Assembly Instructions

(W x D x H): 2.20m x 2.20m x 2.49m
Product Name: Brighton Corner Arbour

Pressure Treated products should not be treated with any other products for the first month.

PLEASE KEEP THIS INSTRUCTION

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Brighton Corner Arbour Assembly Instructions

Requires 2 person assembly.

Tools required: Adjustable Spanner, Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, 3mm Drill Bit, required in order for you to drill all screw holes before construction, tape measure. The colour version of this document can be downloaded from: www.zest4leisure.co.uk/downloads/category/C1

Fixings		
	60mm Screws	104
	120mm Bolts, Washers & Nuts	7

Brighton Corner Arbour Pack List		
Item	**Description**	**Quantity**
A	Notched Post	4
B	Full Post	3
C	Seat	2
D	Table Leg	1
E	Ring Beam	4
F	Back Rest	2
G	Table Top	1
H	Back Panel	4
J	Side Panel	4
K	Arm Rest	2
L	Diagonal Front Brace	2
M	Rear Corner Brace	1
N	Centre Brace	1
O	Finial Support	1
P	Finial	1
Q	Roof Panel	4

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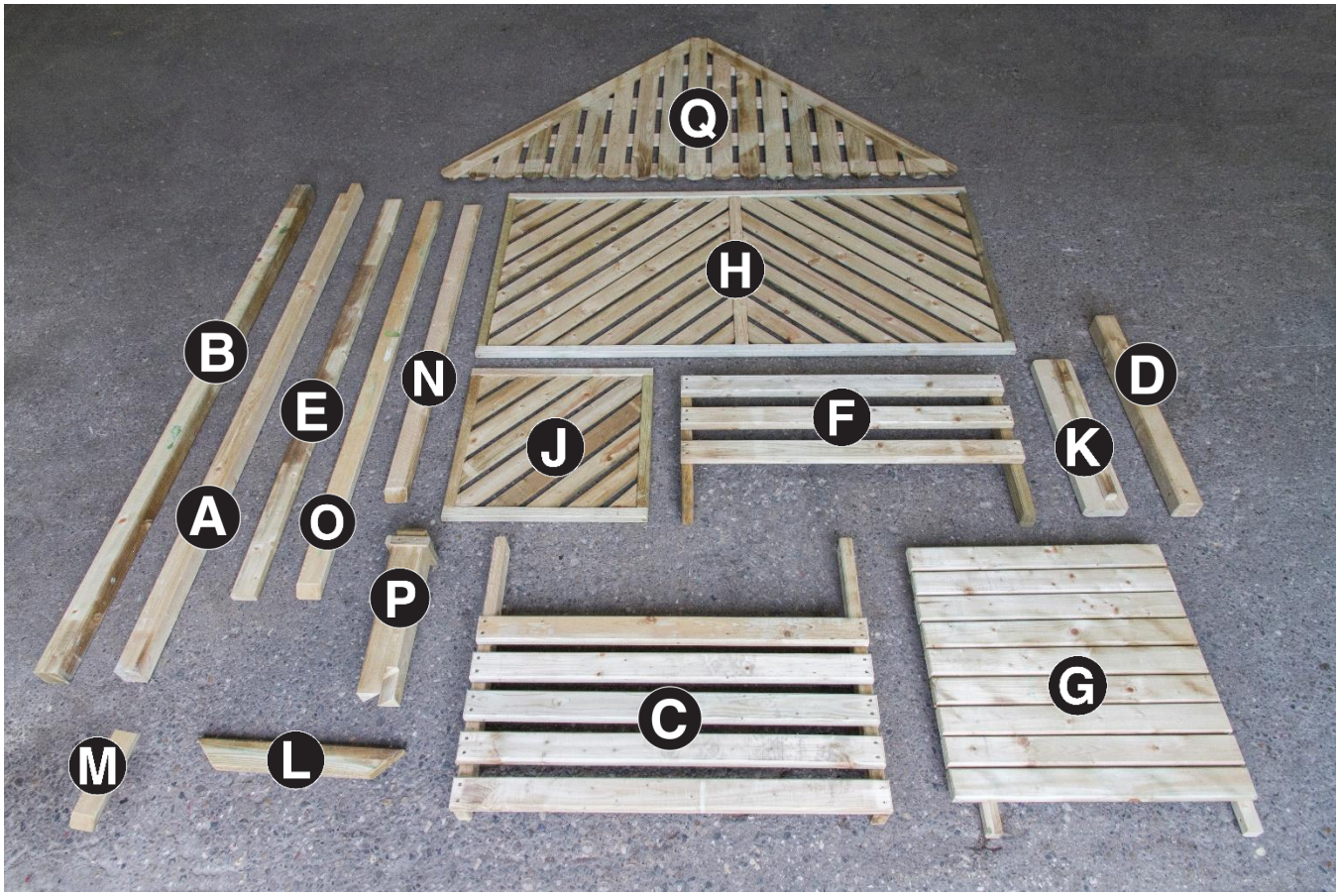


Please take a few moments to check all pack contents listed.

Assembly requires 2 persons. Tools required: Adjustable Spanner, Corded/Cordless Drill, Pozi-drive Bit/Screwdriver, 3mm Drill Bit required in order for you to drill all screw holes before construction, tape measure.

1. Attach 2no Notched Posts A and 1no Full Post B to seat C (ensure notches face outwards) using 3no Bolts, Washers & Nuts – 1no per post. See Fig.1a & 1b.
Further attach Table Leg D to Seat C using 1no Bolt, Washer & Nut – See Fig.1c

2. Attach 2no Notched Posts A and 1no Full Post B to remaining seat C (ensuring notches facing outwards) using 3no Bolts, Washers & Nuts – 1no per post. See Fig.2a.
Attach seat and posts assembly to Table Leg D using 2no 60mm Screws – Fig.2b

3. Locate Ring Beam E into notches of Notched Posts A (right side front facing the arbour), flush with Notched Post A as shown in Fig.3a. Using Side Panel J to set the distance between Notched Posts A, fix Ring Beam E in position using 4no 60mm Screws – 2no per post.

Working clockwise, fix remaining Ring Beams E to posts to form a square, using 2no 60mm screws per post - Figs.3b, 3c, 3d & 3e. Also attach Full Post B as shown in Fig.3d. Ensure each Ring Beam E is also attached to inner face of the previous Ring Beam E.

4. Position Back Rest F onto Seat C (Fig.4a) and fix in position using 4no 60mm Screws – 2no to Seat F (see arrows in Fig.4a) and 2no to posts (Fig.4b). Repeat procedure for remaining Back Rest F.

5. Position Table Top G onto Table Leg D and between Full Posts B as shown in Fig.5a. Ensuring Table Top G is levelled, fix in position through Table Top G battens using 4no 60mm Screws – 1no into each Full Post B & 1no into Table Leg D. See Fig.5b.

6. Attach 2no Back Panels H to posts to rear of seat assembly (ensure top Back Panel H meets the underside of Ring Beam E) as shown in Fig.6a and 6b using 12no 60mm screws – 6no per panel. Repeat procedure for remaining Back Panels H.

7. Locate 2no Side Panels J between Notched Posts A (ensure top Side Panel J meets underside of Ring Beam E and bottom Side Panel J is in line with the underside of Back Panel H) as shown in Fig.7a & 7b. Fix in position using 8no 60mm Screw – 4no per Side Panel J. Repeat procedure for remaining Side Panels J.

8. Attach Arm Rest K to Side Panel J as shown in Fig.8 using 2no 60mm Screws. Repeat procedure for remaining Arm Rest K.

9. Attach Diagonal Front Brace L to Notched Post A and Ring Beam E using 2no 60mm Screws. Repeat procedure for remaining Diagonal Front Brace L.

10. Attach Rear Corner Brace to Ring Beams E as shown in Fig.10 using 4no 60mm Screws – 2no per side.

11. Attach Centre Brace N to Ring Beams E as shown in Fig.11 using 4no 60mm Screws – 2no per side.

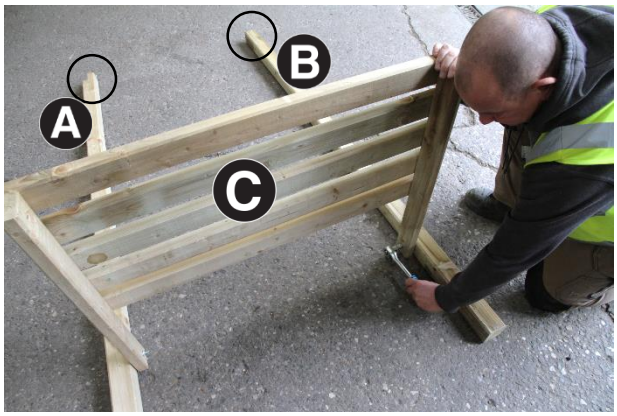
12. Locate Finial Support O between front Ring Beams corner and middle of Centre Brace N (Fig12a). Fix in position using 4no 60mm Screws as shown in Figs.12a and 12b.

13. Locate Finial P onto Centre Brace N (1240mm from edge of front corner as shown in Figs.13a & 13b) and fix in position using 2no 60mm Screws – Fig.13c.

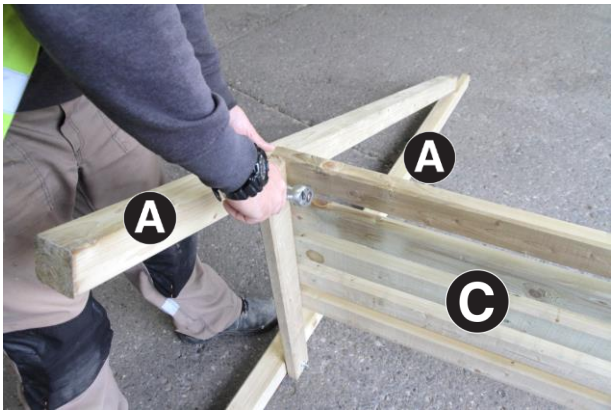
14. Position Roof Panel Q onto Finial P and Ring Beam E and attach to Finial P using 1no 60mm Screw as shown in Fig.14a. Repeat procedure for remaining Roof Panels Q.
Ensuring Roof Panels Q are correctly aligned, fix to Ring Beams E using 12no 60mm Screws – 3no per Roof panel Q – Fig.14b.

Brighton Corner Arbour is now complete.

1a



1b



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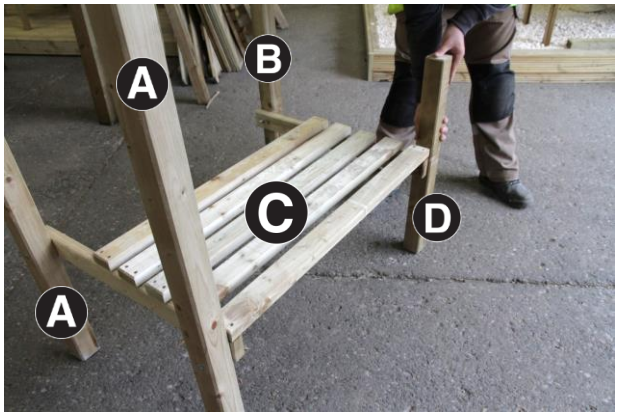
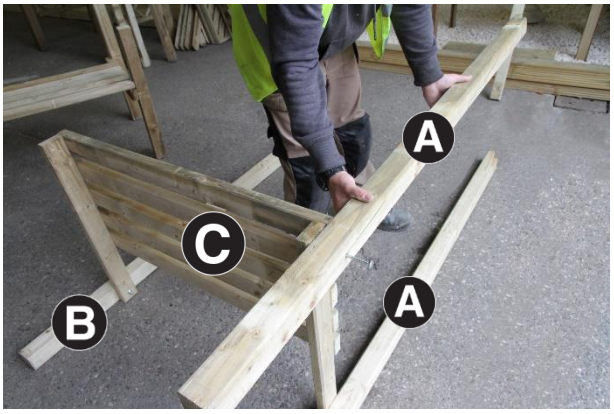
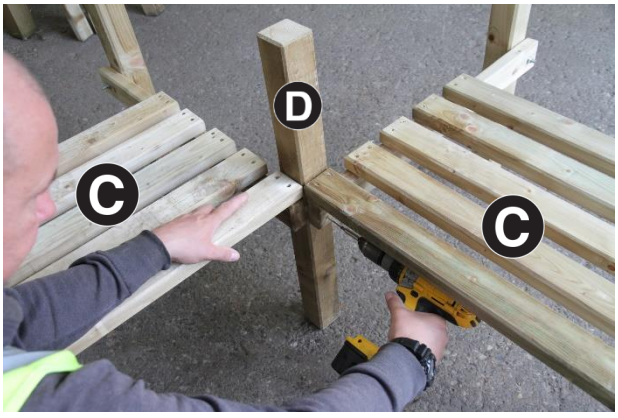


2a



2b

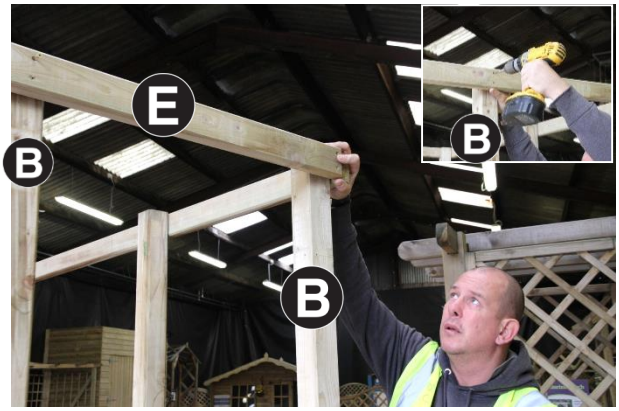


3a

3b

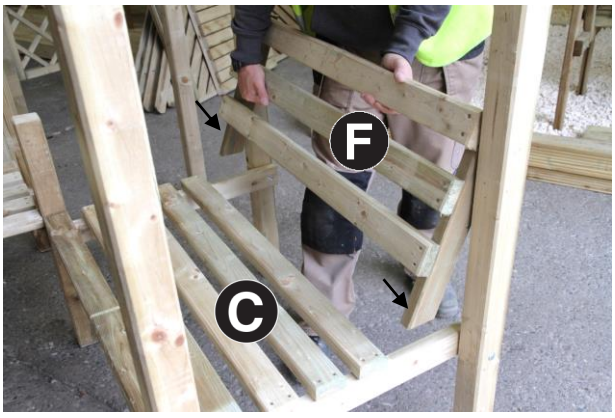
3c

3d

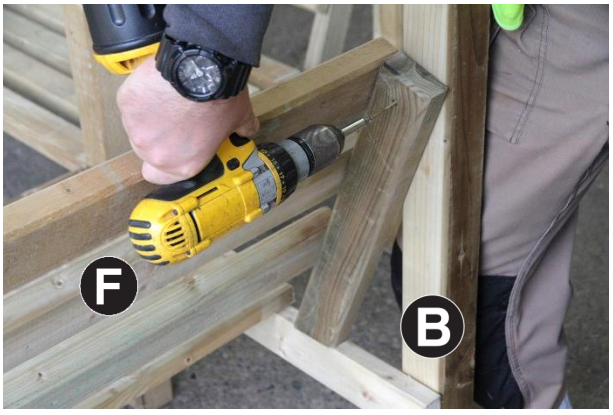


3e

4a

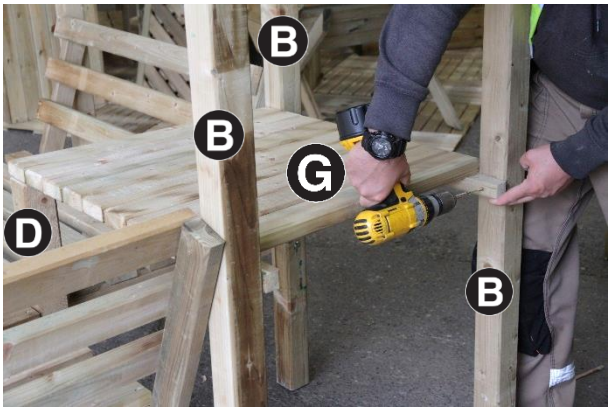


4b



5a

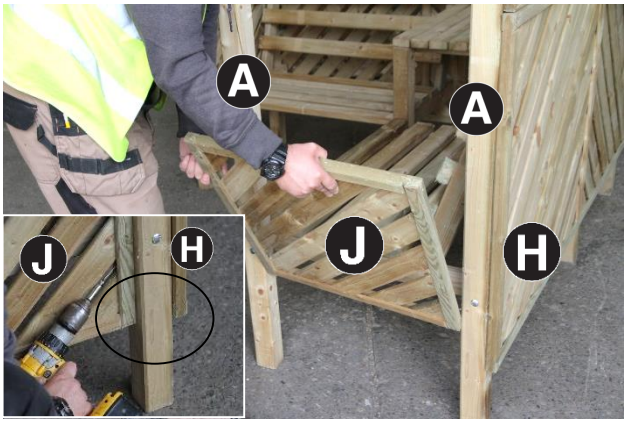
5b



6a

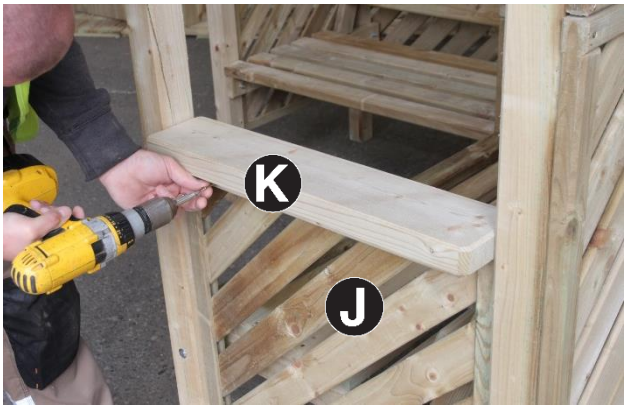
6b

7a



7b

8

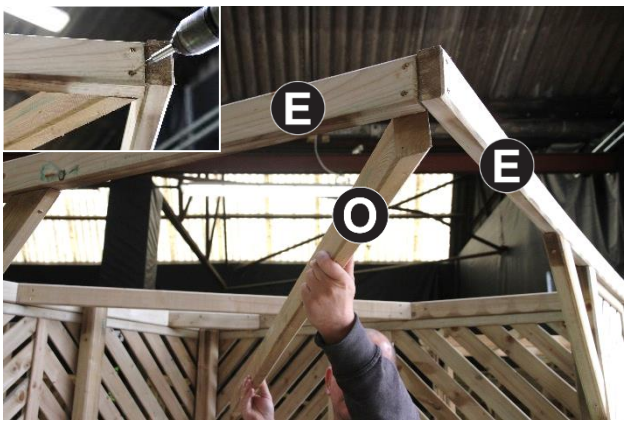


9

10

11

12a



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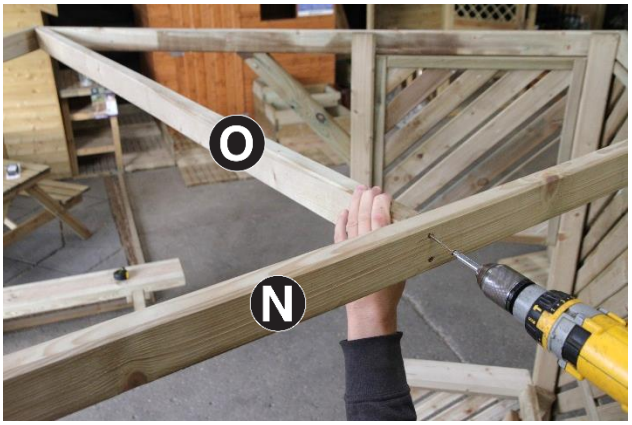

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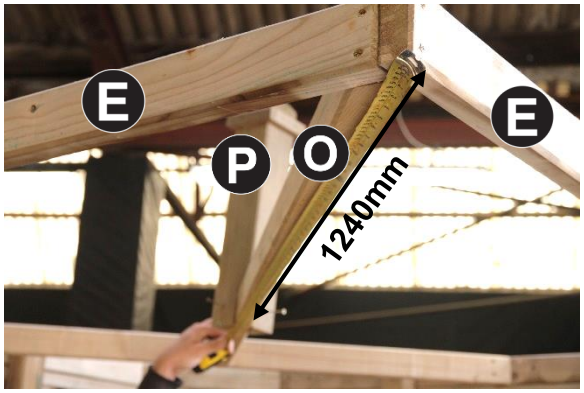

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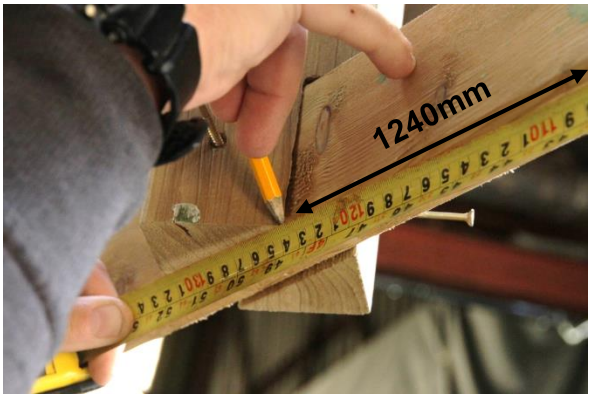

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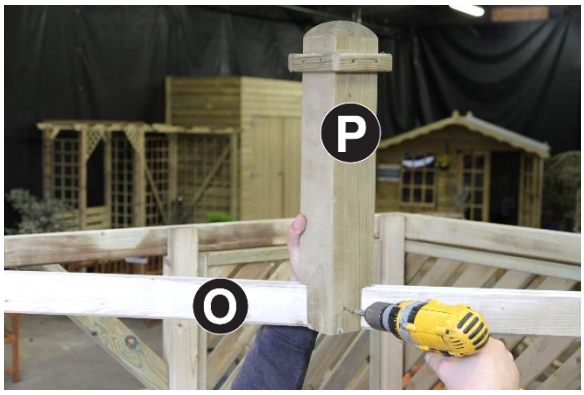
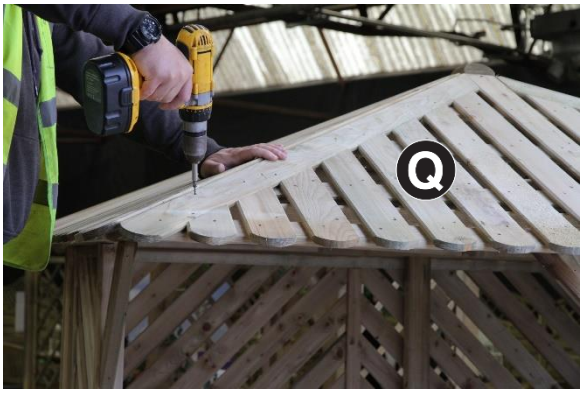


14a

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