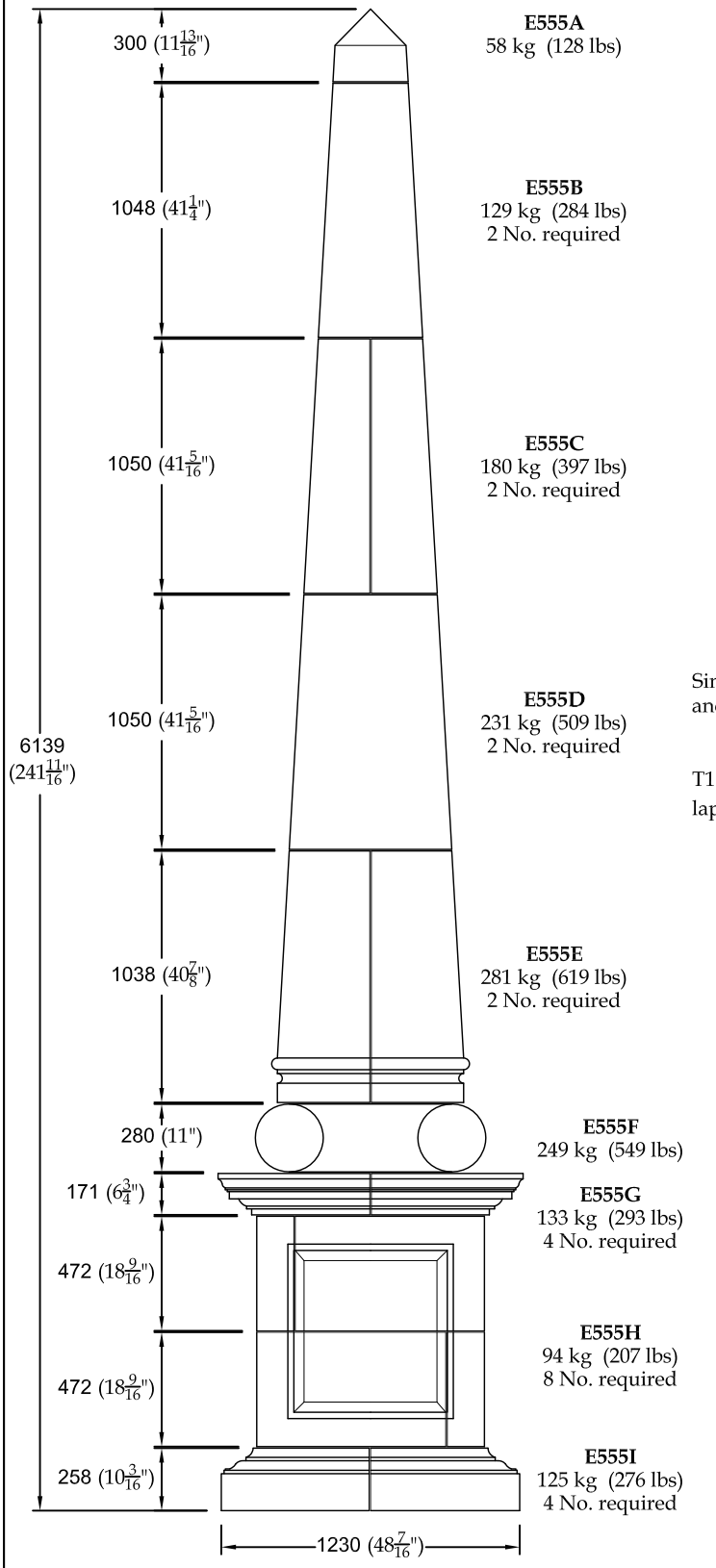
Haddonstone Ltd +44 (0)1604 770711 info@haddonstone.co.uk • Haddonstone (USA) Ltd 866 733 8225 stone@haddonstone.com

MILLENNIUM OBELISK E555



E555A
58 kg (128 lbs)

E555B
129 kg (284 lbs)
2 No. required

E555C
180 kg (397 lbs)
2 No. required

E555D
231 kg (509 lbs)
2 No. required

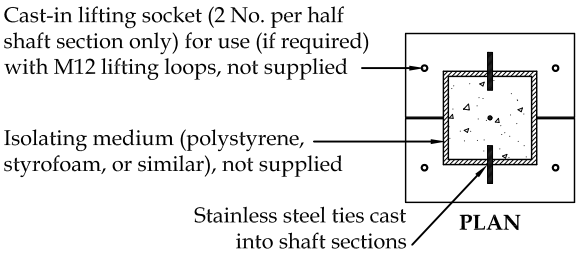
E555E
281 kg (619 lbs)
2 No. required

E555F
249 kg (549 lbs)

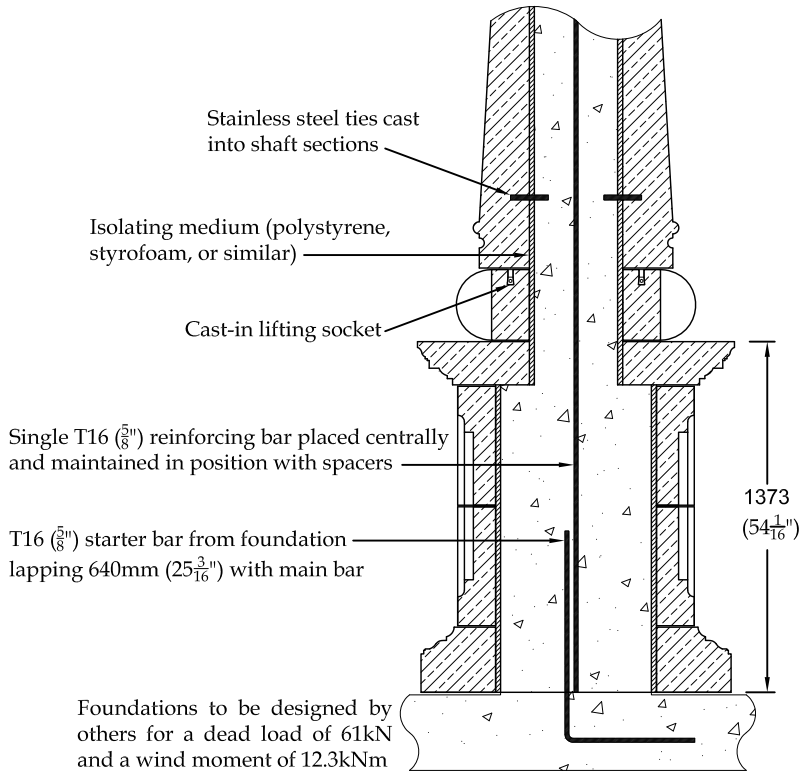
E555G
133 kg (293 lbs)
4 No. required

E555H
94 kg (207 lbs)
8 No. required

E555I
125 kg (276 lbs)
4 No. required



PLAN



SECTION

ASSEMBLY RECOMMENDATIONS

Prior to concrete infilling the vertical and horizontal joints between sections must be sealed to prevent grout loss through the joints during infilling. An isolating medium should be used to line all sections. It is important that the components in each section are securely clamped together to prevent movement during concrete infilling.

Concrete infilling should take place one section at a time.

Subsequent concrete pours should only take place after the previous concrete pour has reached an initial set.

CONCRETE RECOMMENDATIONS

1. Use Ø10mm (3/8") rounded gravel aggregate
2. Concrete to have a minimum strength of 25 Mpa [N/mm²] (3500 psi) at 28 days
3. Concrete to be hand compacted

BEDDING JOINTS - Use 1:1:6 cement/lime/sand mortar

POINTING - Joints should be pointed using our proprietary dry mix pointing material in accordance with the recommended instructions. Please advise your requirements for dry mix, if any, at time of placing order.

Or use 1:1:6 cement/lime/sand colour-toned to suit (white cement may be necessary).

All dimensions exclude joints - allow 6mm (1/4") for vertical and bedding joints
All weights are approximate and should be used as a guideline only
Unless otherwise stated, all materials other than stonework to be supplied by others