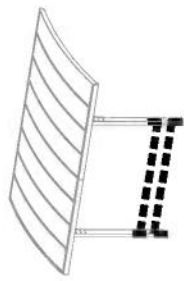


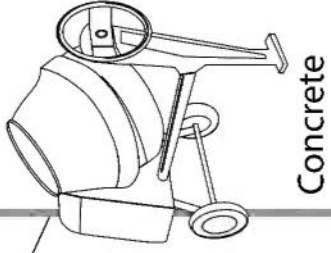
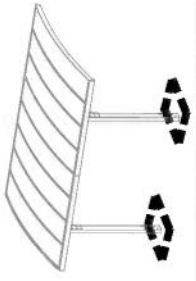


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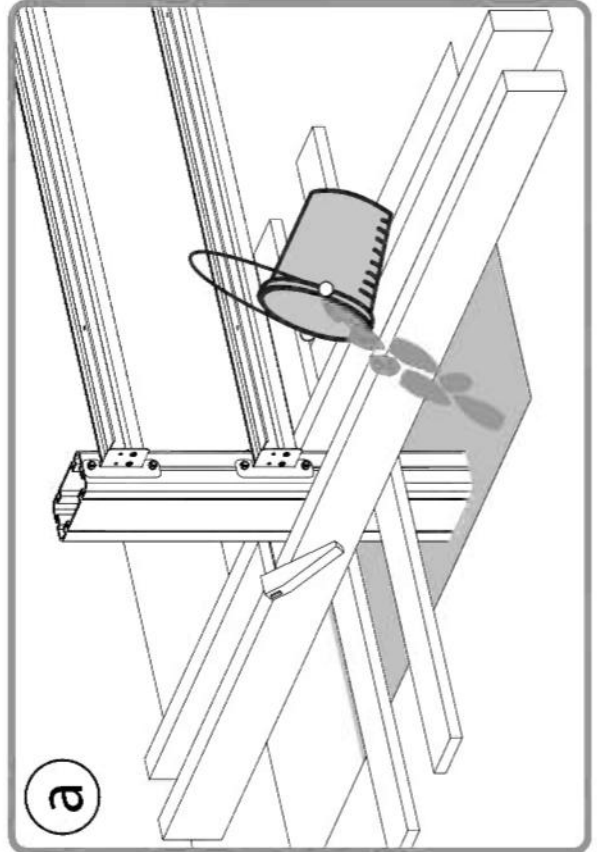
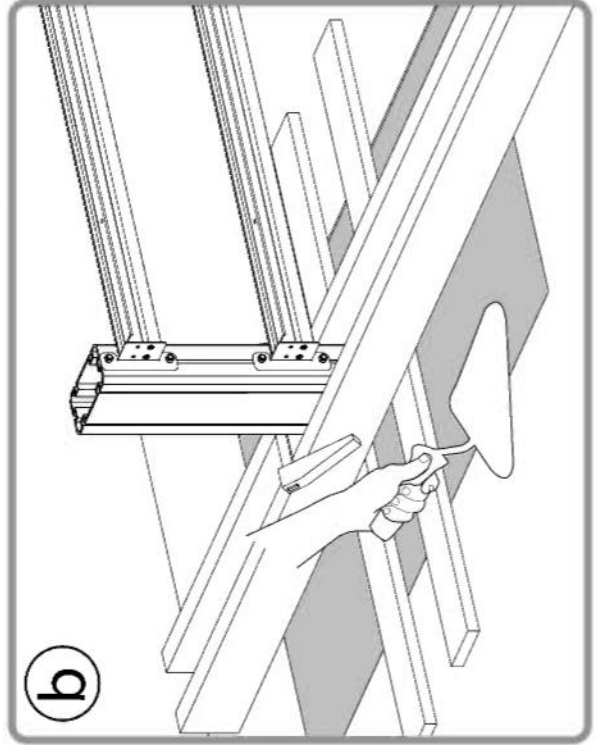
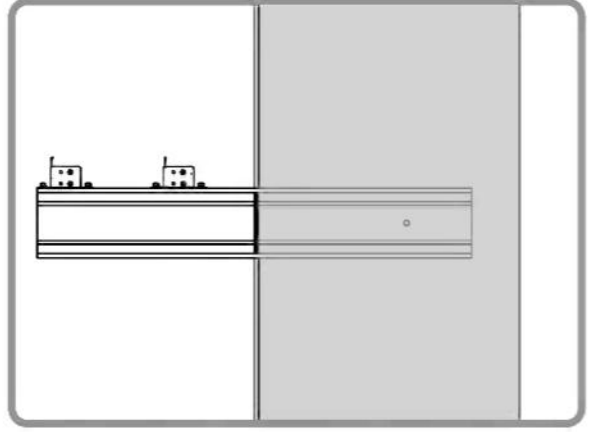
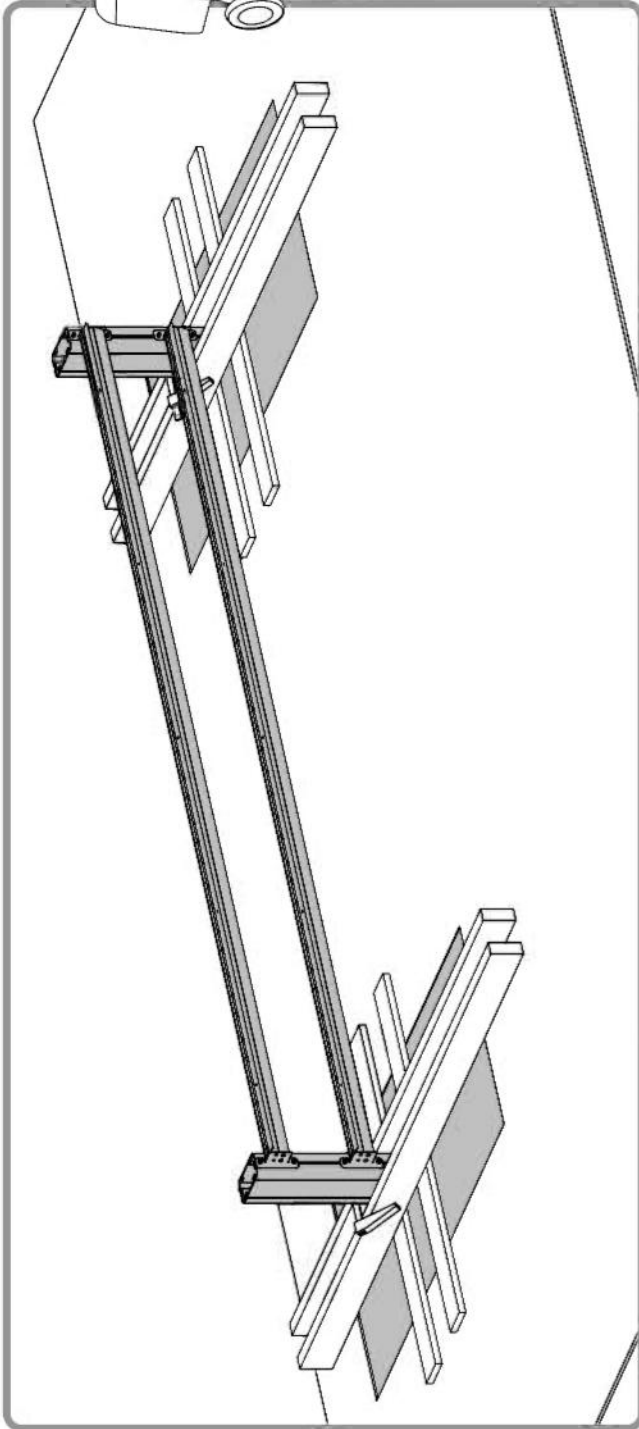


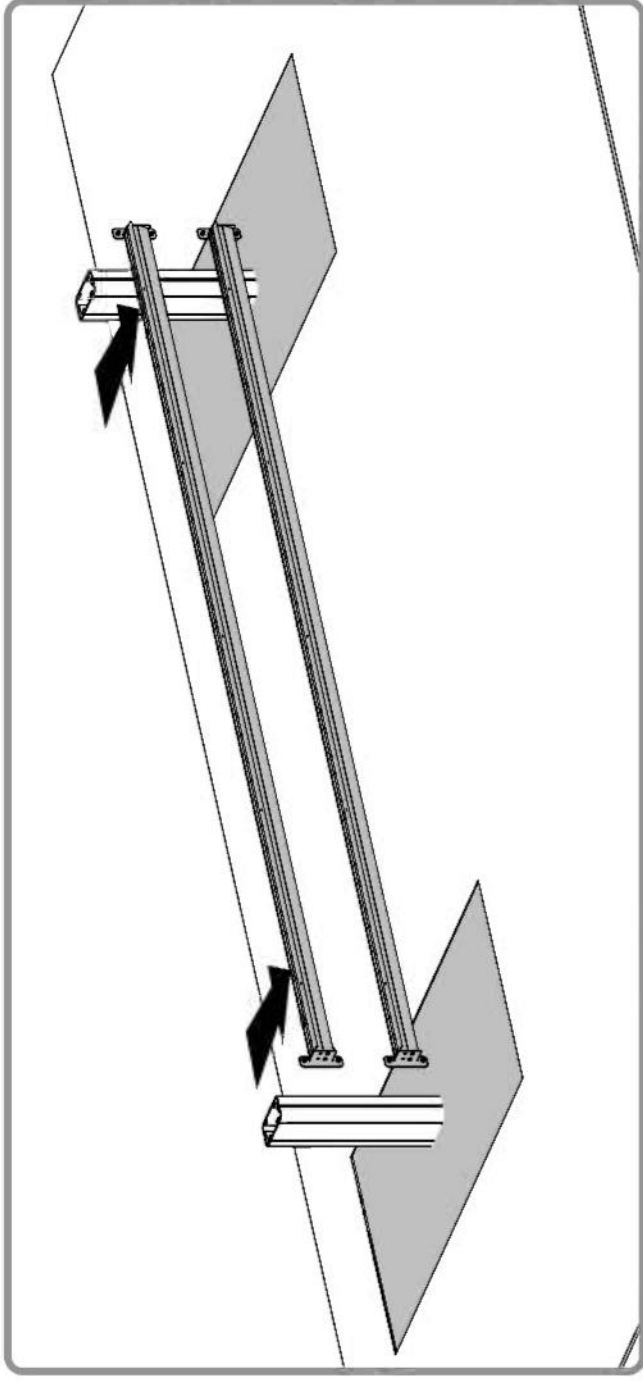
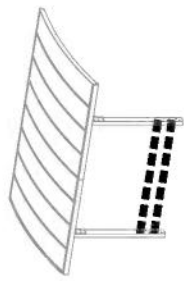






Concrete



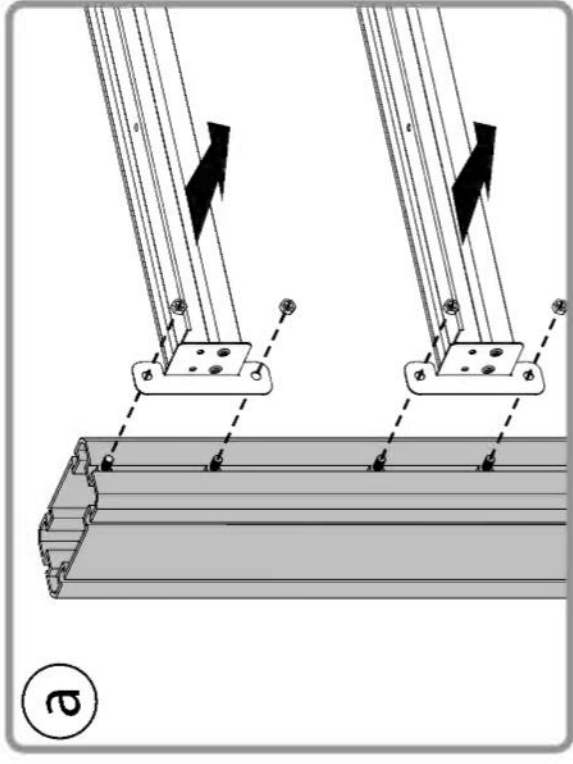


EN Wait for the concrete to be fully set and dry before continuing with the assembly!

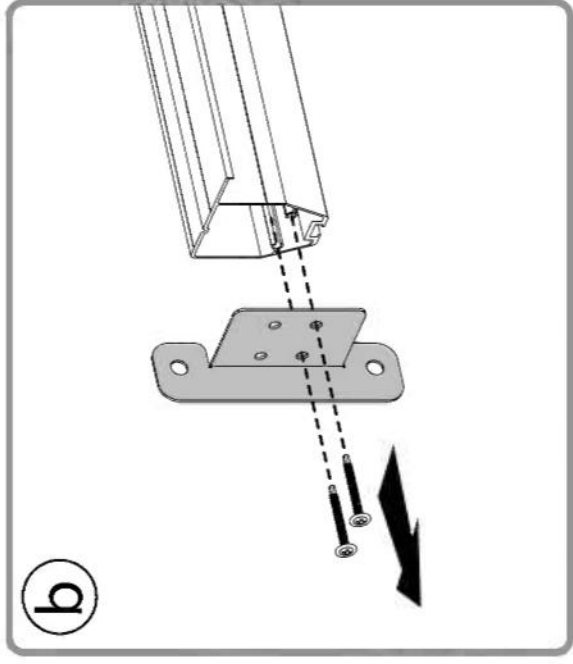
FR Attendez que le béton soit complètement séché avant de continuer avec l'assemblage!

DE Warten Sie, bis der Beton vollständig eingestellt und trocken ist, bevor Sie mit der Montage fortfahren!

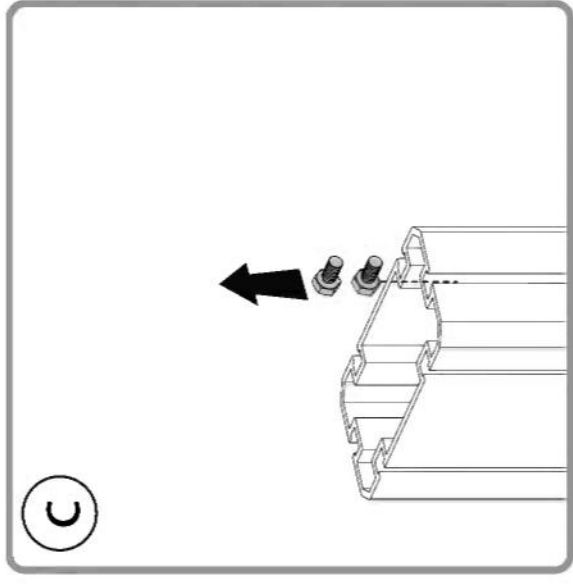
ES Espere a que el hormigón está completamente seco antes de continuar con el montaje!



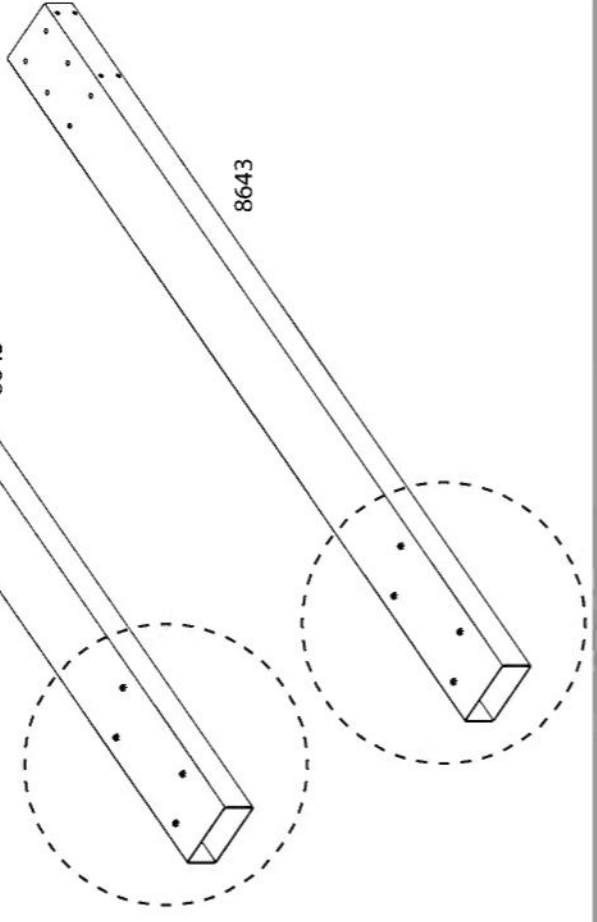
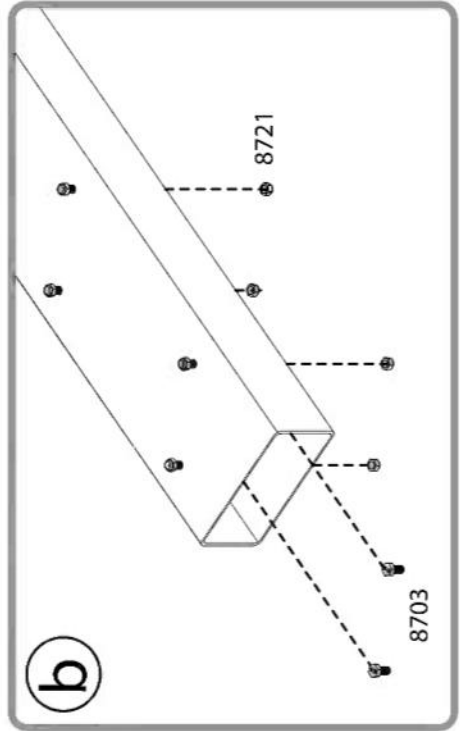
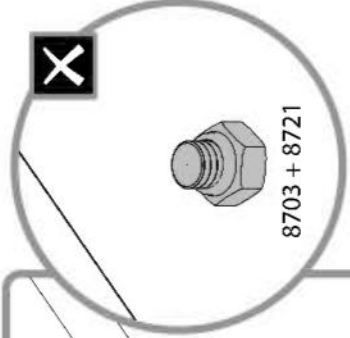
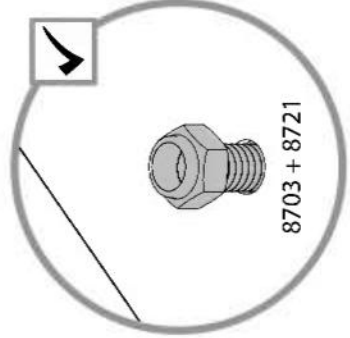
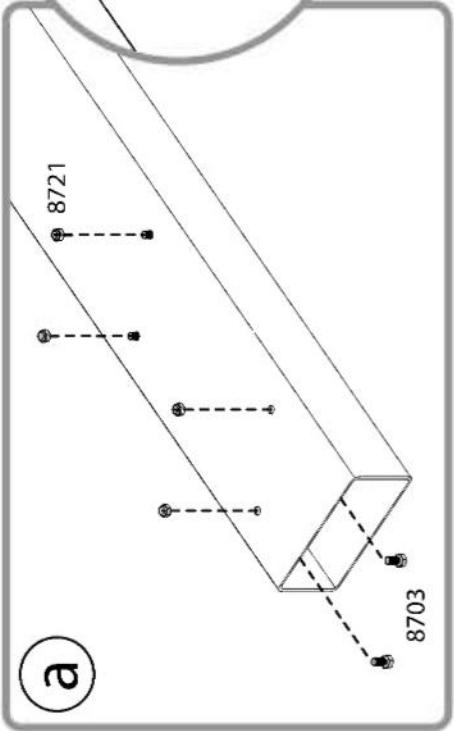
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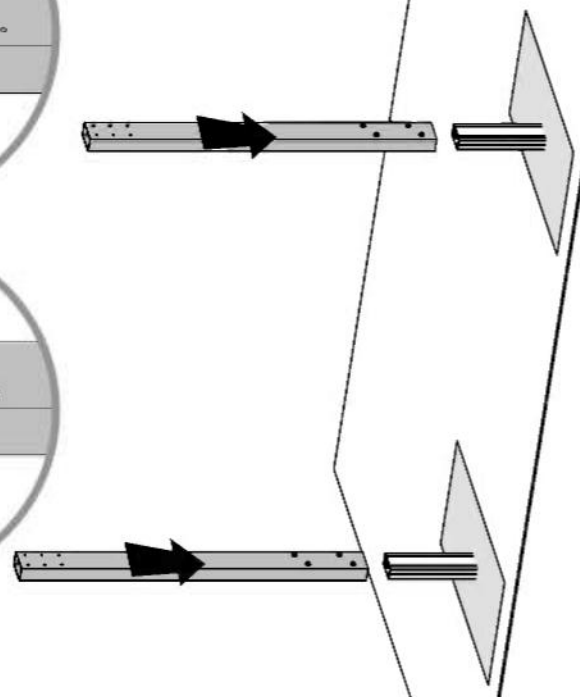
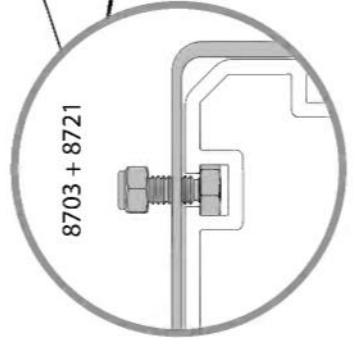
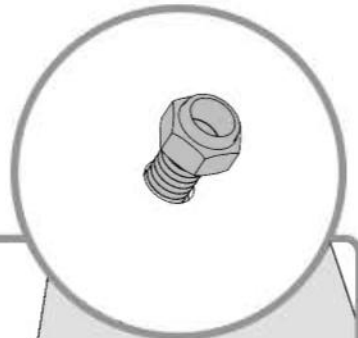
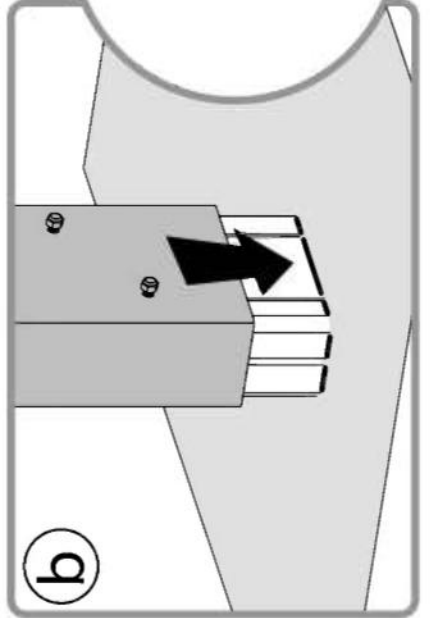
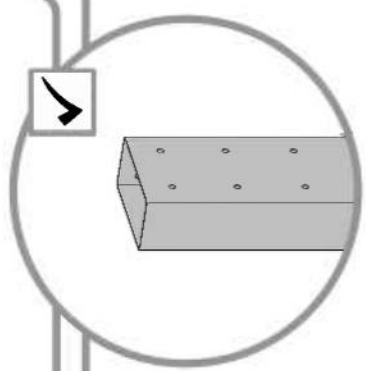
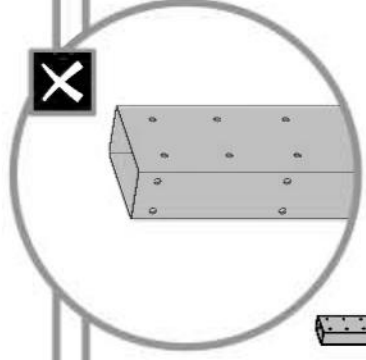
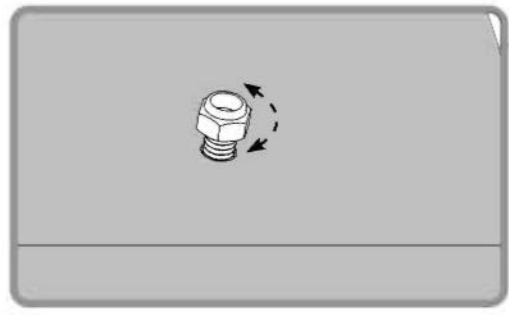
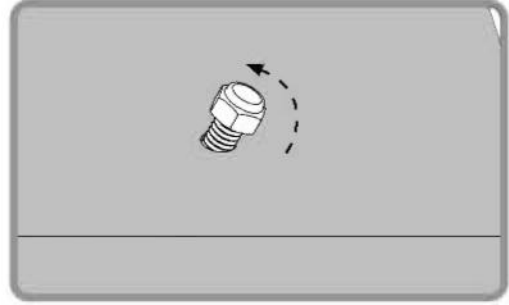
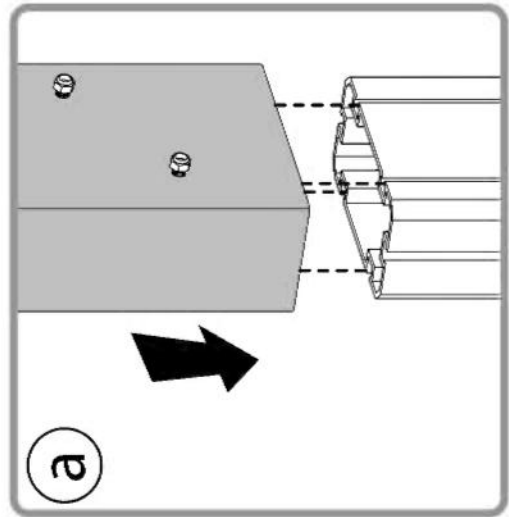
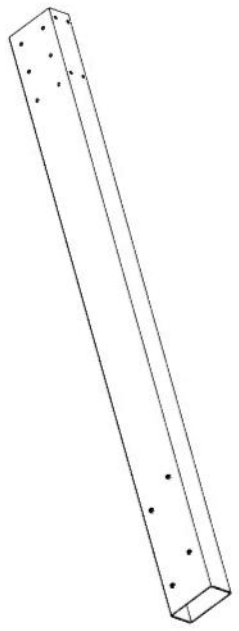
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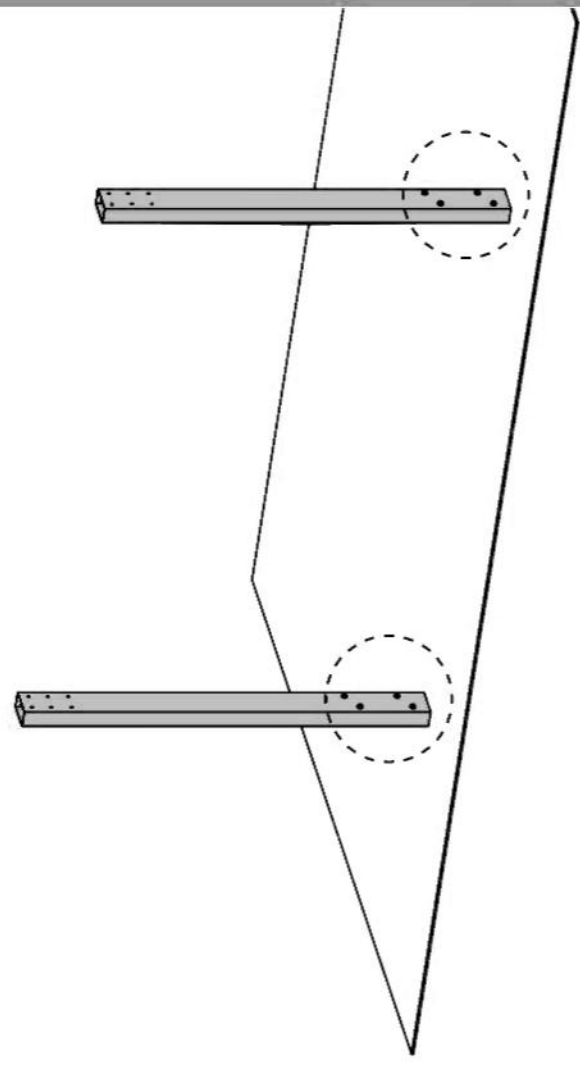
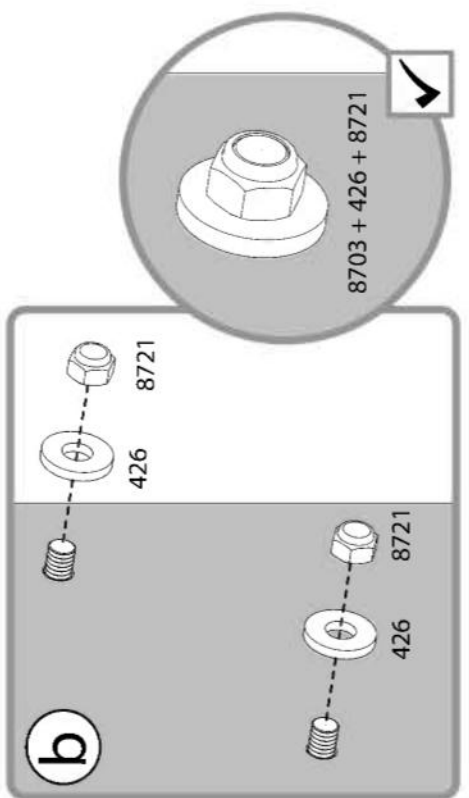
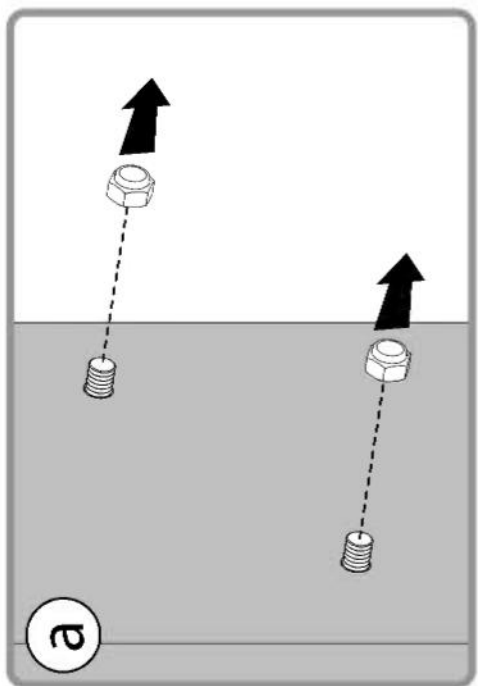


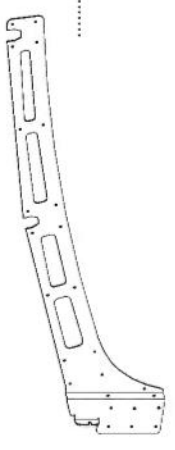
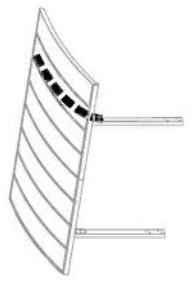
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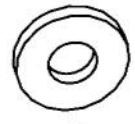
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8124

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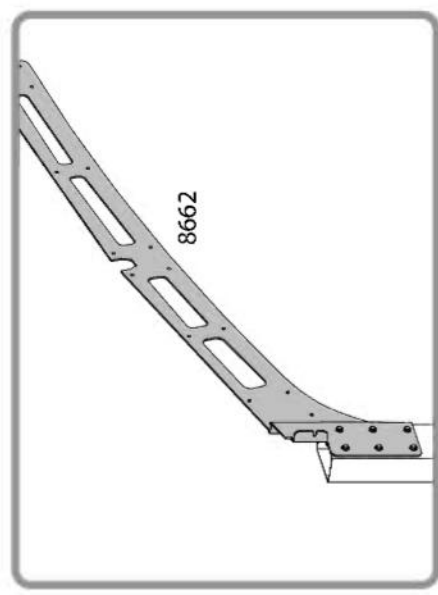
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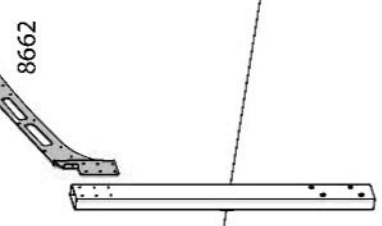
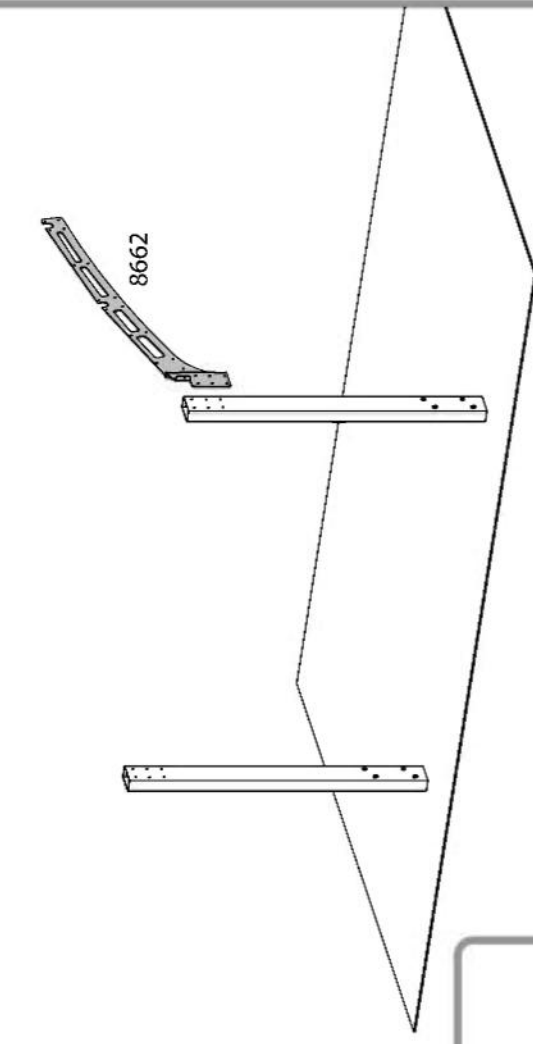


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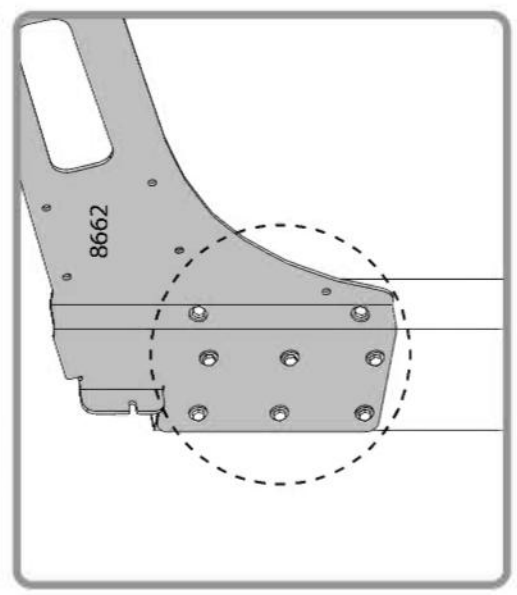
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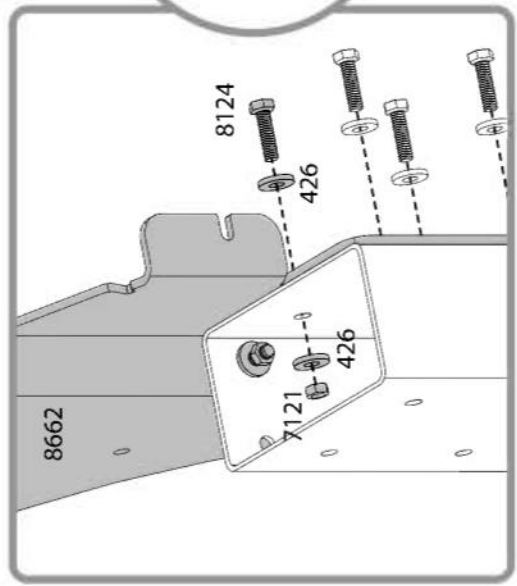
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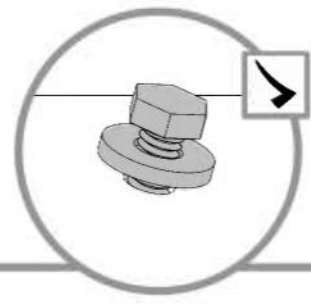
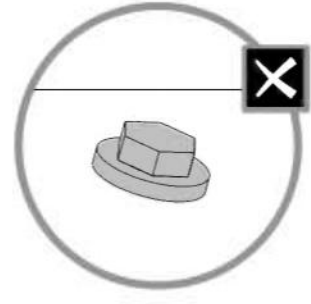


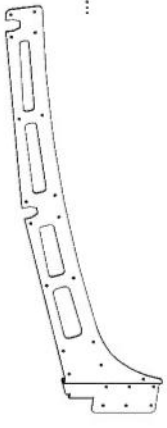
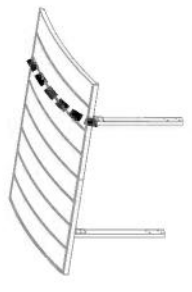
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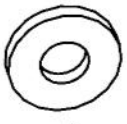
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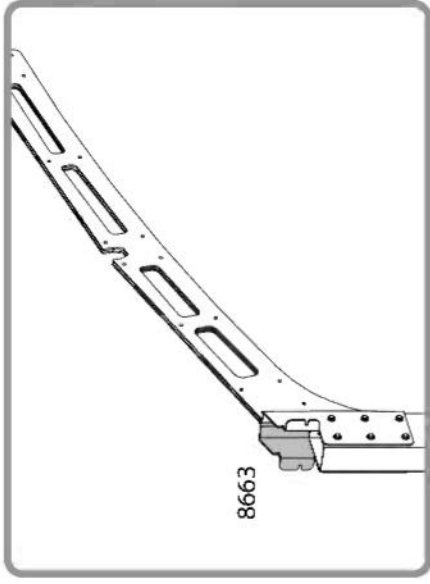
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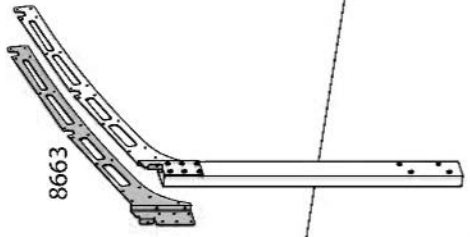
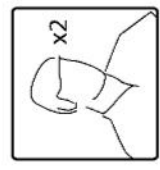
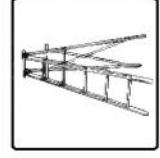


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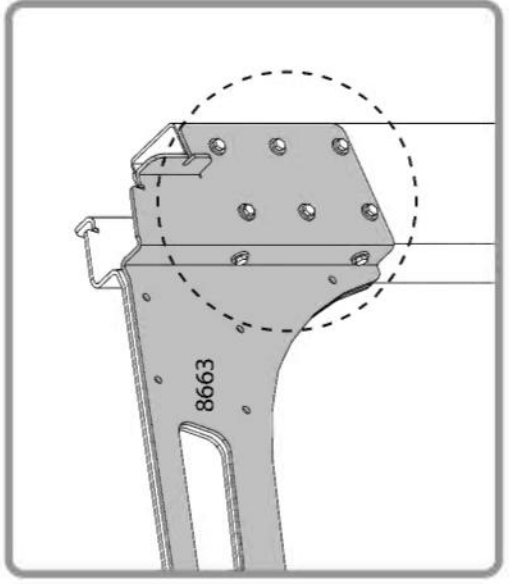
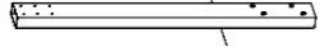
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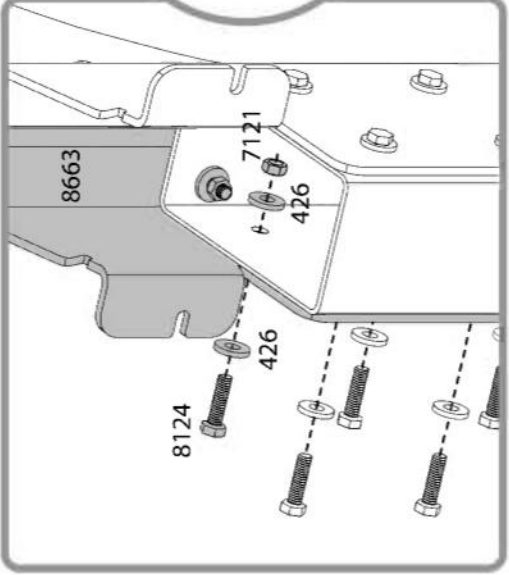
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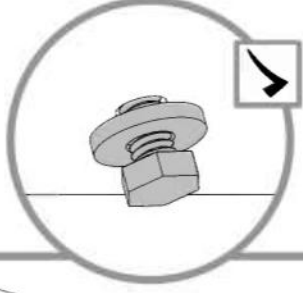
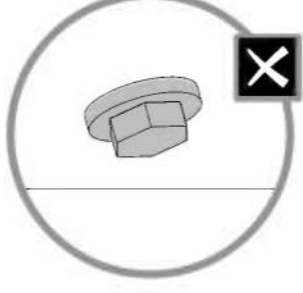
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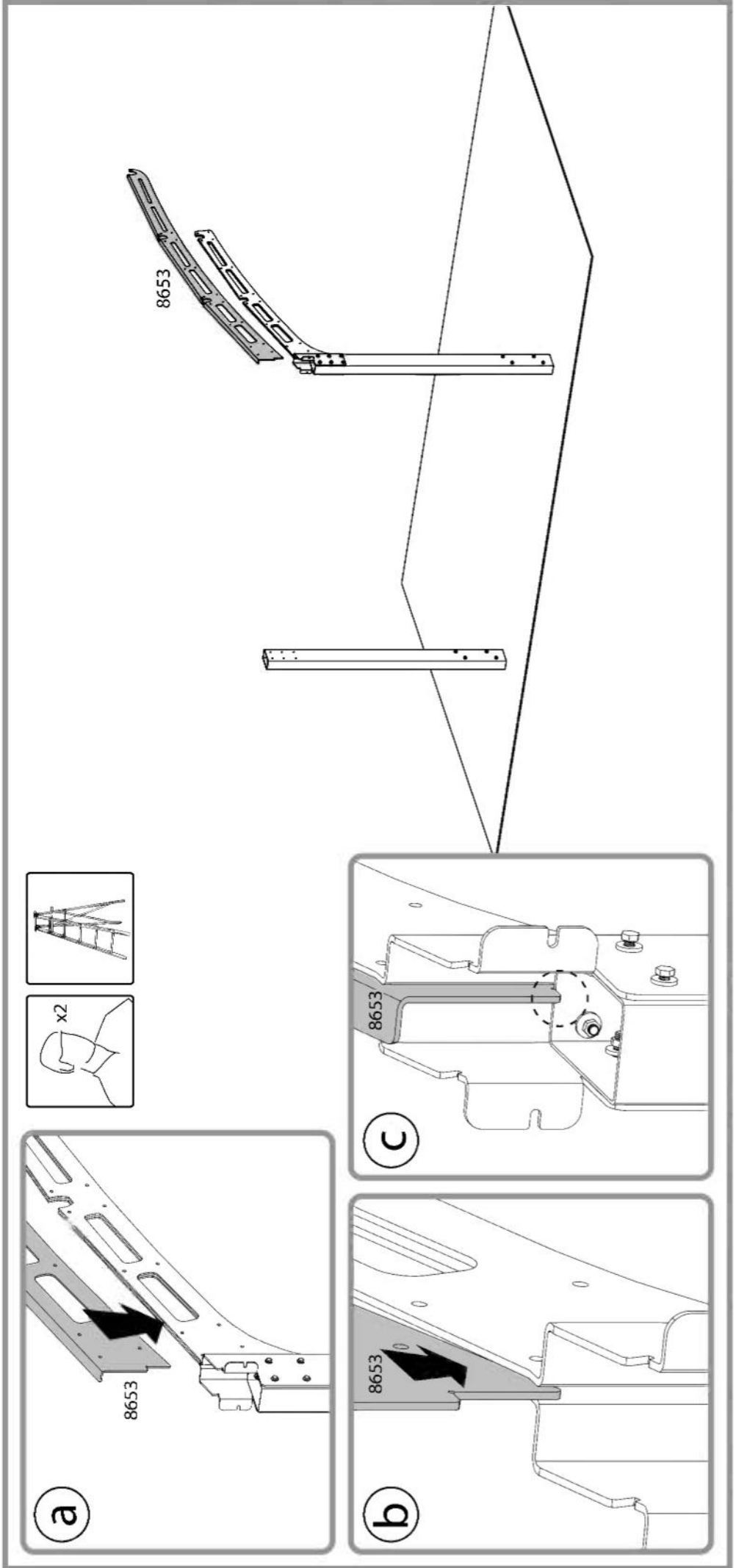
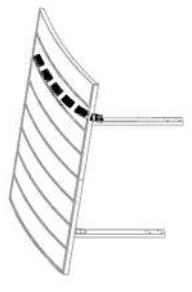
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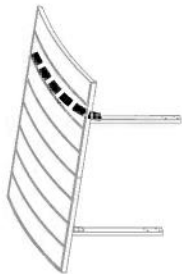
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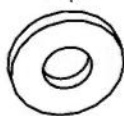






8124 17

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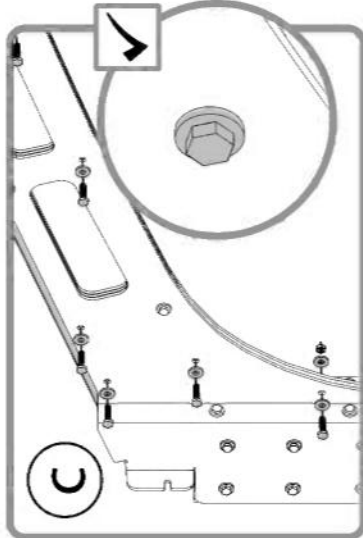
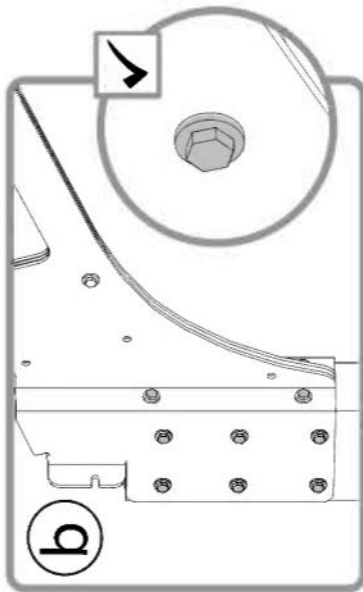
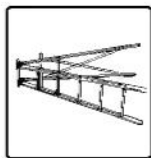
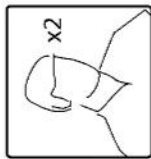
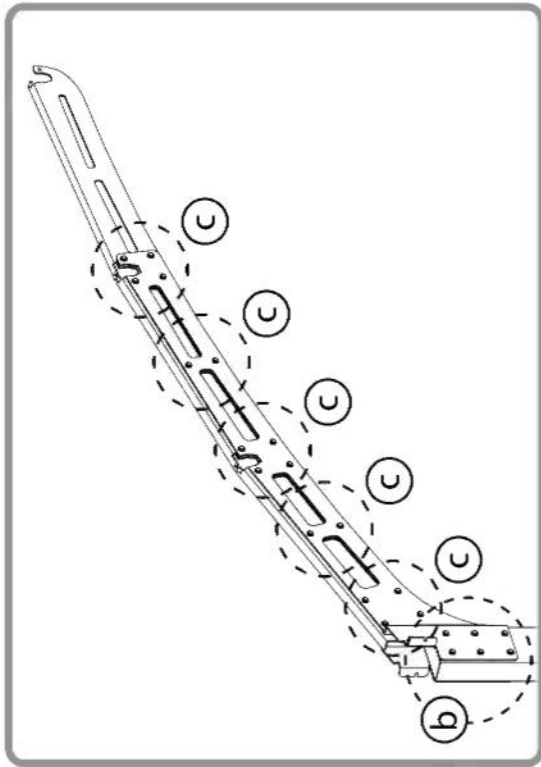
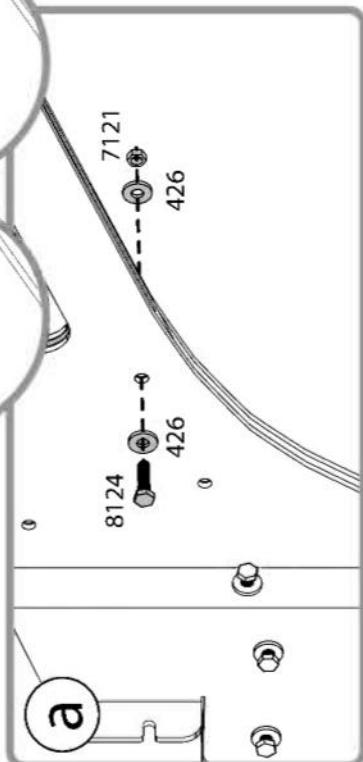
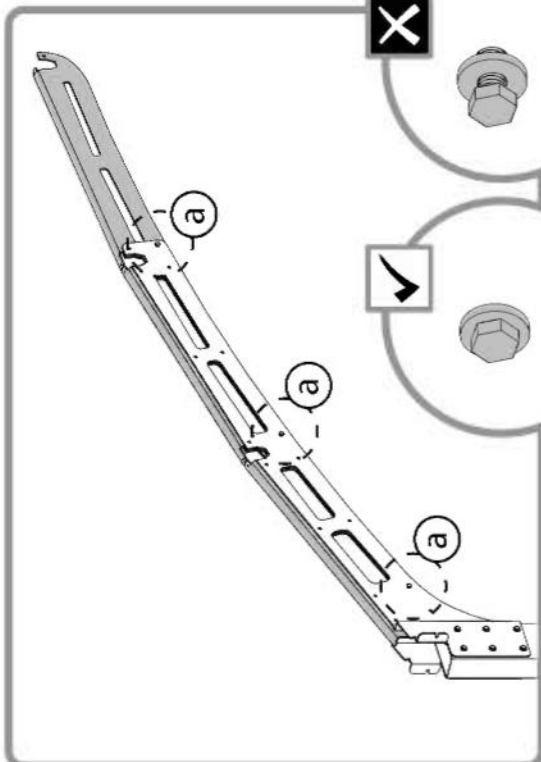


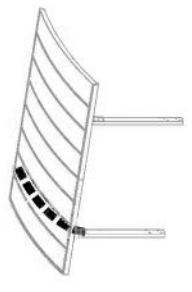
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| 8663 | | 1 | | 32 | | 16 |

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8662

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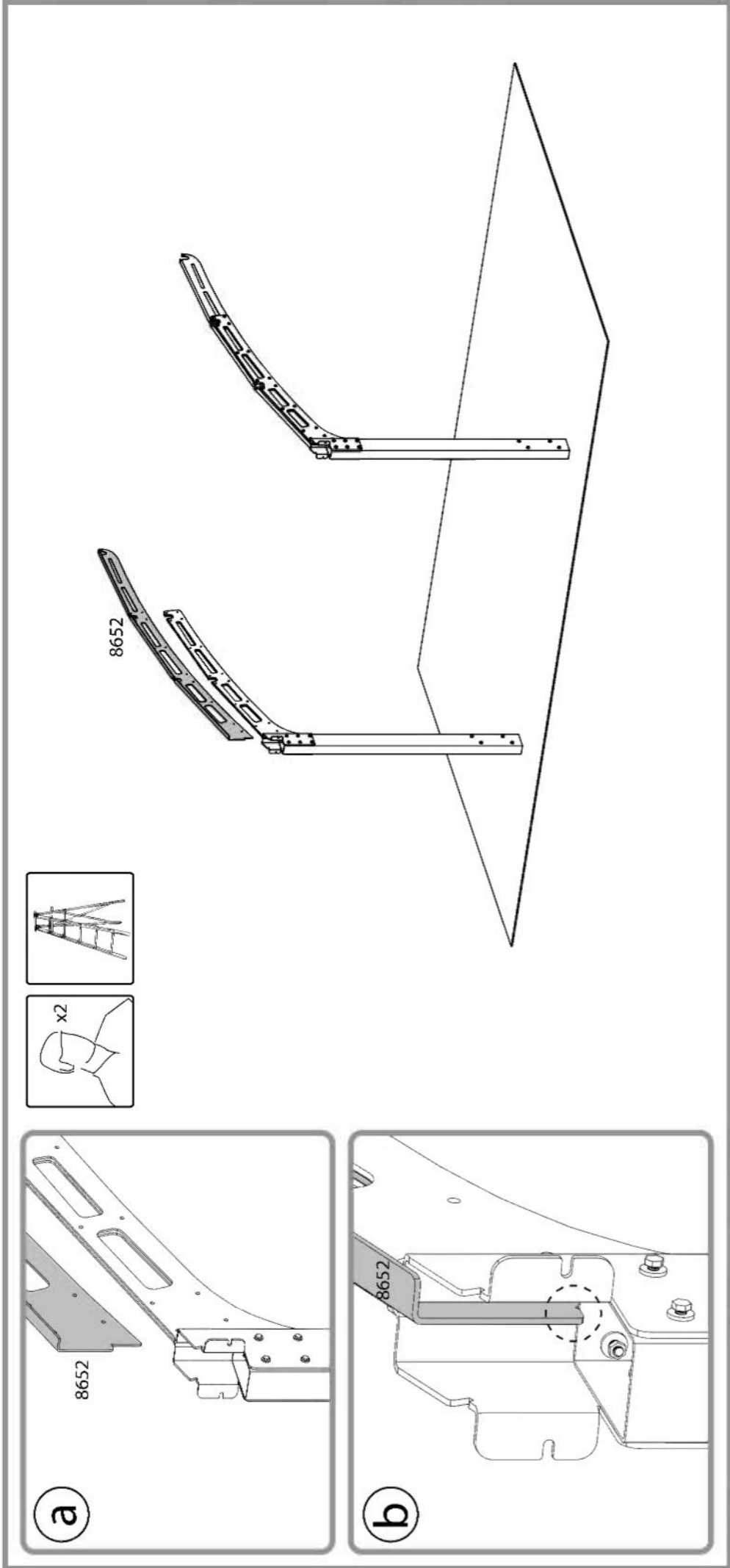
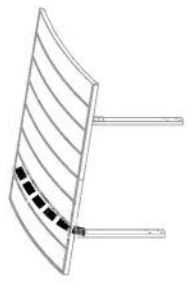
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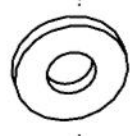
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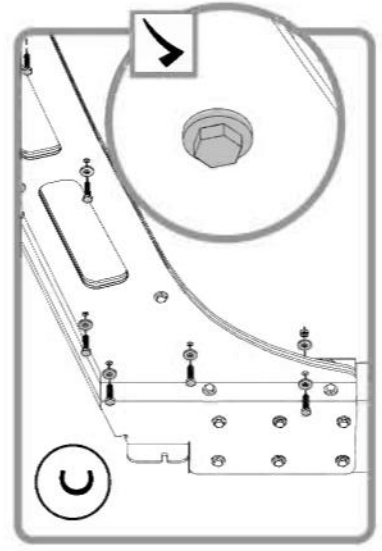
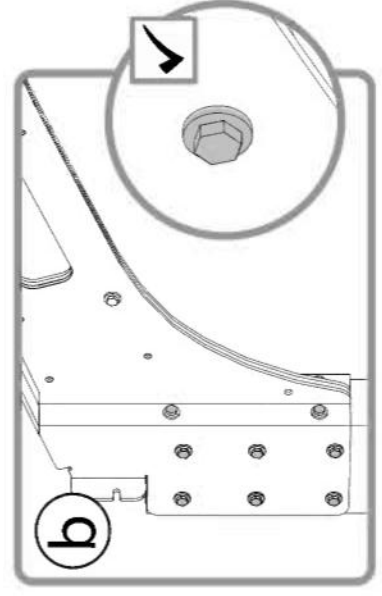
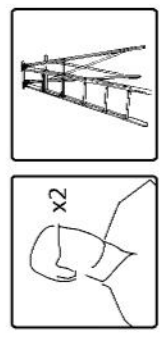
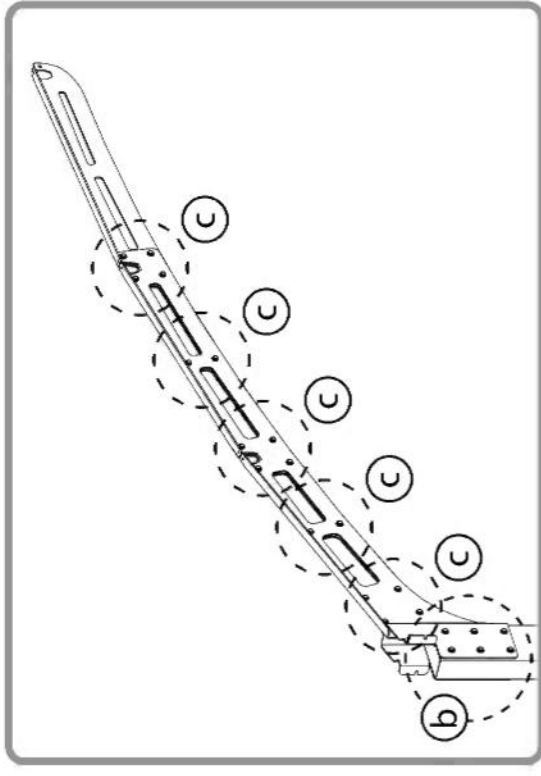
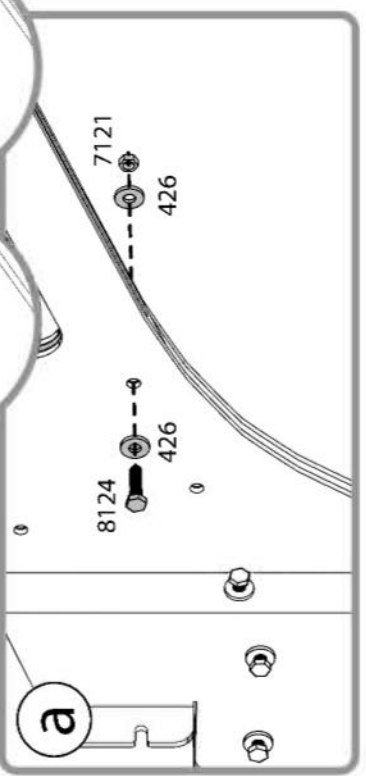
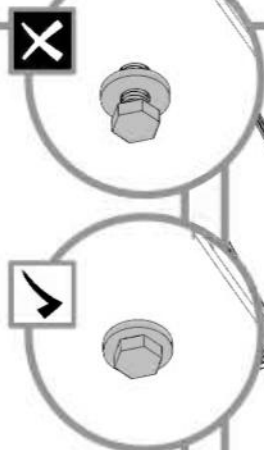
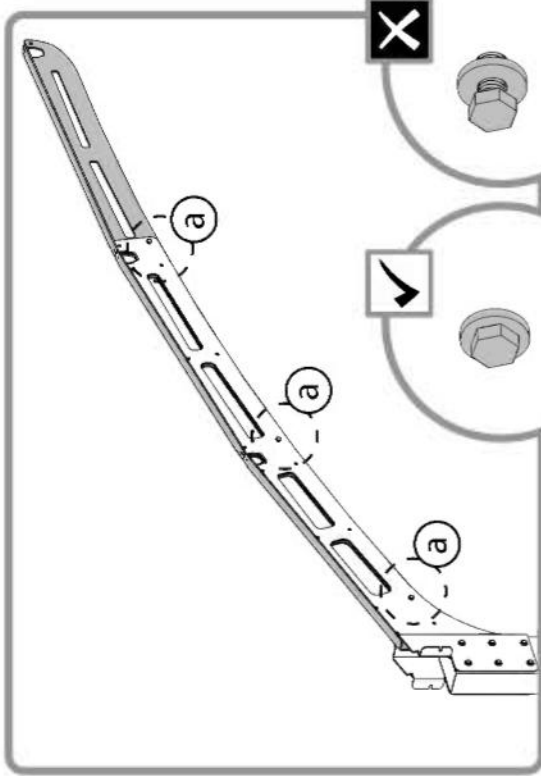
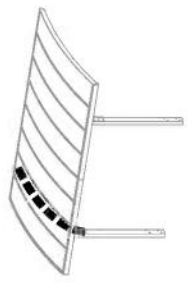
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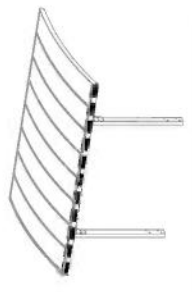


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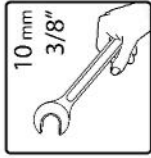
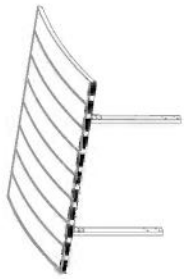


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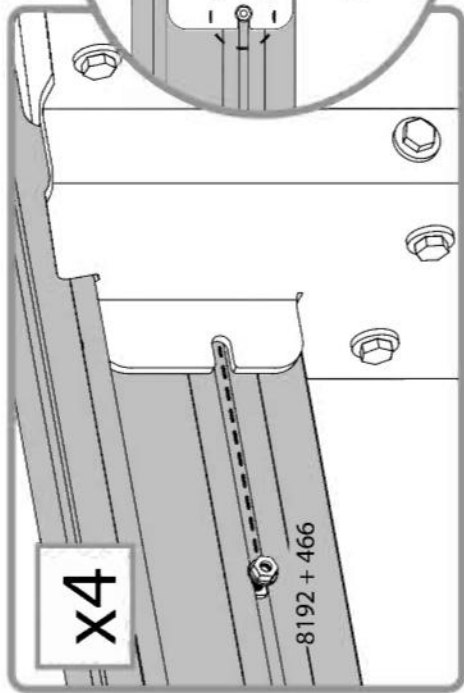
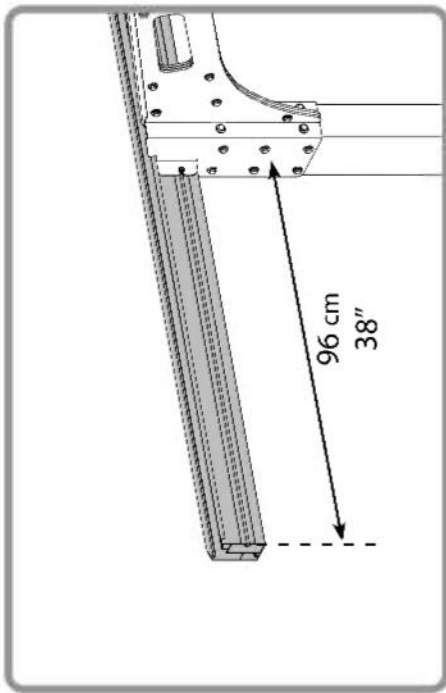
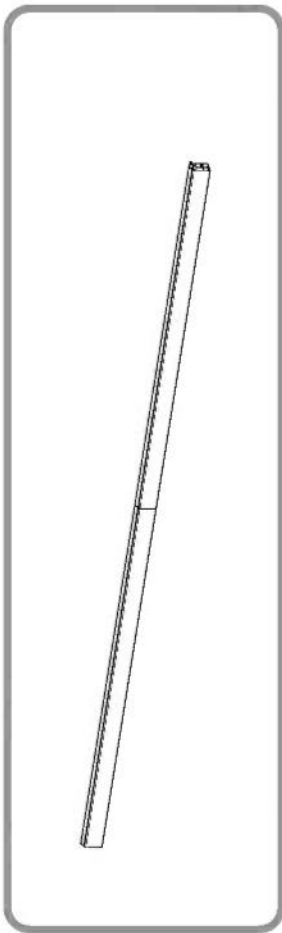
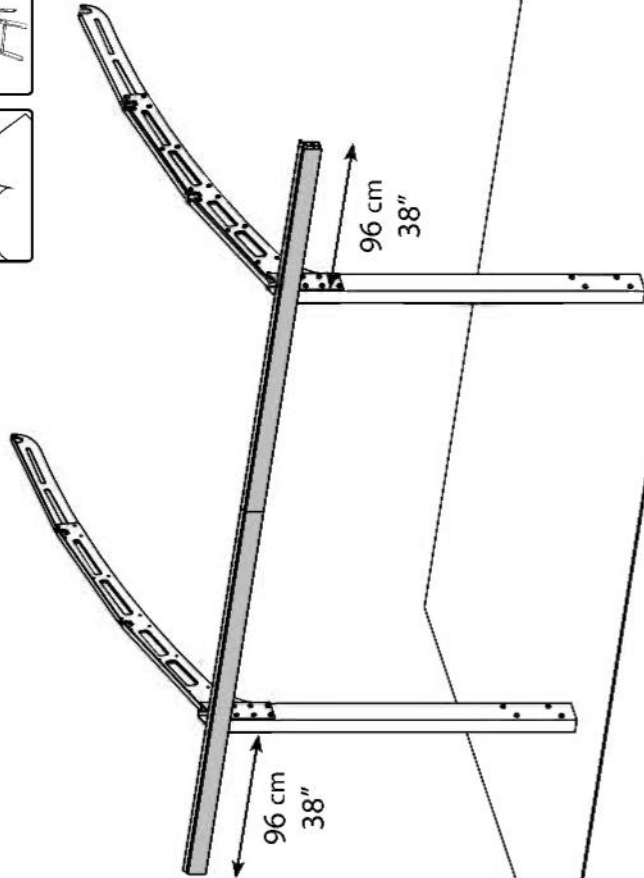




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| 8648 | 1 | 8387 | 8 | 466 | 4 |

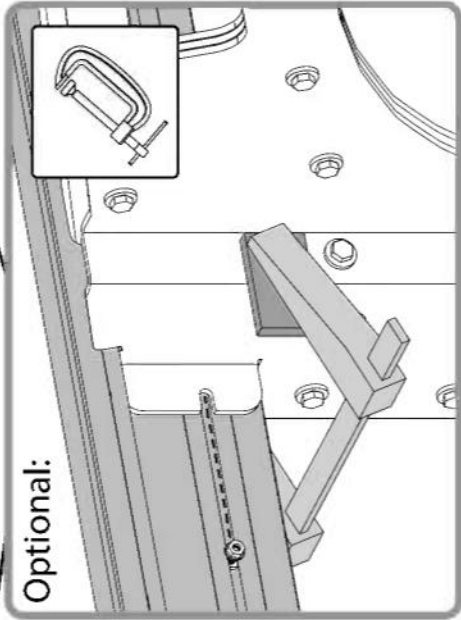


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3/8"

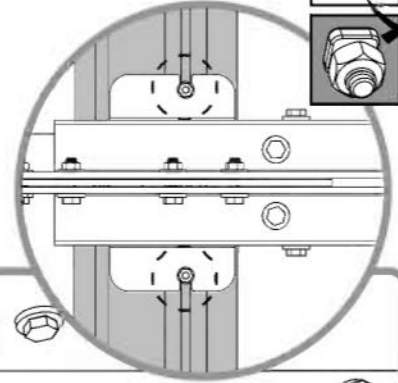


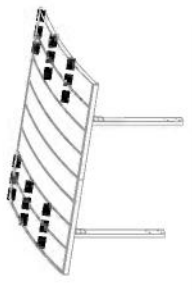
x4

8192 + 466



Optional:





8645 6

8381 6

8387 24

a

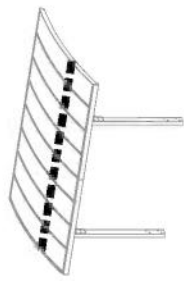
b

c

d

X3

X3

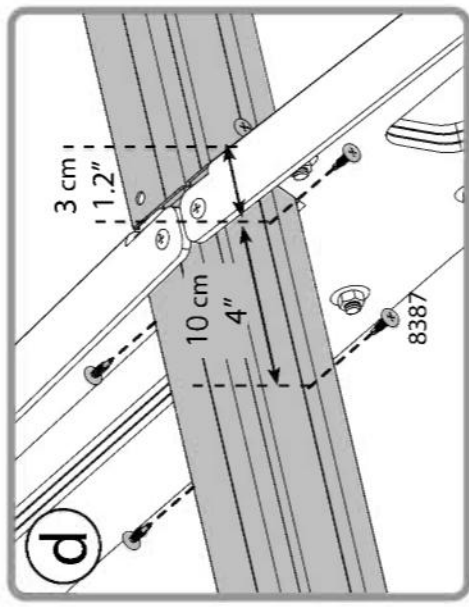
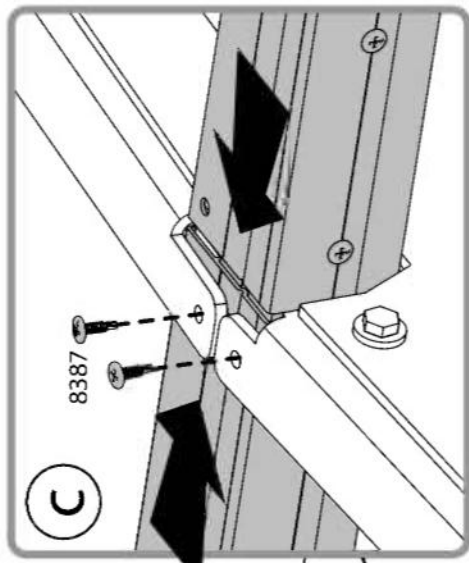
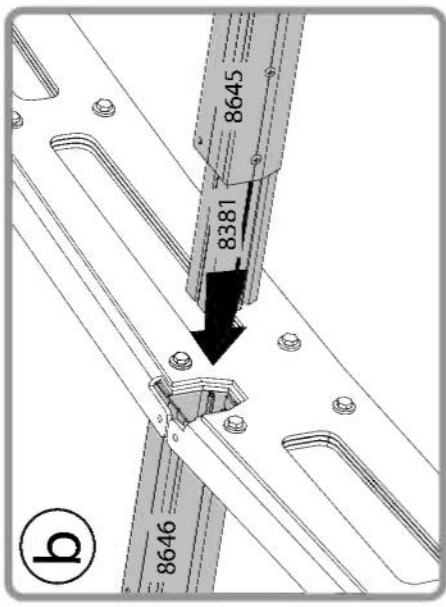
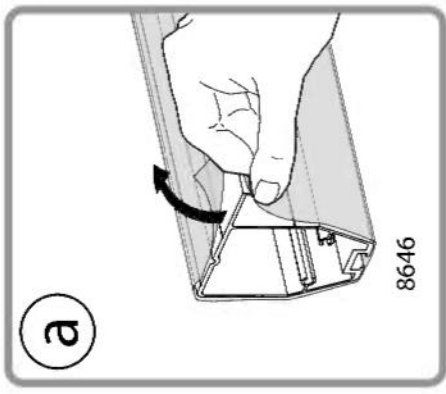
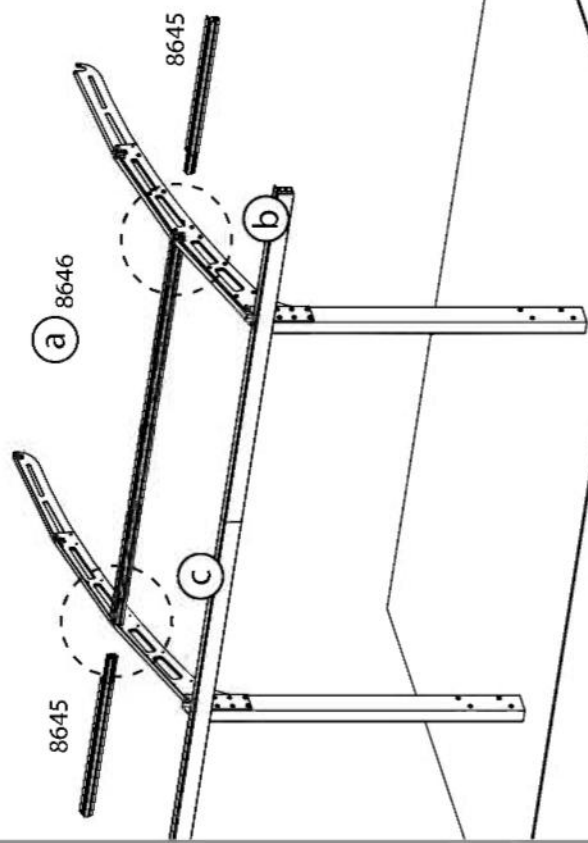


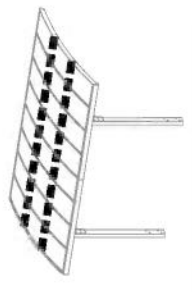
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8387 12

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8645 1



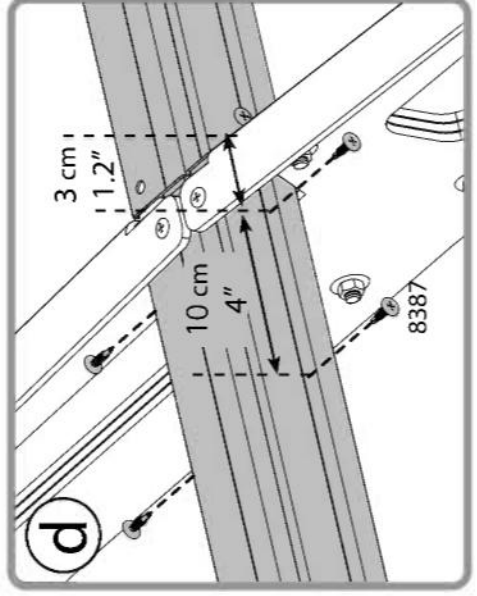
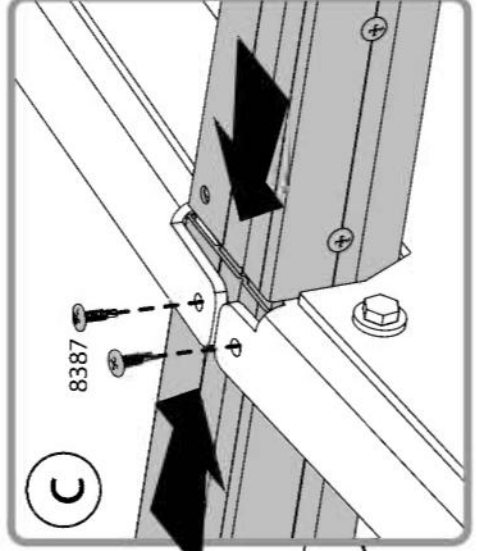
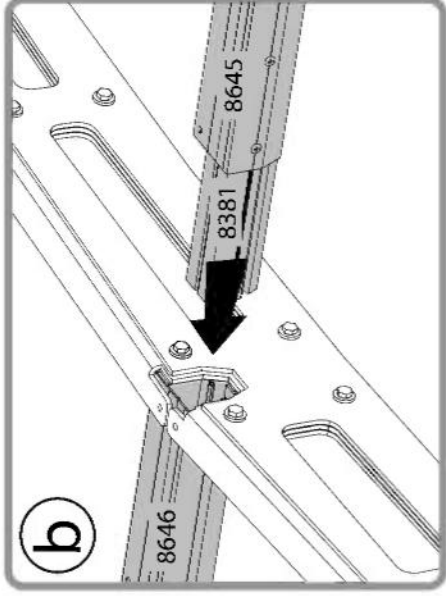
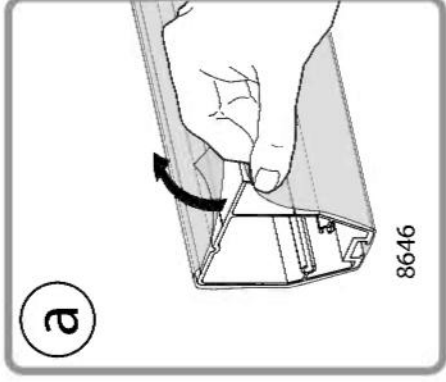
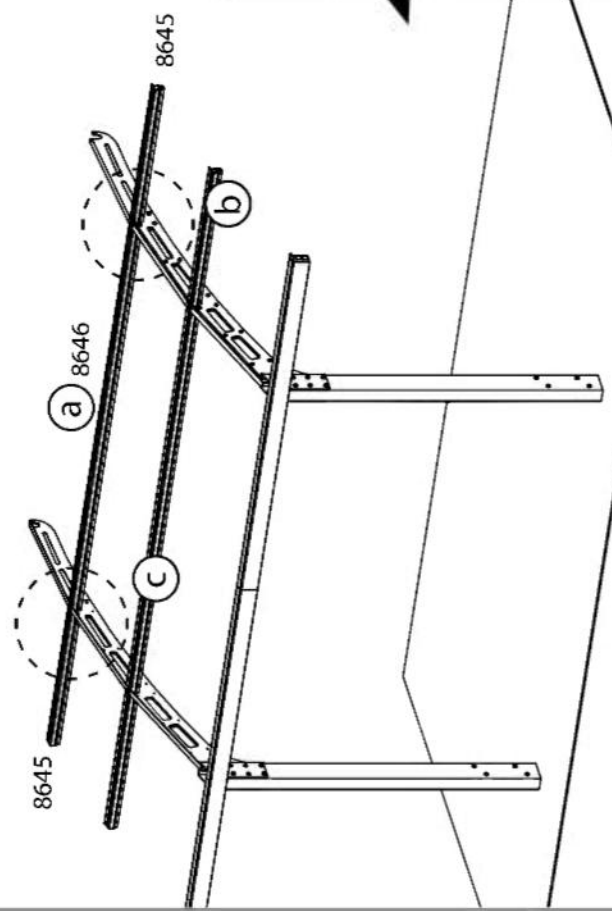


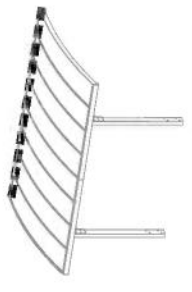
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8645 1

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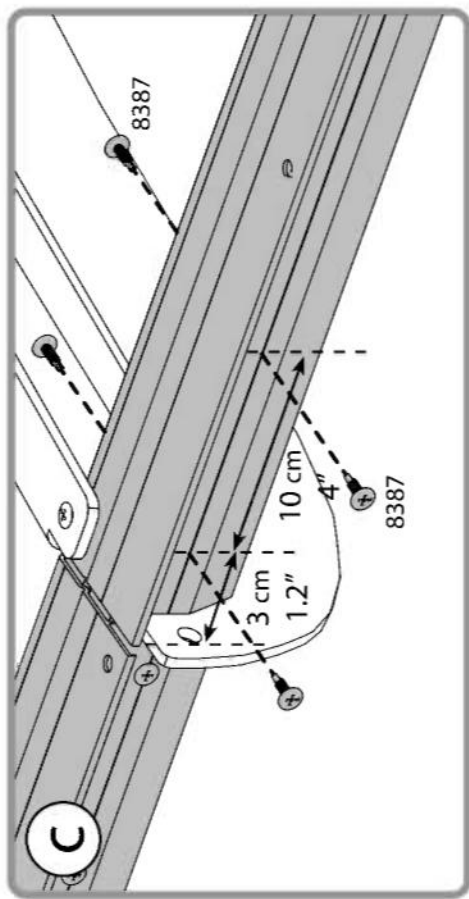
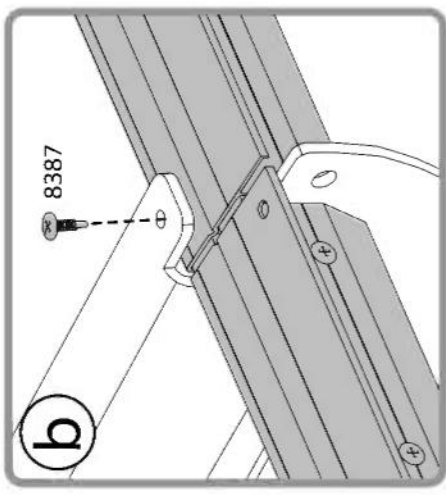
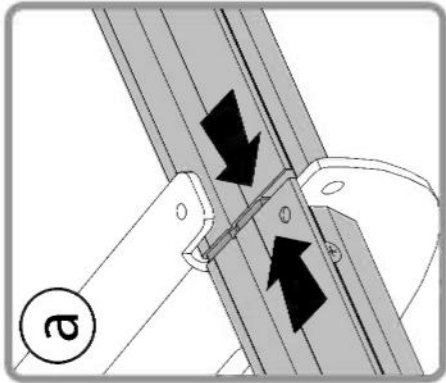
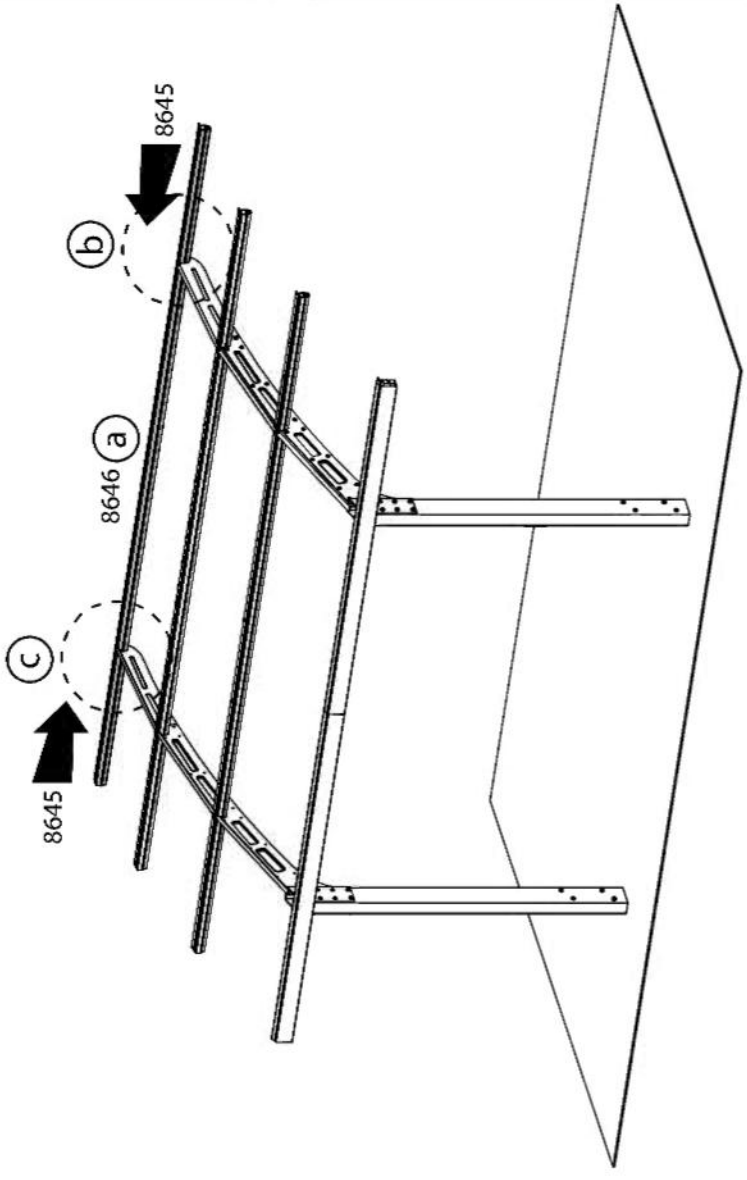


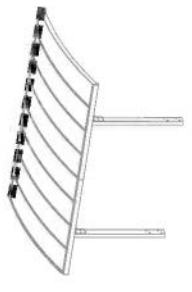
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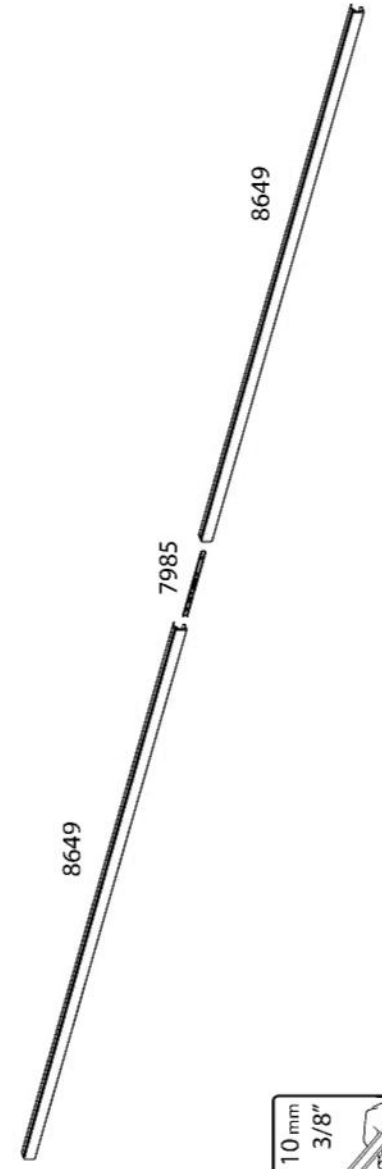
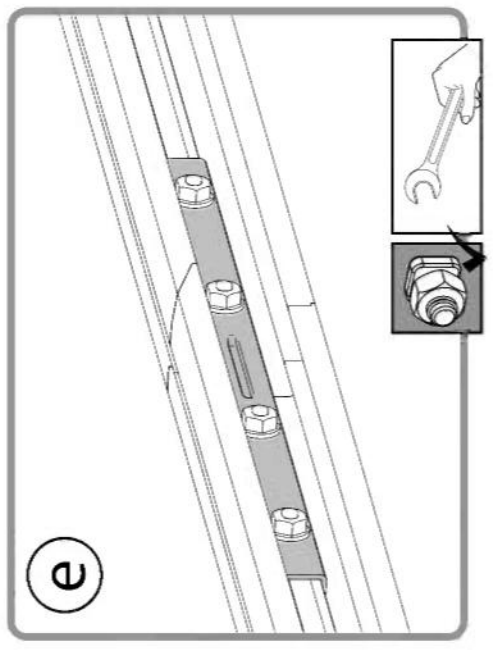
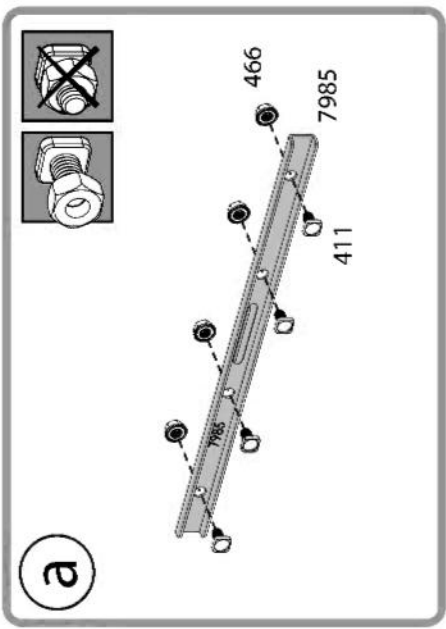
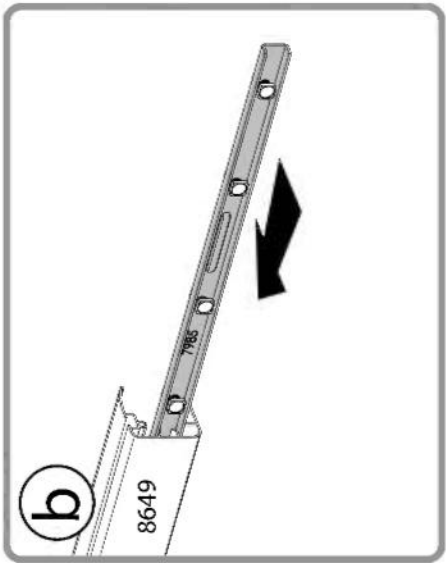
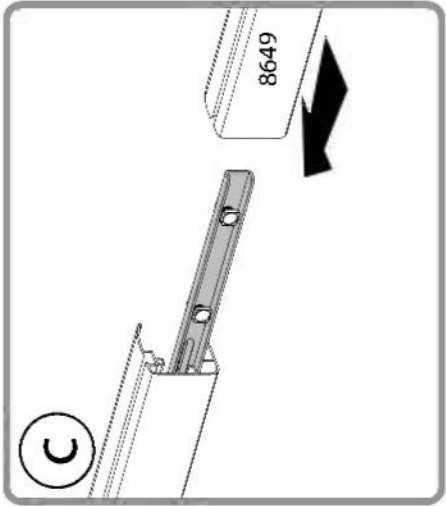
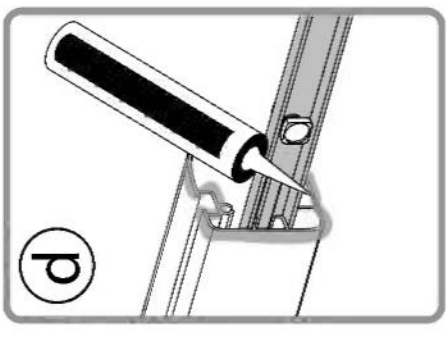
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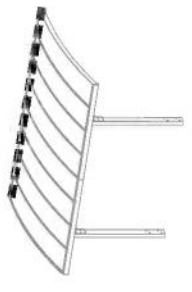
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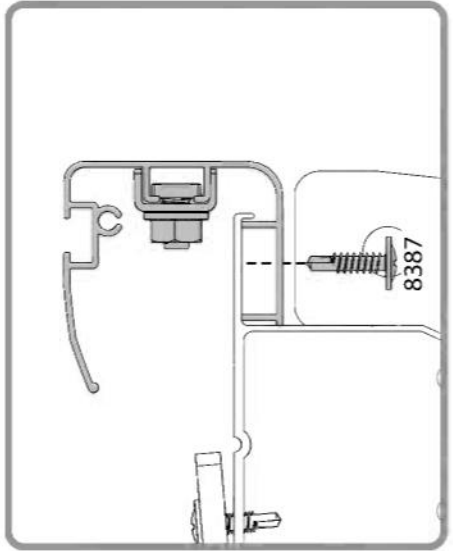
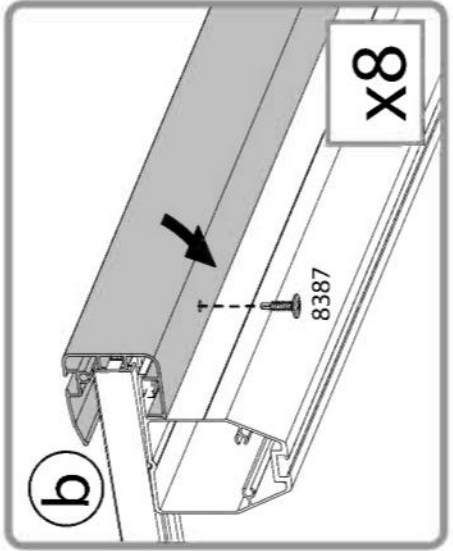
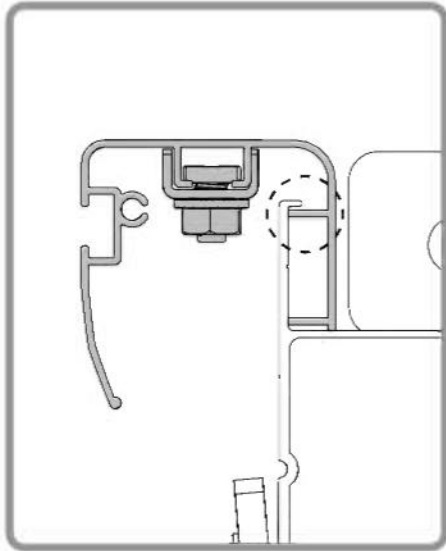
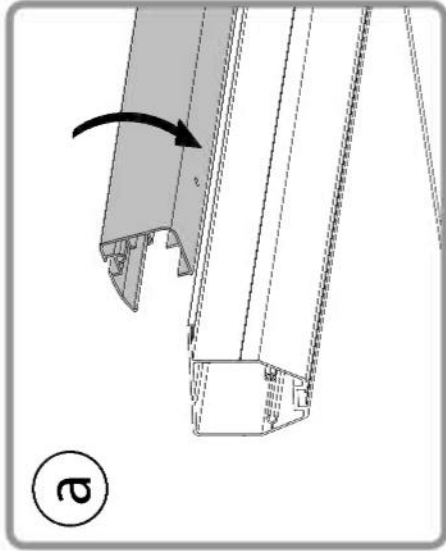
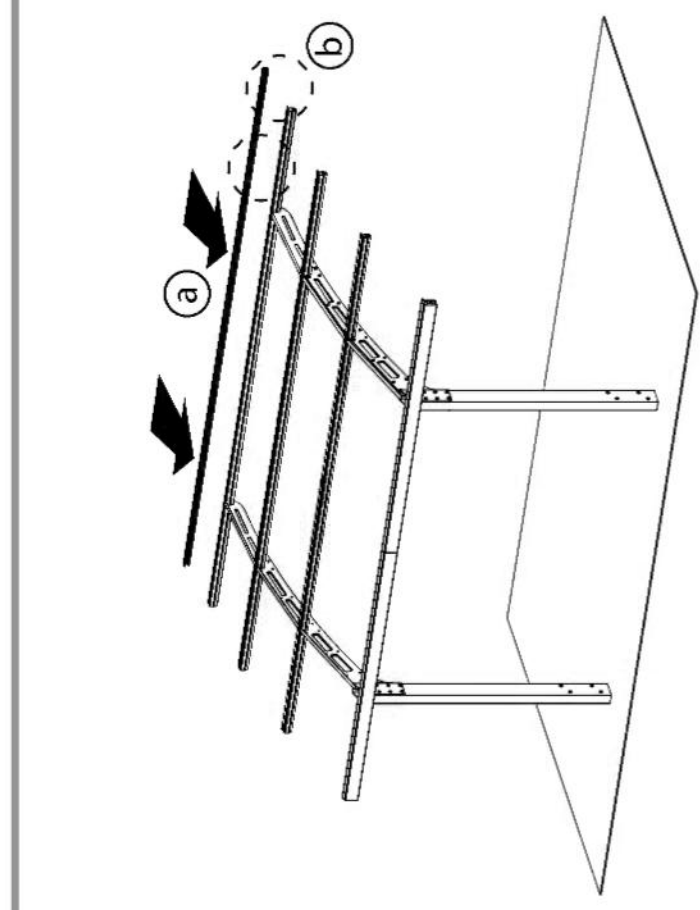
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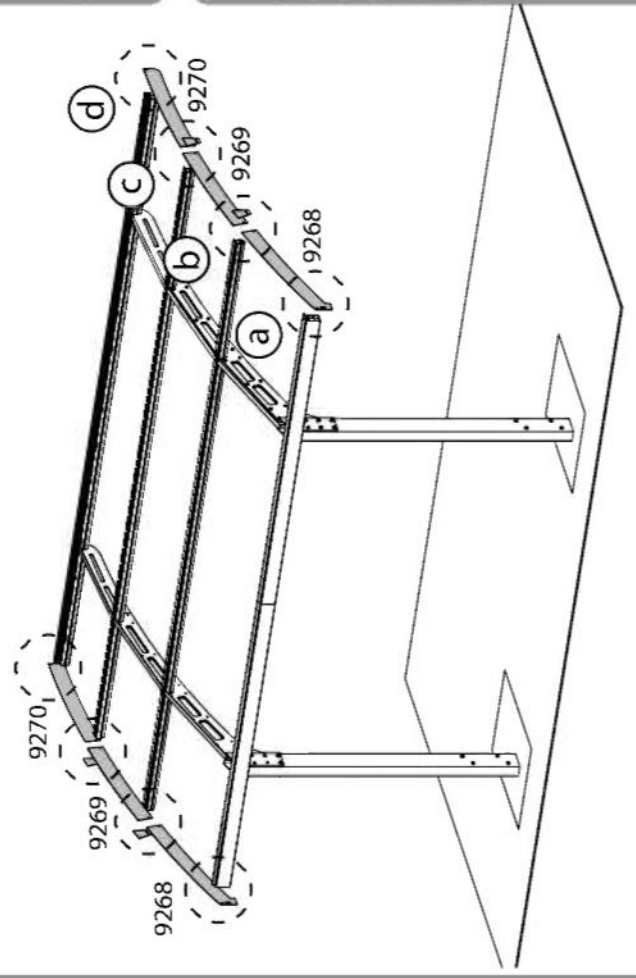
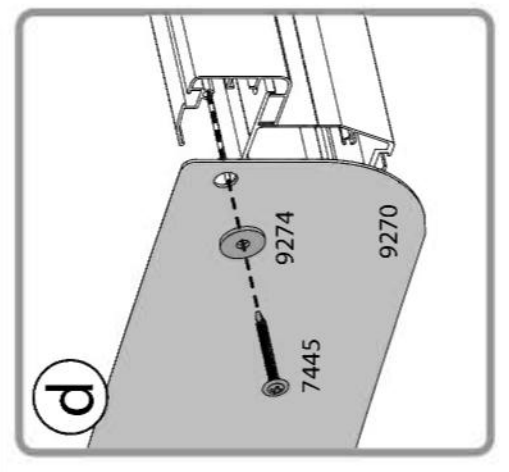
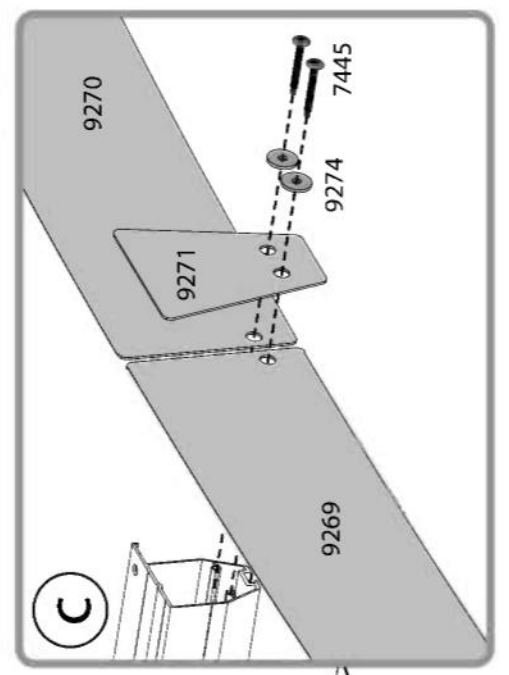
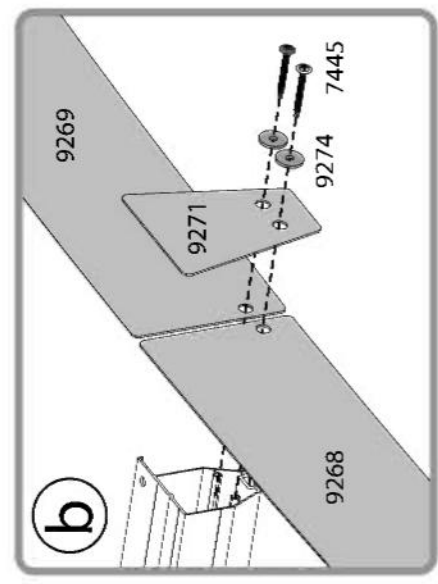
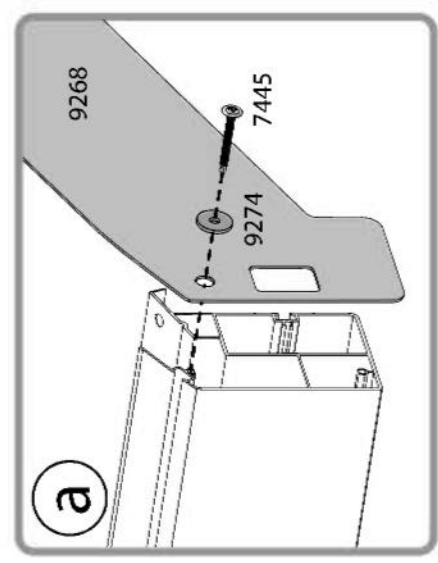
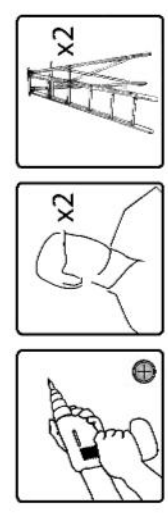
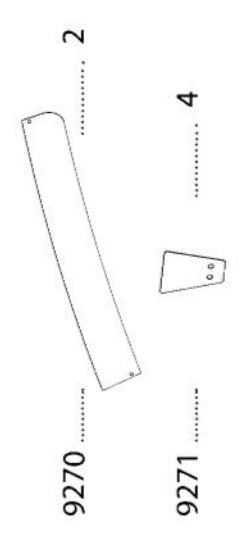
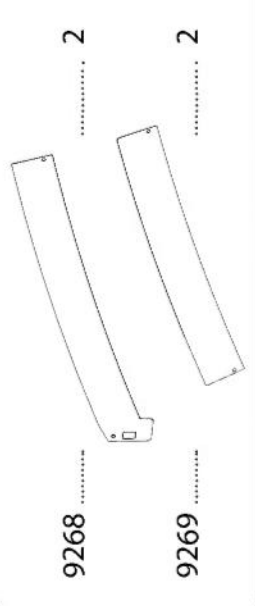


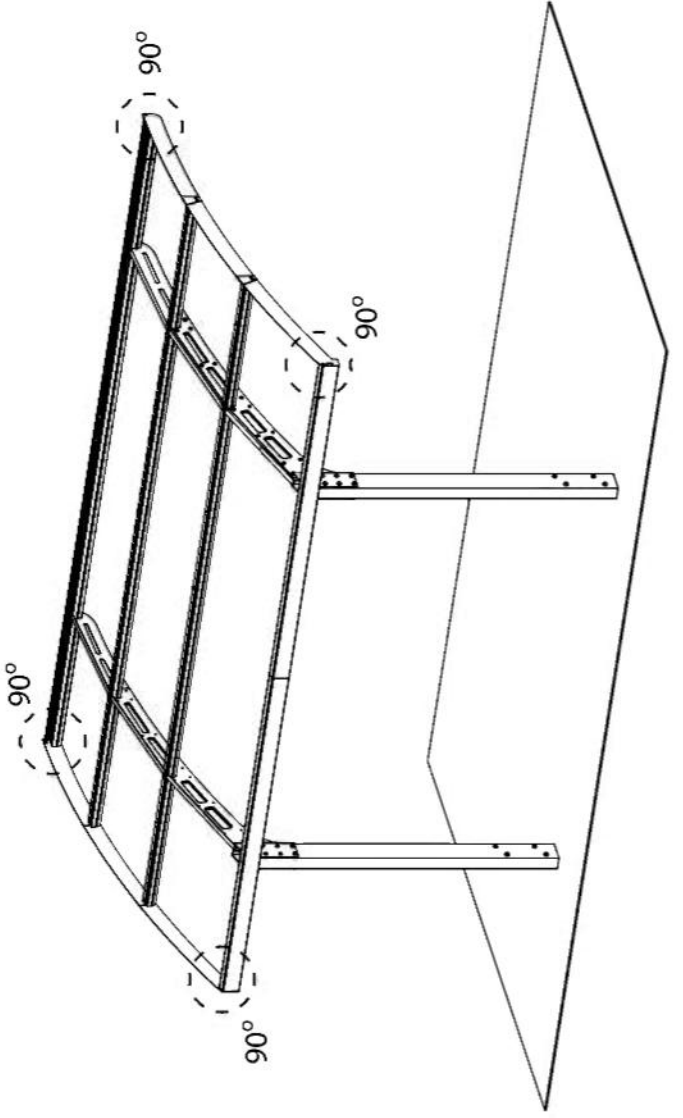
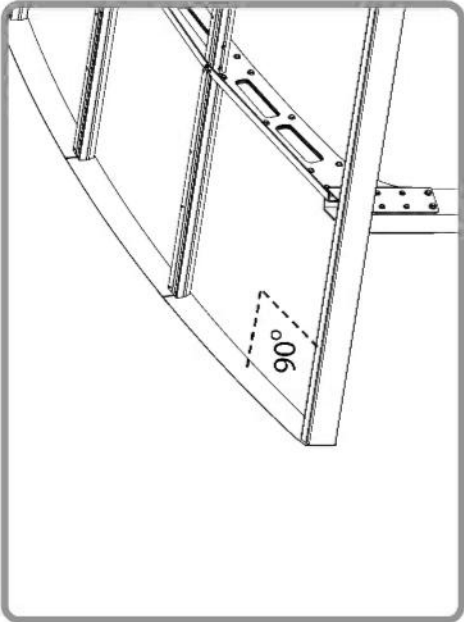
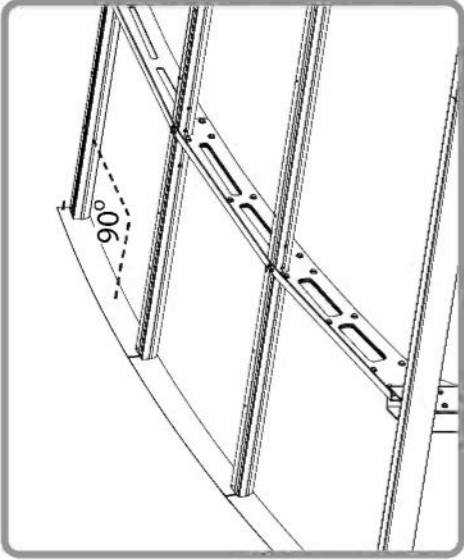
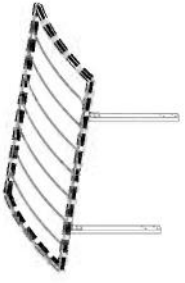


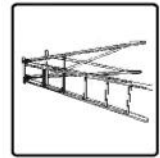
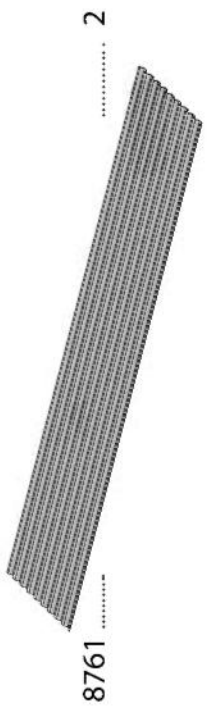
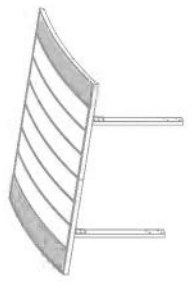
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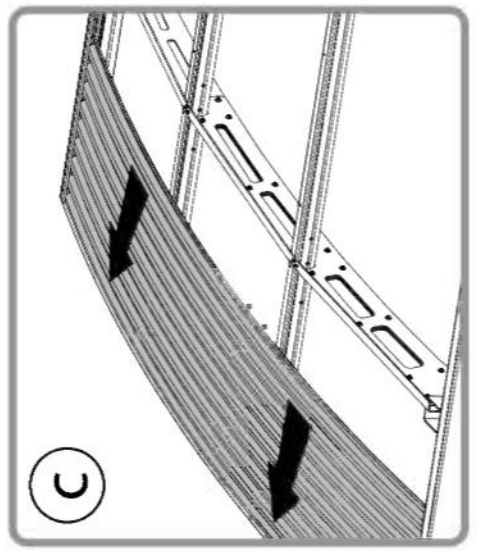
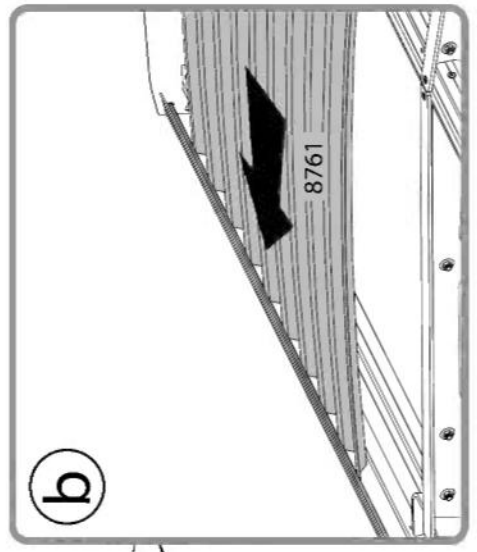
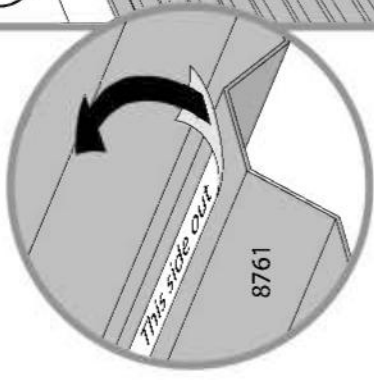
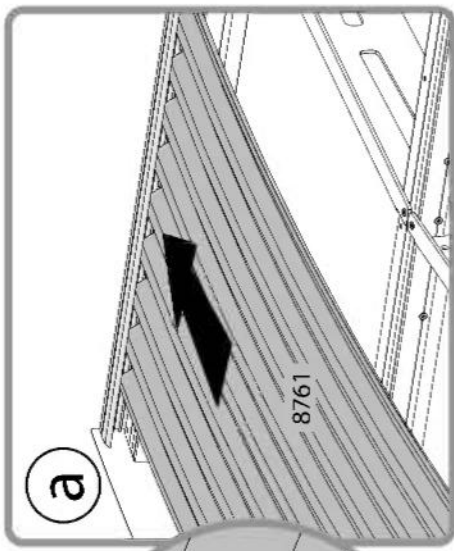
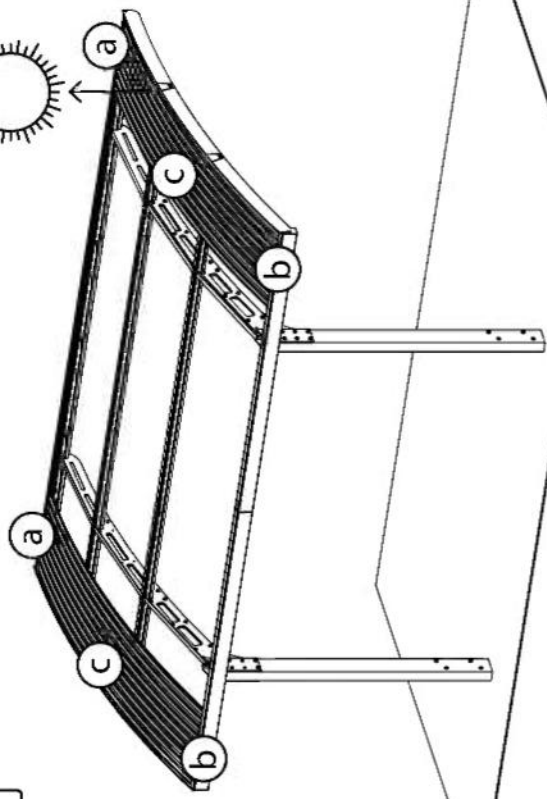
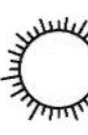


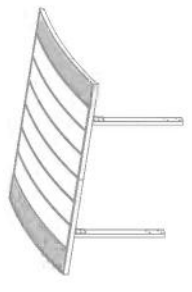




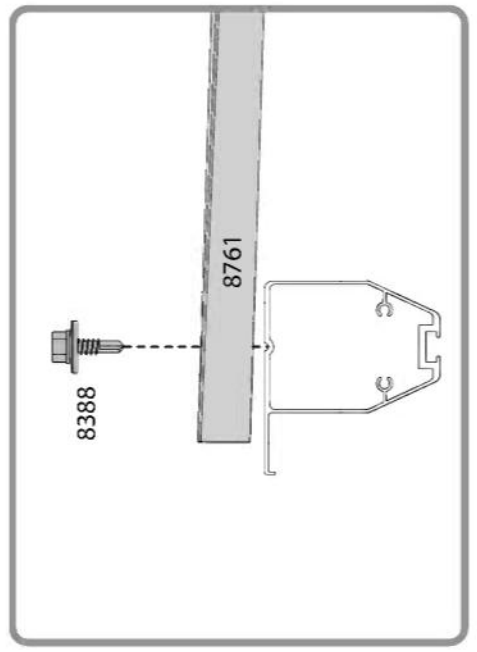
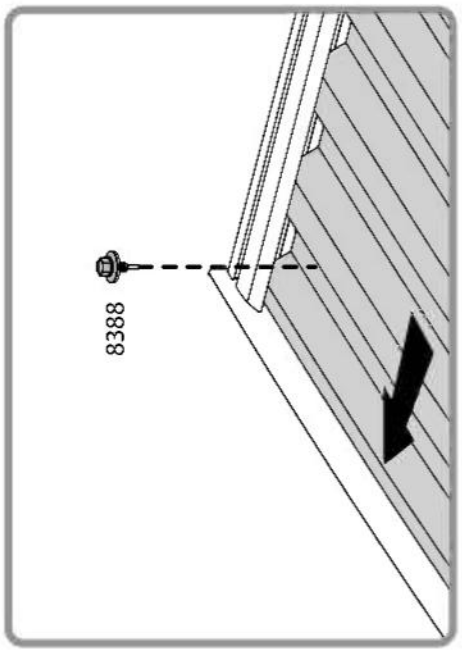
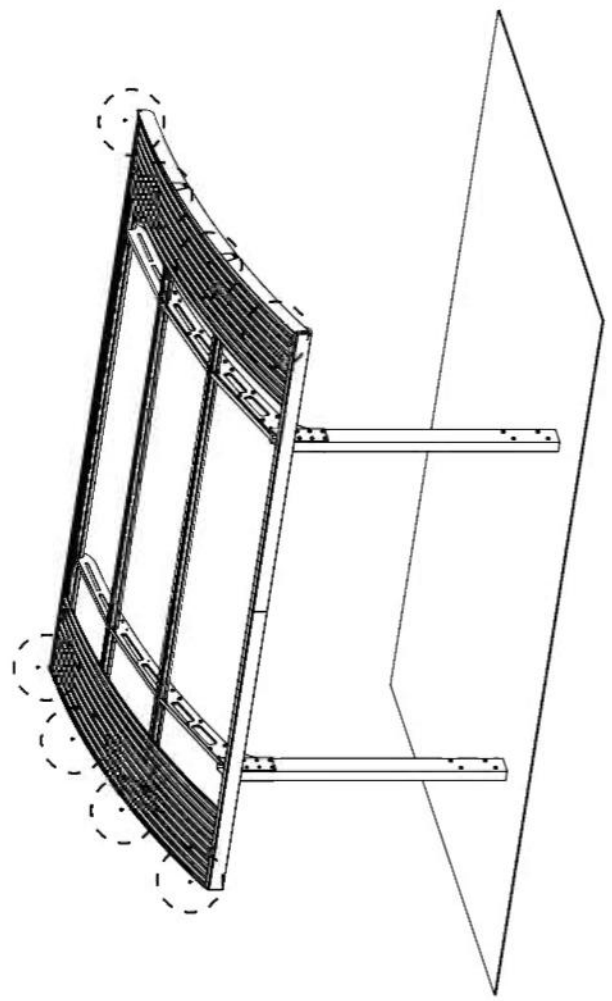
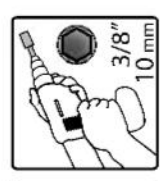
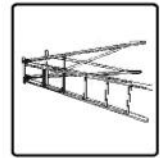


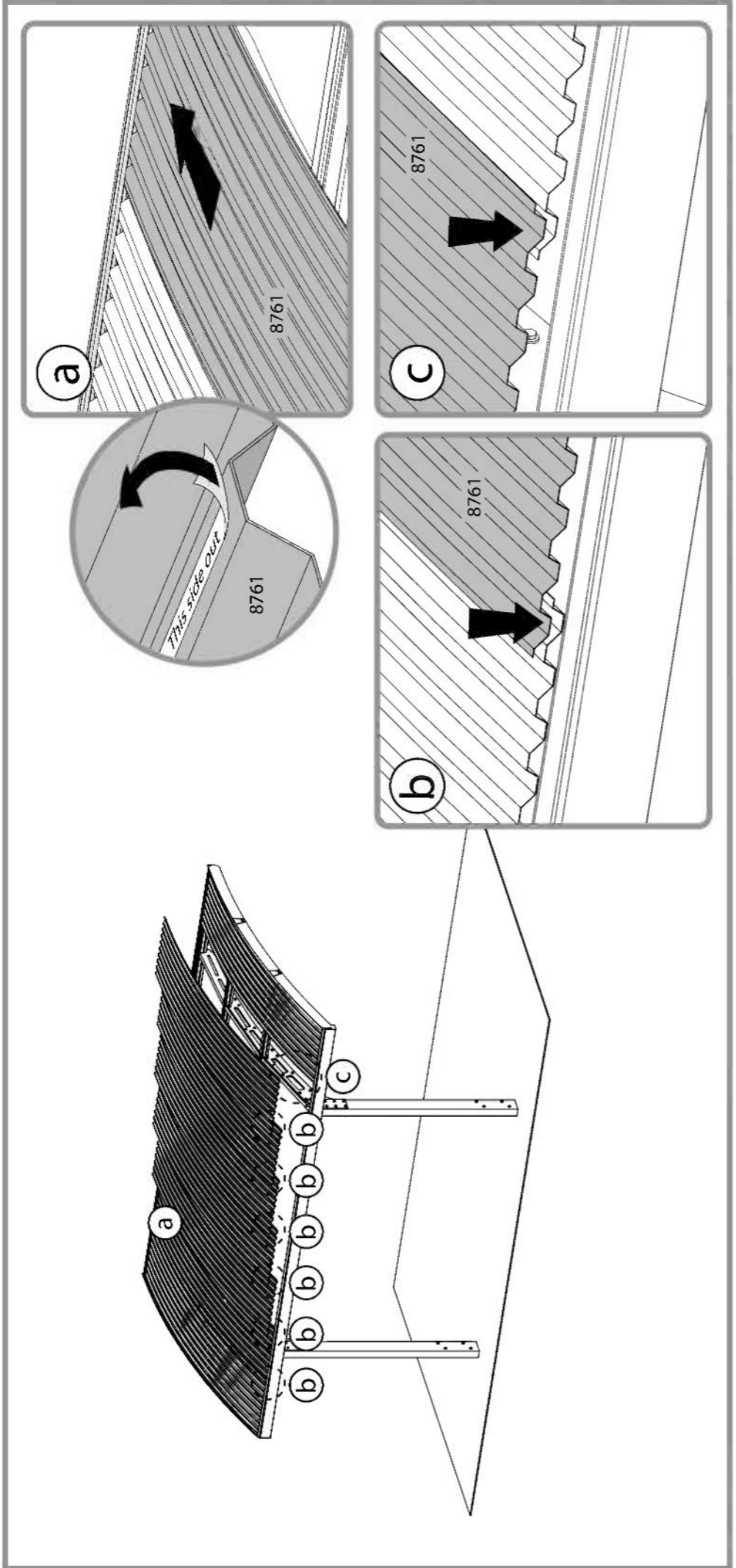
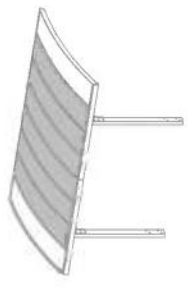
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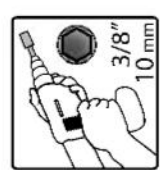
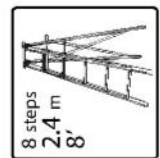


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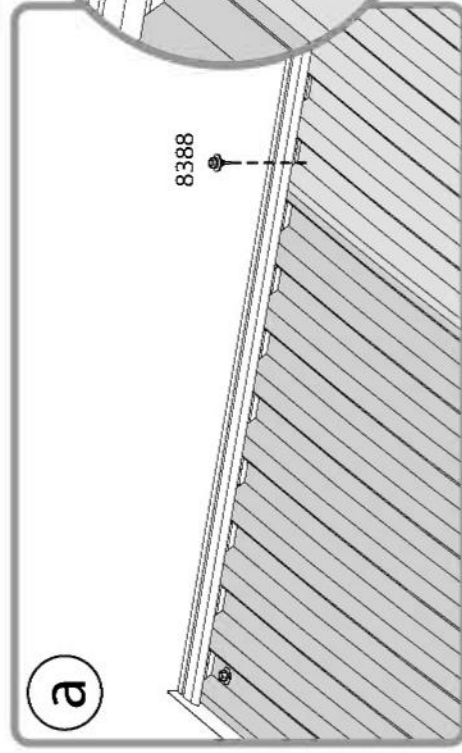




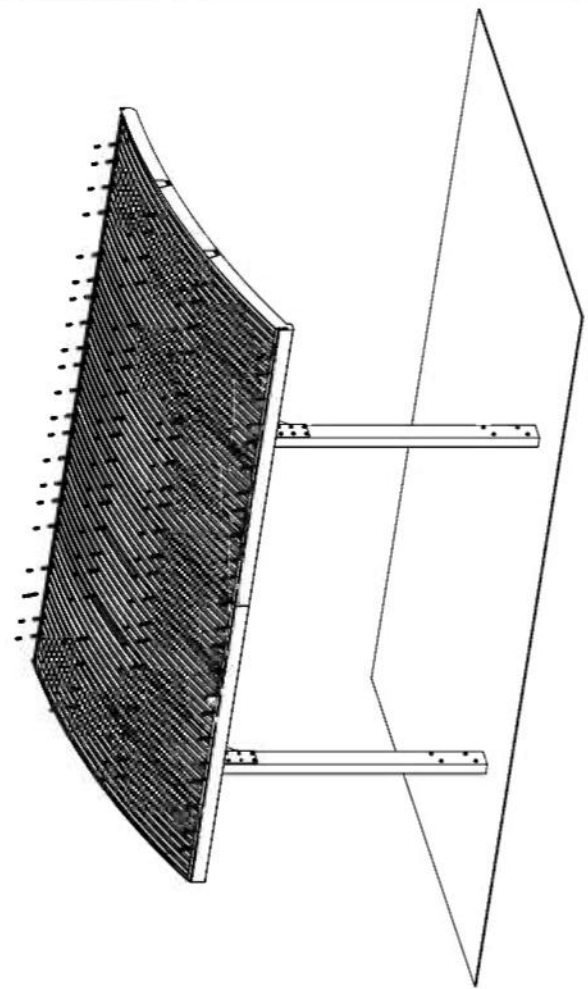
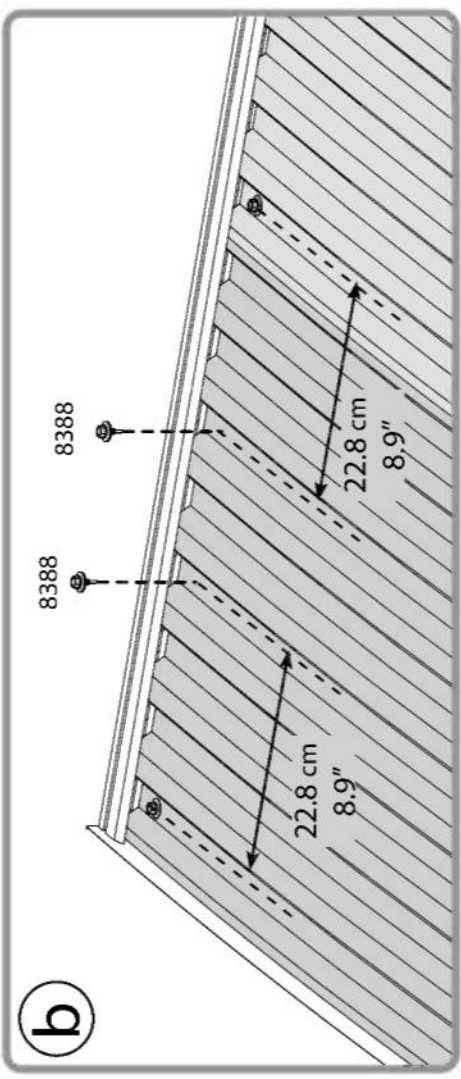
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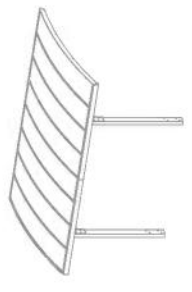


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PALRAM - CANOPIA | 10 YEAR LIMITED WARRANTY

Palram Canopia Ltd. (Company number: 512106824) whose registered office is at Teradion Industrial Park, M.P. Misgav 2017400, Israel ("Canopia"), warrants that the product will be free from defects in material or workmanship for a period of 10 years from the original date of purchase. • This warranty is valid only if the product is installed, handled, cleaned, and maintained in accordance with Canopia's written specifications. • This warranty does not cover defects resulting from normal wear and tear including, but not limited to: damage caused by use of force, incorrect handling, inappropriate use, negligence, accidents, impact from foreign objects, vandalism, pollutants, alteration, painting, damage resulting from cleaning with incompatible detergents or minor deviations of the product. • This warranty does not apply to damage resulting from "acts of Nature", which includes but is not limited to hail, storm, tornado, hurricane, blizzard, flood, or fire. • Upon submitting proof of purchase and evidence of the claimed product failure, and subject to reporting the failure in writing within 30 days after discovery of the defect, Canopia, at its sole discretion, will replace defective parts of the Product, or refund you a prorated portion of the purchase price on a straight-line depreciated basis for the length of the warranty.

EN

GARANTIE LIMITEE À 10 ANS DE PALRAM - CANOPIA

Palram Canopia Ltd. (Compagnie n° 512106824) dont le siège social est adressé au Parc Industriel Teradion, M.P. Misgav 2017400, Israël ("Canopia") garantit que le produit est exempt de tout défaut de matériau ou de fabrication pendant une période de 10 ans à compter de la date d'achat initiale. • Cette garantie n'est valable que si le produit est installé, manipulé, nettoyé et entretenu conformément aux spécifications établies par écrit de Canopia. • Cette garantie ne couvre pas les défauts résultant de l'usure normale, y compris, mais sans s'y limiter, les suivants : dommages causés par le forçage du produit, une mauvaise manipulation, une utilisation incorrecte, la négligence, les accidents, l'impact de corps étrangers, le vandalisme, les contaminants, les modifications, l'application de peinture, le nettoyage avec des détergents incompatibles ou les modifications mineures du produit. • Cette garantie ne s'applique pas aux dommages résultant de "catastrophes naturelles", y compris, mais sans s'y limiter, la grêle, les tempêtes, les tornades, les ouragans, les blizzards, les inondations ou les incendies. • Sur présentation de la preuve d'achat du produit ainsi que de la preuve de la défaillance alléguée, et à condition que vous signaliez la défaillance par écrit dans les 30 jours suivant la découverte du défaut, Canopia remplacera, à sa seule discrétion, les pièces défectueuses du produit ou vous remboursera une partie proportionnelle du prix d'achat sur une base d'amortissement linéaire pour la durée de la garantie.

FR

10 JAHRE BESCHRÄNKTE GARANTIE VON PALRAM - CANOPIA

Palram Canopia Ltd. (Firmennummer: 512106824) mit Sitz in Teradion Industrial Park, M.P. Misgav 2017400, Israel ("Canopia") garantiert, dass das Produkt für einen Zeitraum von 10 Jahren ab dem ursprünglichen Kaufdatum frei von Material- und Verarbeitungsfehlern ist. • Diese Garantie ist nur gültig, wenn das Produkt gemäß den schriftlichen Spezifikationen von Canopia installiert, behandelt, gereinigt und gewartet wird. • Diese Garantie deckt keine Defekte ab, die auf normalen Verschleiß zurückzuführen sind, einschließlich, aber nicht beschränkt auf: Schäden, die durch Gewaltanwendung, falsche Handhabung, unsachgemäßen Gebrauch, Fahrlässigkeit, Unfälle, Einwirkungen von Fremdkörpern, Vandalismus, Schadstoffe, Veränderungen, Anstriche, Schäden, die durch Reinigung mit unverträglichen Reinigungsmitteln entstanden sind, oder geringfügige Abweichungen des Produkts. • Diese Garantie gilt nicht für Schäden, die durch „höhere Gewalt“ entstanden sind, wie z. B. Hagel, Sturm, Tornado, Orkan, Schneesturm, Überschwemmung oder Feuer. • Bei Einreichung des Kaufbelegs und des Nachweises des beanspruchten Produktfehlers und vorbehaltlich der schriftlichen Meldung des Fehlers innerhalb von 30 Tagen nach Entdeckung des Fehlers ersetzt Canopia nach eigenem Ermessen die fehlerhaften Teile des Produkts oder erstattet Ihnen einen anteiligen Teil des Kaufpreises auf linearer Abschreibungsbasis für die Dauer der Garantie.

DE

GARANTÍA LIMITADA DE 10 AÑOS DE PALRAM - CANOPIA

Palram Canopia Ltd. (Número de la compañía: 512106824) cuya oficina registrada se encuentra en Teradion Industrial Park, M.P. Misgav 2017400, Israel ("Canopia") garantiza que el producto estará libre de defectos de material o de fabricación durante un período de 10 años a partir de la fecha inicial de compra. • Esta garantía solo es válida si el producto se instala, manipula, limpia y mantiene de acuerdo con las especificaciones por escrito de Canopia. • Esta garantía no cubre los defectos resultantes del desgaste normal, entre lo que se incluye, entre otras cosas, lo siguiente: daños causados al forzar el producto, al manipularlo de forma incorrecta, al emplearlo de forma inapropiada, por negligencia, por accidentes, por impactos de objetos extraños, por vandalismo, por contaminantes, por modificaciones, por haber sido pintado, por la limpieza con detergentes incompatibles o por pequeñas modificaciones del producto. • Esta garantía no se aplica a los daños que resulten de "fenómenos naturales", lo que incluye, pero no se limita, al granizo, las tormentas, los tornados, los huracanes, las ventiscas, las inundaciones o los incendios. • Al presentar el comprobante de compra del producto así como una prueba de la falla que se reclama, y a condición de reportar la falla por escrito dentro de los 30 días siguientes al descubrimiento del defecto, Canopia, a su sola discreción, sustituirá las partes defectuosas del Producto, o le reembolsará una porción prorrateada del precio de compra de acuerdo a una base de depreciación lineal según la duración de la garantía.

ES

BEGRÄNSNINGAR I PALRAM - CANOPIA 10-ÅRS GARANTI

Palram Canopia Ltd. (Bolagsnummer: 512106824) vars registrerade huvudkontor har adressen: Teradion Industrial Park, M.P. Misgav 2017400, Israel ("Canopia") garanterar att produkten är fri från material- och tillverkningsfel under en period av 10 år från det ursprungliga inköpsdatumet. • Garantin gäller endast om produkten installeras, hanteras, rengörs och underhålls i enlighet med Canopias skriftliga specifikationer. • Garantin täcker inte defekter som beror på normalt slitage, inklusive, men inte begränsat till: skador som orsakats av våld, felaktig hantering, olämplig användning, vårdslöshet, olyckor, påverkan från främmande föremål, vandalism, förorening, ändring, målning, skador som orsakats av rengöring med inkompatibla rengöringsmedel eller smärre avvikelser av produkten. • Denna garanti gäller inte för skador till följd av "naturligkatastrofer", vilket inkluderar men inte är begränsat till hagel, storm, tornado, orkan, snöstorm, översvämning eller brand. • Mot uppvisande av inköpsbevis och bevis för det påstådda produktfelet, och under förutsättning att felet rapporteras skriftligen inom 30 dagar efter upptäckten av felet, kommer Canopia, efter eget gottfinnande, att byta ut defekta delar av produkten eller återbeta dig en proportionell del av inköpspriset på linjär avskrivningsbasis under garantins längd.

SV

PALRAM - CANOPIAS 10 ÅRS BEGRENSEDE GARANTI

Palram Canopia Ltd. (Selskapsnummer: 512106824) med hovedkontor i Teradion Industrial Park, M.P. Misgav 2017400, Israel ("Canopia") garanterer at produktet vil være uten defekter i materiale eller utførelse i en periode på 10 år fra den opprinnelige kjøpsdatoen. • Denne garantien gjelder bare hvis produktet er installert, håndtert, rengjort og vedlikeholdt i henhold til Canopias skriftlige spesifikasjoner. • Denne garantien dekker ikke feil som skyldes normal slitasje, inkludert, men ikke begrenset til: skade forårsaket av bruk av makt, feil håndtering, upassende bruk, uaktsomhet, ulykker, påvirkning fra fremmedlegemer, hærverk, miljøgifter, endring, maling, skade som følge av rengjøring med inkompatible vaskemidler eller mindre avvik i produktet. • Denne garantien gjelder ikke for skader som følge av naturfenomener, inkludert, men ikke begrenset til, hagl, storm, tornado, orkan, snøstorm, flom eller brann. • Ved innlevering av kvittering på kjøp og bevis på den påståtte produktfeilen, og med forbehold om skriftlig rapportering av feilen innen 30 dager etter oppdagelsen av feilen, vil Canopia, etter eget skjønn, erstatte defekte deler av produktet, eller refundere deg en del av kjøpesummen beregnet ved bruk av lineær metode på grunnlag av garantiens varighet.

NN

Declaration of Performance

According to Construction Products Council Directive UE N°305/2011 and EN 14963:2006

Issue Date 26/03/2017

1. Identification code: **Arizona™ 5000 - Wave, refer to CE label no 037**
2. Type: A light transmitting self-supporting solid corrugated PC roofing structure with upstand made of aluminum and galvanized steel elements
3. Intended use: open multi-purpose covering where the ground slope is less than 5%
4. Manufacturer: Palram Canopia Ltd. Teradion Industrial Park, M.P Misgav 2017400, P.O.B. 53, Israel
5. Importer and EU representative : PALRAM Applications UK, Unit 40 J3 Industrial Estate Carr Hill, Doncaster DN4 8DE
6. Assessment and verification of constancy of performance: System 3
7. Declared performance:

Resistance to upward load: UL 700

Resistance to downward loads: DL 750

Reaction to fire: B, s1, d0

For mounting and fixing provisions see EN 16153:2013

Resistance to fire: NPD

External fire performance: F_{ROOF}

Water tightness:

For the rooflight with upstand: Pass

For the sheet material: Pass

Impact resistance:

For the small hard body: Pass

For the large soft body: Pass

Thermal transmittance:

For the rooflight: NPD (not relevant to an open multi purpose cover)

For the sheet material: 5.8 W/(m²•K)

Direct airborne sound insulation: NPD (not relevant to an open multi purpose cover)

Radiation transmittance:

- Light transmittance: Tv - 28%

- Solar direct transmittance: Te - 53.5%

- Solar factor: g value - 0.54

Air permeability:

For the rooflight: NPD (not relevant to an open multi purpose cover)

For the sheet material: Pass

Durability (of the sheet material): ΔA, Cu 1, Ku 1

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued, in accordance with Annex ZA.2.2 – EN 14963:2006,

under the sole responsibility of Palram Canopia Ltd.

ITT reports and Factory Production Control records are available upon request at www.canopia.com

Signed for and behalf of Palram Canopia Ltd. by:
Teradion Industrial Park, Misgav, 26/03/2017

