

Assembly Instructions



(W x D x H) 1.99m x 1.95m x 2.04m
Product Name: Winchester Pergola Seat

Pressure Treated products should not be treated with any other products for the first month.

PLEASE KEEP THIS INSTRUCTION

Zest4Leisure
01352 752555 option 1 – sales@zest4leisure.co.uk

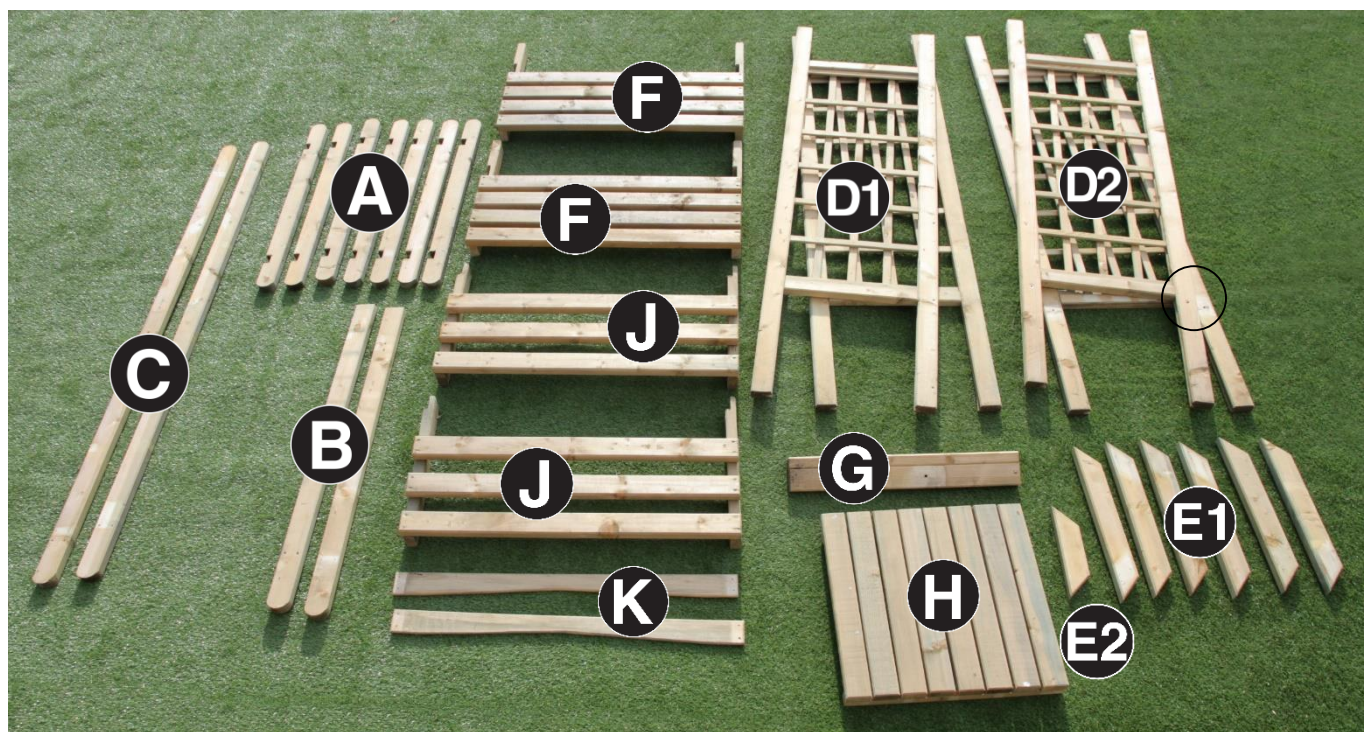
Winchester Pergola Seat Assembly Instructions

Requires 2 person assembly. All screw holes to be pre-drilled.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, 3mm Drill Bit.

Winchester Pergola Seat Pack List		
Item	Description	Quantity
A	Rafter	7
B	Short Rail	2
C	Long Rail	2
D1	Corner Trellis Panel	2
D2	End Trellis Panel	2
E1	Large Brace	6
E2	Small Brace	1
F	Seat	2
G	Seat/Table Top Leg	1
H	Table Top	1
J	Seat Back	2
K	Fascia	2

Fixings		
	40mm Screws	16
	60mm Screws	64
	Bolts, nuts & washers	8



Please take a few moments to check all pack contents listed.

Please contact “Zest4Leisure” directly if any of the pack contents are damaged or missing. Contact telephone: 01352 752555 option 1 or email: sales@zest4leisure.co.uk

Assembly requires 2 persons. All screw holes to be pre-drilled.

Tools required: Corded/Cordless Drill, Pozi-drive Bit/Screwdriver, 3mm Drill Bit.

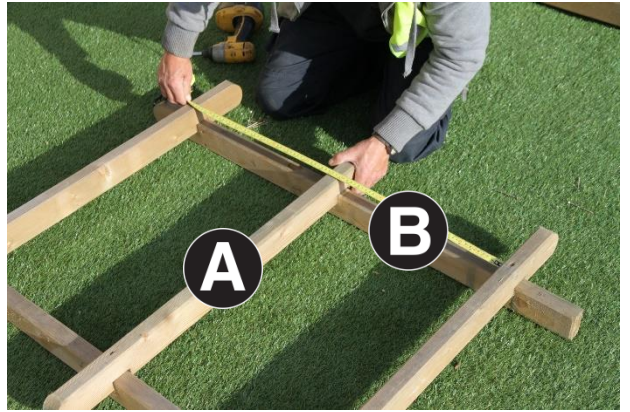
1. Position 2no Rafters A 130mm from both ends of Short Rails B and fix using 4no 60mm Screws - 2 per Rafter (Fig.1a). Position remaining Rafter A centrally (Fig.1b) and fix using 2no 60mm Screws.
2. Position 2no Rafters A 470mm and 130mm from ends of Long Rail C (Fig.2a) and fix using 4no 60mm Screws – 2no per rafter. Space out remaining Rafters A equally (Fig.2b) and fix using 4no 60mm Screws – 2no per rafter.
3. Ensuring predrilled bolt holes face outwards (Fig.3a) fix together 2no Corner Trellis Panels D1 to form a corner using 4no 60mm Screws (Fig.3b).
4. Position End Trellis Panel D2 to the Long Rail/Rafter Assembly as shown in Fig.4a and fix using 4no 60mm Screws – 2no per post (Fig.4b).
5. Position Corner Trellis Panel Assembly to the Long Rail/Rafter Assembly at 165mm from end of Long Rail C as shown in Fig.5 and fix using 6no 60mm Screws – 2no per post (Fig.5).
6. Position End Trellis Panel D2 to the Short Rail/Rafter Assembly as shown in Fig.6 and fix using 4no 60mm Screws – 2no per post (Fig.6).
7. Attach 2no Long Braces E1 between End Trellis Panel D2 and Short Rail/Rafter Assembly using 6no 60mm Screws – 3no per Long Brace E1 (Figs.7a & 7b).
8. Attach Short Rail/Rafter Assembly to the Long Rail/Rafter Assembly as shown in Fig.8a using 4no 60mm Screws – 2no per Short Rail B (Fig.8b)
9. Attach the remaining 4no Long Braces E1 as indicated by arrows in Fig.9 using 12no 60mm Screws – 3no per Long Brace E1. Attach Short Brace E2 as indicated by arrow in Fig.9 using 2no 60mm Screws.
10. Position Seat F between Corner Trellis Panel D1 and Side Trellis Panel D2 and align predrilled bolt holes. Insert 3no Bolts and attach washers & nuts (Figs.10a & 10b).
11. Attach Leg G to Seat F (Fig.11) using 1no Bolt, washer & nut. Repeat stages 10 & 11 for the remaining Seat F.
12. Locate Table Top H between Corner Trellis Panels Assembly and Leg G and secure in position using 4no 60mm Screws – 1no per post (Fig.12a) & 1no through Leg G (Fig.12b).
13. Locate half lap joints of Seat Back J into half lap joints of Seat F and fix in position using 4no 40mm Screws – 2no per joint (Fig.13a) and 2no 60mm Screws – 1no per post (Fig.13b). Repeat procedure for the remaining Seat Back J.
14. Attach Fascia K to Seat F using 4no 40mm Screws – 2no per side (Fig.14). Repeat procedure for the remaining Fascia K.

Winchester Pergola Seat is now complete.

1a



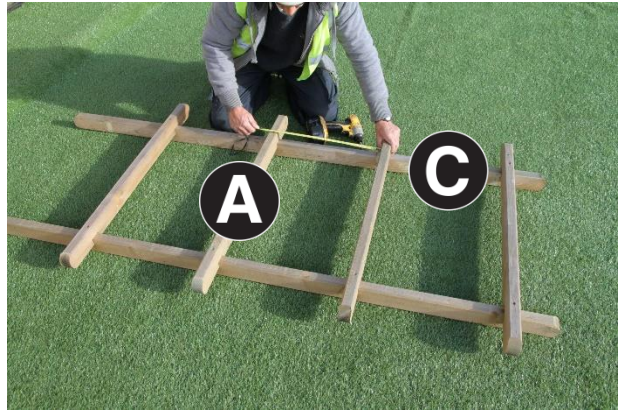
1b



2a



2b



3a



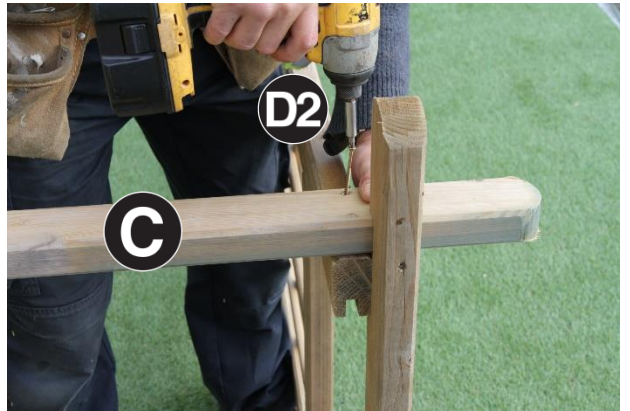
3b



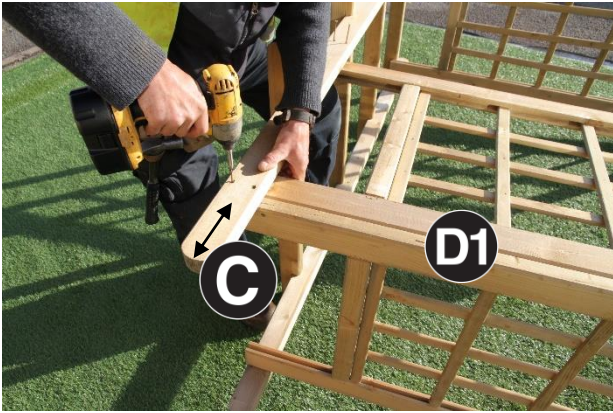
4a



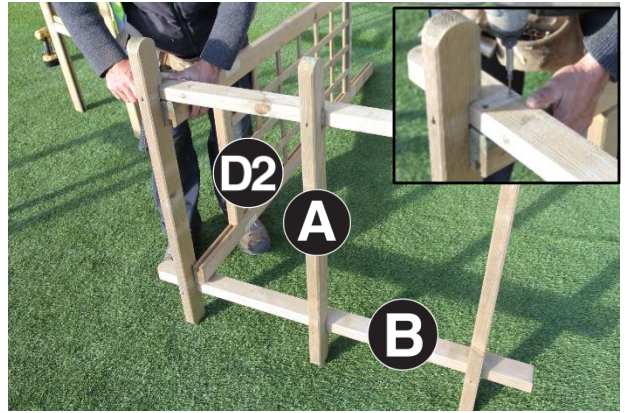
4b



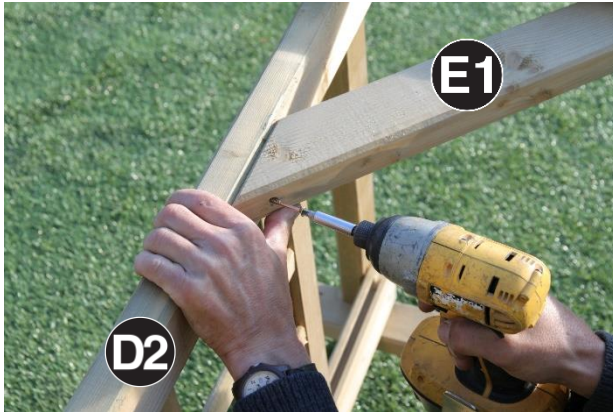
5



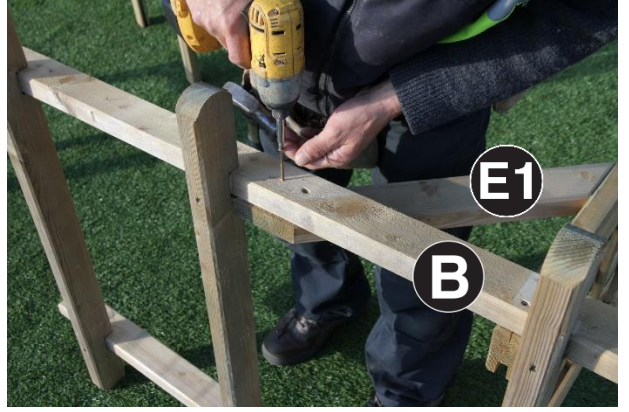
6



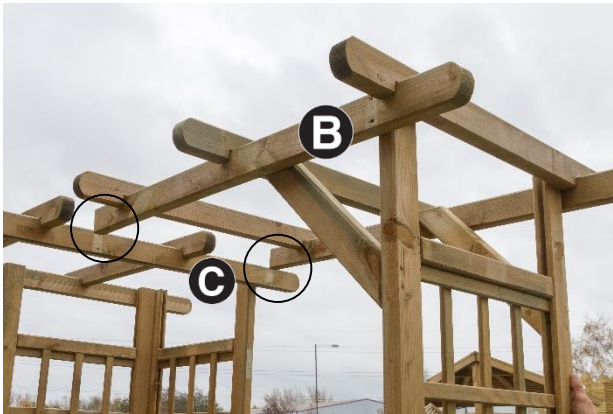
7a



7b



8a



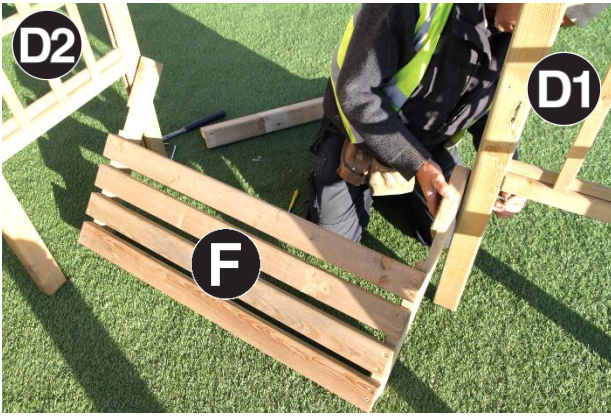
8b



9



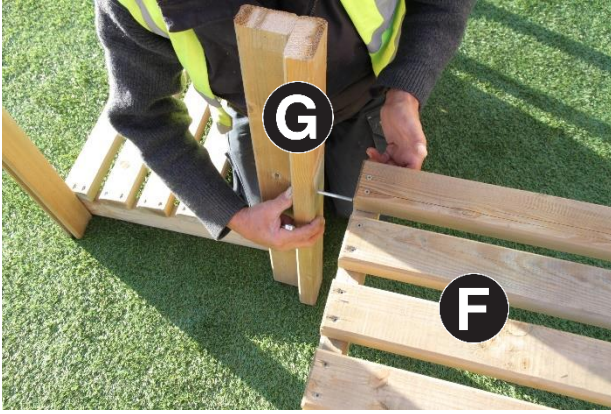
10a



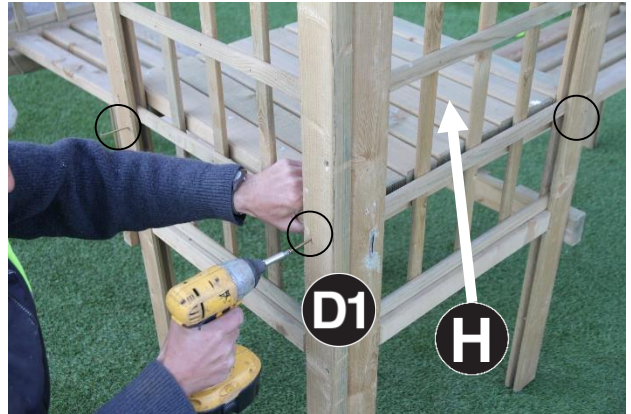
10b



11



12a



12b



13a



13b



14

