

# ULTIMA DECK Kit

## 8' x 8' & 16' x 8'

IMPORTANT, RETAIN FOR FUTURE REFERENCE;  
READ CAREFULLY

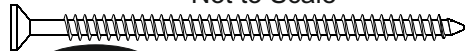
Check all parts prior to assembly

- The timber in this product is pressure treated to ensure longevity and protection against rot. This may leave colour variations, but these will even out as the moisture content stabilises.
  - Timber is a natural material. It will shrink and swell as a result of varying moisture content.
  - Please keep all plastic bags and small parts away from children
  - This product must be built on a solid level base.
- Technical Help line: 0333 7777 089 8.30 am and 5.00 pm Monday to Friday.

In line with your statutory rights, please check all parts prior to assembly, as assembly of damaged parts may be deemed to be acceptance and this may affect the remedies you are entitled to. If the product is not

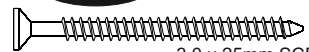
### Fixing Pack (HW0079)

Not to Scale



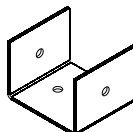
QTY 24

4.0 x 60mm SCREW



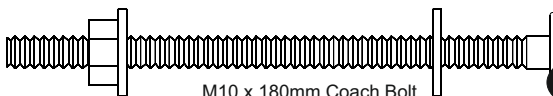
QTY 40

3.0 x 25mm SCREW



U'bracket

QTY 10



M10 x 180mm Coach Bolt

QTY 2

Please note the **Hw0079** is a supplementary fixing pack for the installation of the Pergola. The decking requires the **PAT88FP**

REQUIRED TOOLS :  
(NOT SUPPLIED)



POZI DRIVE SCREWDRIVER



SPIRIT LEVEL



DRILL



TAPE MEASURE



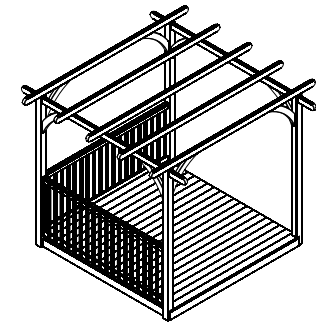
HAMMER



SAW

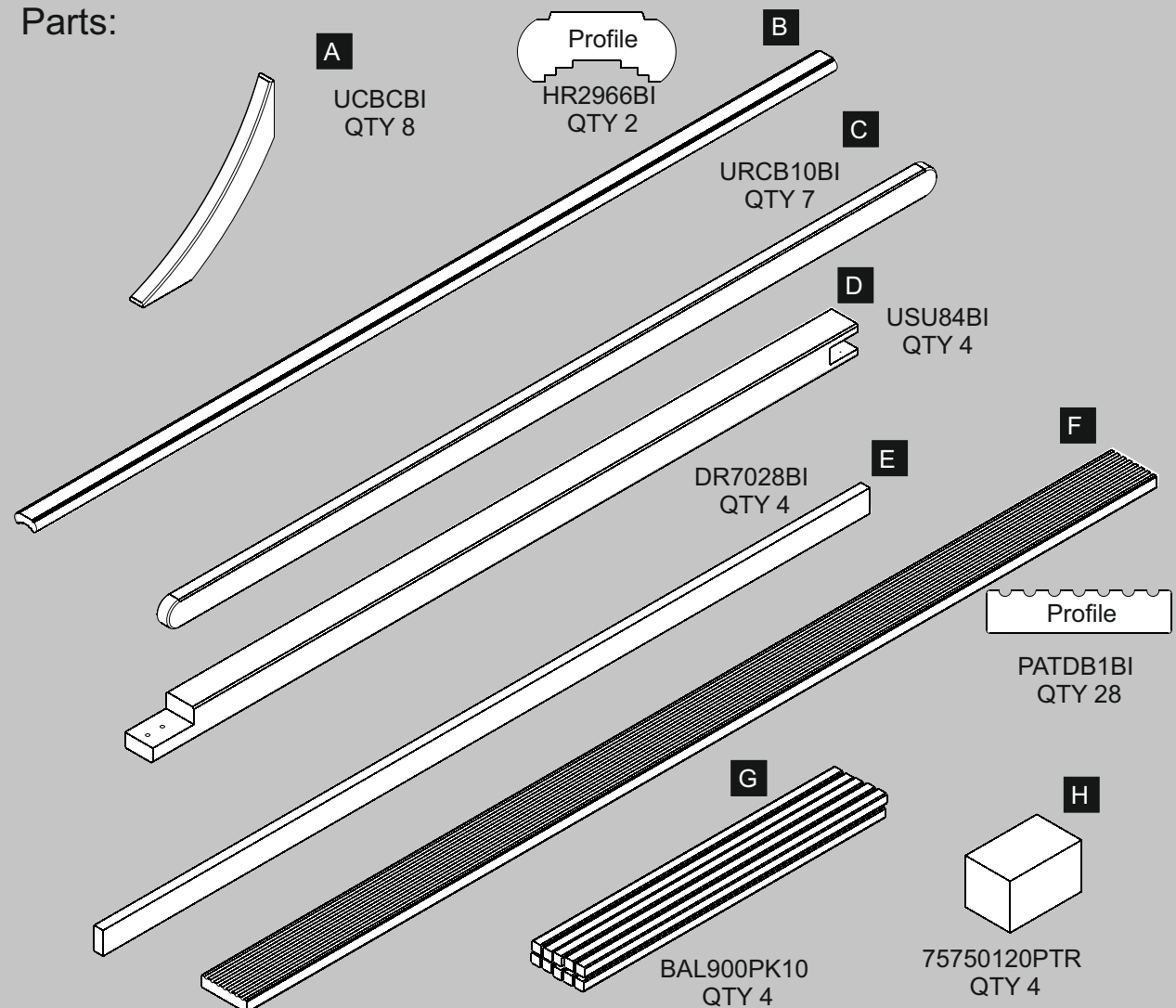


Important :  
Assembly of this deck requires a minimum of two adults.

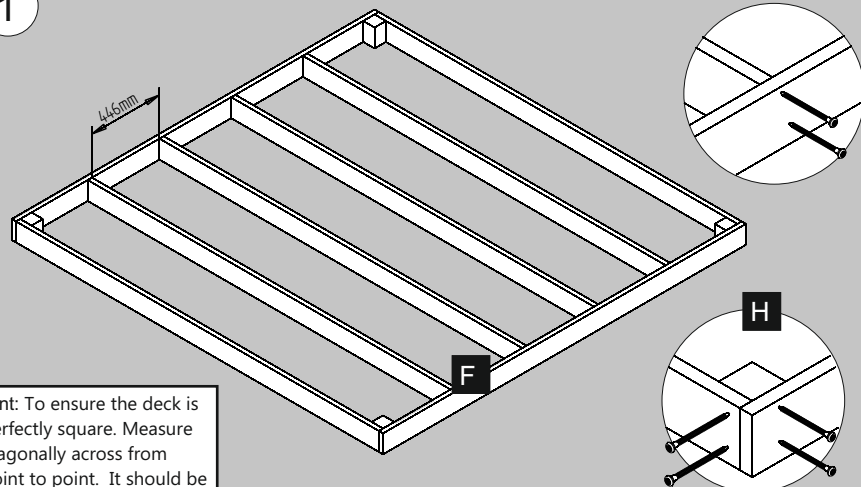


HW0079

### Parts:



1



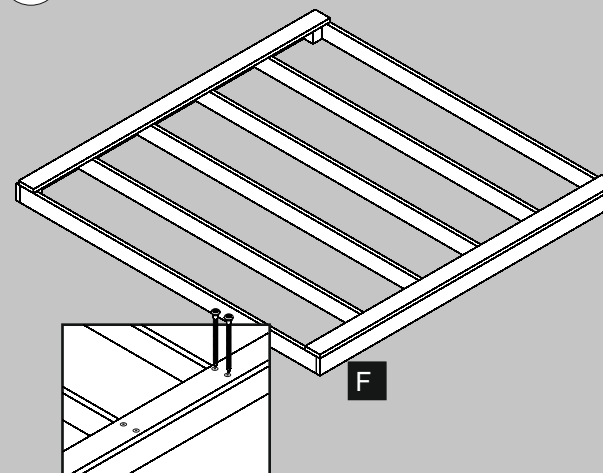
Hint: To ensure the deck is perfectly square. Measure diagonally across from point to point. It should be

Use four of the boards to create your square base as shown. Fix at the corners using the blocks provided.

Place another four boards inside the square spaced 446mm apart. Fix these in place using 2x50mm screws for each end screwing from the outside.

**(PRE - DRILL)**

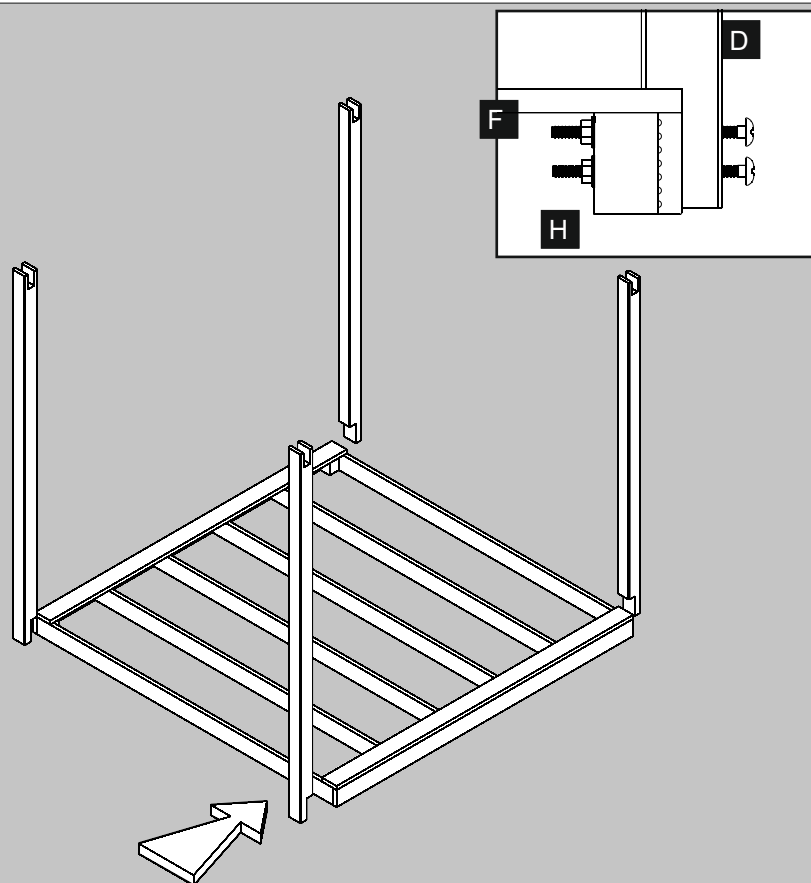
2



Place a board at each end so that they are flush with each side. Fix each board in place using two screws for each board (joist) it sits on as illustrated.

**(PRE-DRILL)**

3

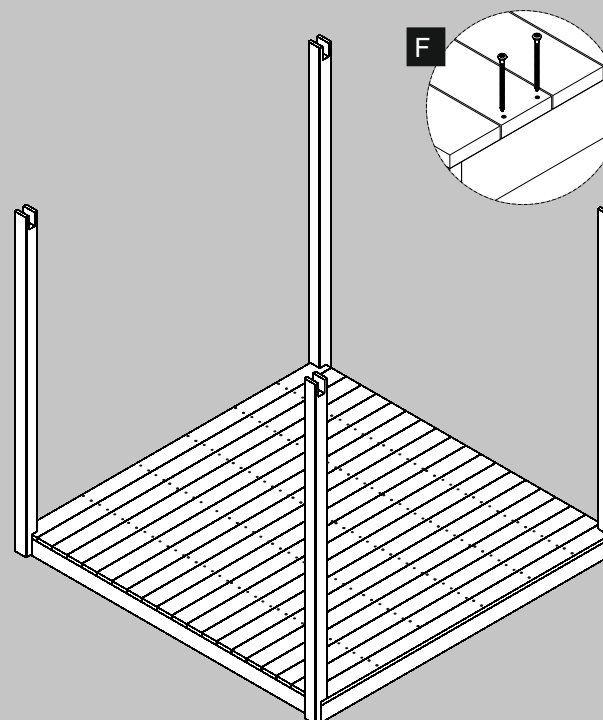


Place a post against the corner so that the notch sits on the deck board you have previously placed. Make sure this is tight and flush.

Secure this in place using 2 x coach bolts for each post.

**(PRE-DRILL)**

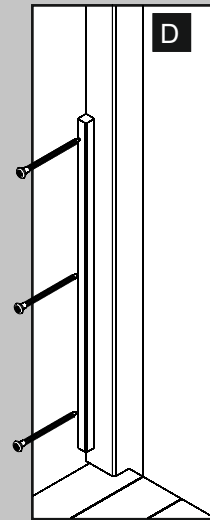
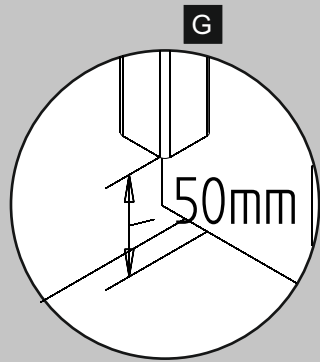
4



Place and fix the remaining boards the same as step 2. Make sure the boards are spaced out evenly.

**(PRE-DRILL)**

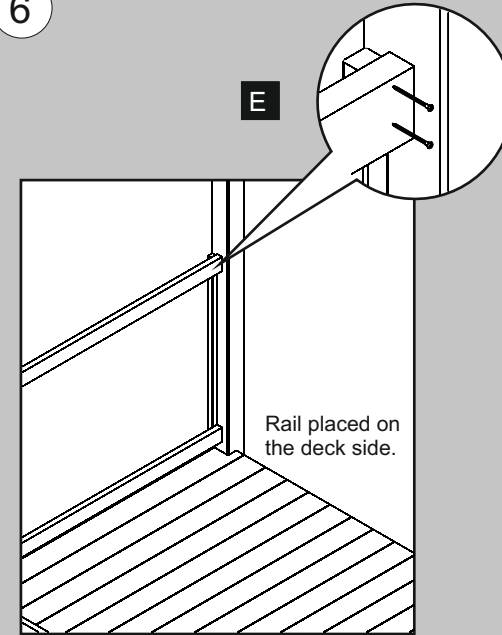
5



Place a baluster against the post so that it is 50mm above the deck and flush with the outside of the post. Fix this in place using 3 x 50mm screws. Repeat for the other posts.

**(PRE-DRILL)**

6



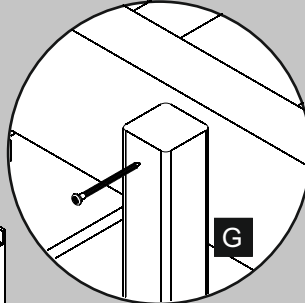
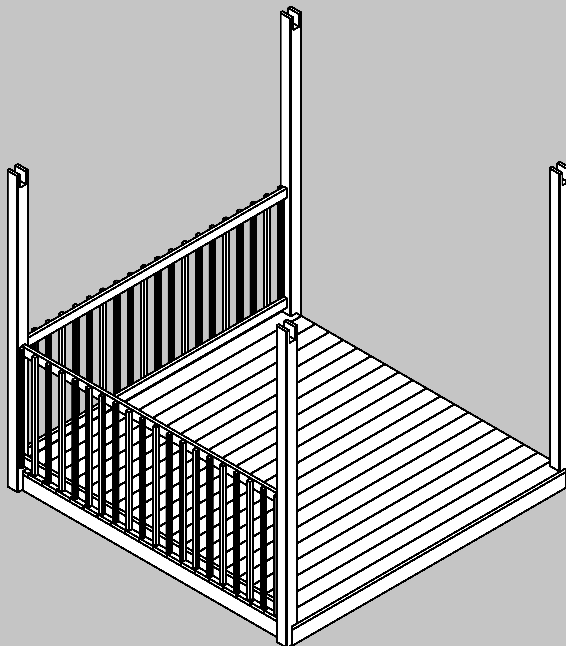
Rail placed on the deck side.

Measure the distance between the posts and cut the rails to the correct size so that they can fit in between the posts.

Fix the rail to the balusters you have previously secured using 2 x 45mm screws for each end.

**(PRE-DRILL)**

7

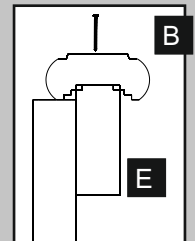
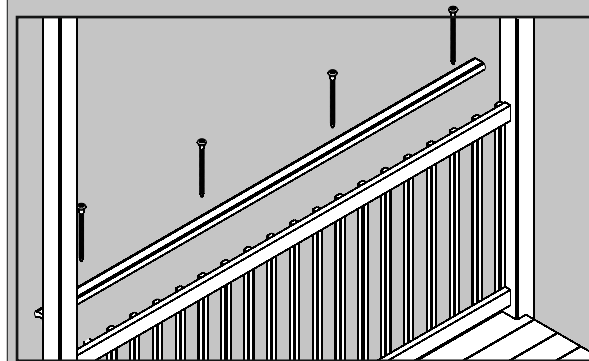


Fix the remaining balusters to the outside of the rails making sure each is spaced approximately 91mm apart.

Fix each in place with a 45mm screw at each end.

**(PRE-DRILL)**

8

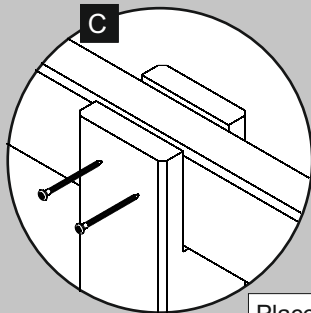


Cut the two hand rails to size and place these on top of the baluster assembly.

Fix each in place using 4 x 45mm screws.

**(PRE-DRILL)**

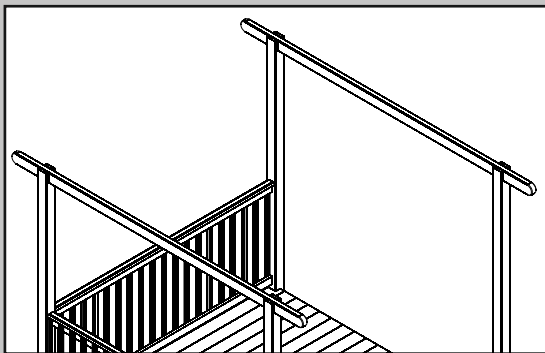
9



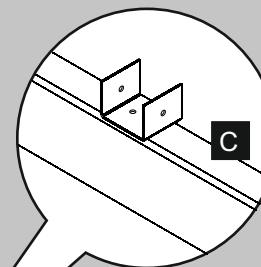
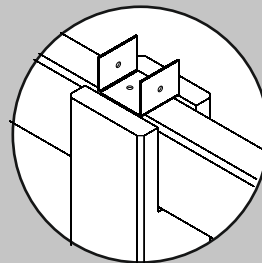
Place a rafter into the slotted posts. Make sure that there is equal overhang on either side.

Fix the in place using 2 x 60mm screws for each post

**(PRE-DRILL)**



10

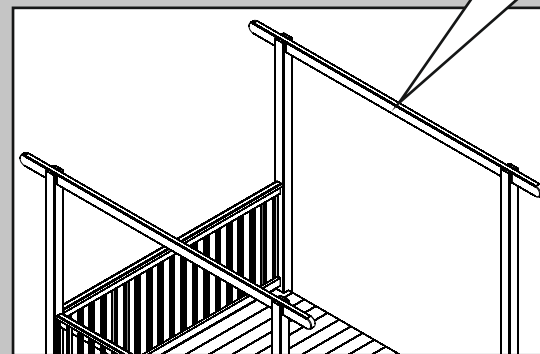


Fix a bracket to the rafter at the top of each post. Make sure these are lined up equally.

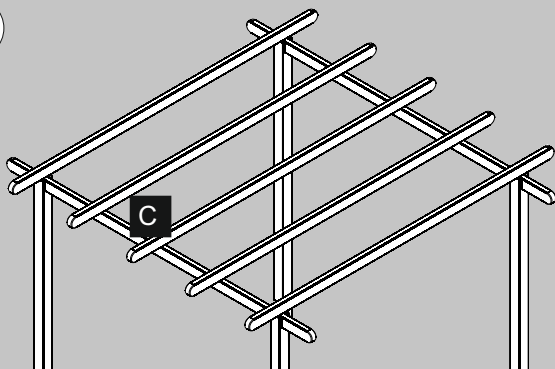
Position the remaining brackets so they are equally spaced along the rafters.

Fix the brackets in place using 25mm screws.

**(PRE-DRILL)**



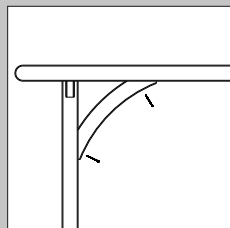
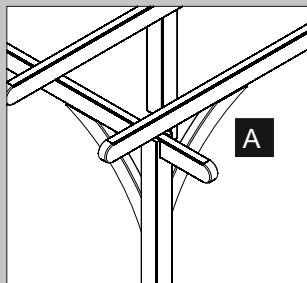
11



Place the rafters in to the brackets. Make sure these all line up correctly before fixing with 25mm screws.

**(PRE-DRILL)**

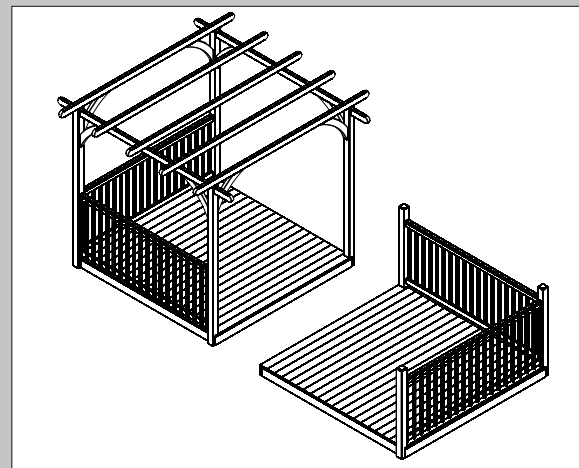
12



Place the braces into position as shown and fix to the posts and rafters using 2 x 60mm screws for each.

**(PRE - DRILL)**

## UPDECK168V3



Fix the two decks together at step 3 screwing the deck boards together.

**(PRE - DRILL)**